

Production Worksheet

Wilcom TrueSizer

Design: E-22826 4x4

Colorway: Madeira Classic 40

Stitches: 15406
Colors: 3
Height: 2.74 in
Width: 3.81 in
Zoom: 1:1



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.4 mm
Right: 48.4 mm
Up: 34.8 mm
Down: 34.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.45 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 262.85ft
Total bobbin: 94.50ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	2037	1281 Marron	Madeira Classic 40
2.	1	■	4524	BLACK	
3.	10	■	828	1172 Orange	Madeira Classic 40
4.	9	■	2144	1281 Marron	Madeira Classic 40
5.	1	■	5063	BLACK	
6.	10	■	808	1172 Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22826 5x5
Colorway: Madeira Classic 40

Stitches: 21149
Colors: 3
Height: 3.45 in
Width: 4.81 in
Zoom: 1:1



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 43.8 mm
Down: 43.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.60 in²
Max Stitch: 8.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 382.46ft
Total bobbin: 143.05ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	2944	1281 Marron	Madeira Classic 40
2.	1	■	6197	BLACK	
3.	10	■	1051	1172 Orange	Madeira Classic 40
4.	9	■	3053	1281 Marron	Madeira Classic 40
5.	1	■	6877	BLACK	
6.	10	■	1025	1172 Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22826 6x6
Colorway: Madeira Classic 40

Stitches: 27388
Colors: 3
Height: 4.17 in
Width: 5.81 in
Zoom: 0.87



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 52.9 mm
Down: 52.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.23 in²
Max Stitch: 10.1 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 521.43ft
Total bobbin: 201.14ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	3994	1281 Marron	Madeira Classic 40
2.	1	■	7986	BLACK	
3.	10	■	1234	1172 Orange	Madeira Classic 40
4.	9	■	4127	1281 Marron	Madeira Classic 40
5.	1	■	8829	BLACK	
6.	10	■	1216	1172 Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22826 8x8
Colorway: Madeira Classic 40

Stitches: 43234
Colors: 3
Height: 5.59 in
Width: 7.81 in
Zoom: 0.64



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 31
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.2 mm
Right: 99.2 mm
Up: 71.0 mm
Down: 71.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 43.67 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 872.65ft
Total bobbin: 347.66ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	6665	1281 Marron	Madeira Classic 40
2.	1	■	12496	BLACK	
3.	10	■	1721	1172 Orange	Madeira Classic 40
4.	9	■	6796	1281 Marron	Madeira Classic 40
5.	1	■	13848	BLACK	
6.	10	■	1706	1172 Orange	Madeira Classic 40