

# Production Worksheet

Wilcom TrueSizer  
Design: E-20165 4x4  
Colorway: Madeira Classic 40

Stitches: 7015  
Colors: 1  
Height: 2.21 in  
Width: 3.81 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.4 mm  
Right: 48.4 mm  
Up: 28.1 mm  
Down: 28.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.44 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 122.91ft  
Total bobbin: 45.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	7013	1309 Pink	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20165 5x5  
Colorway: Madeira Classic 40

Stitches: 9530  
Colors: 1  
Height: 2.81 in  
Width: 4.80 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 35.6 mm  
Down: 35.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.46 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 181.83ft  
Total bobbin: 70.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	9528	1309 Pink	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20165 6x6  
Colorway: Madeira Classic 40

Stitches: 12183  
Colors: 1  
Height: 3.38 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 42.9 mm  
Down: 42.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.59 in<sup>2</sup>  
Max Stitch: 7.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 254.21ft  
Total bobbin: 102.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	12181	1309 Pink	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20165 8x8  
Colorway: Madeira Classic 40

Stitches: 16720  
Colors: 1  
Height: 4.56 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 57.9 mm  
Down: 57.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 35.57 in<sup>2</sup>  
Max Stitch: 9.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 422.50ft  
Total bobbin: 184.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	16718	1309 Pink	Madeira Classic 40

