

# Production Worksheet

Wilcom TrueSizer

Design: E-23056 6x6

Colorway: Madeira Classic 40

Stitches: 23540  
Colors: 12  
Height: 4.15 in  
Width: 5.52 in  
Zoom: 0.85

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 44  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 70.1 mm  
Right: 70.1 mm  
Up: 52.7 mm  
Down: 52.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.90 in<sup>2</sup>  
Max Stitch: 8.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 433.59ft  
Total bobbin: 162.49ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	8647	1066	Fune / Sand	Madeira Classic 40
2.	14	46	1000	Emerald Black	Madeira Classic 40
3.	12	2976	1191	Brown	Madeira Classic 40
4.	6	396	1309	Pink	Madeira Classic 40
5.	24	76	1158	Drak Brown	Madeira Classic 40
6.	15	1879	1321	Light Pink	Madeira Classic 40
7.	17	1485	1045	Light Blue	Madeira Classic 40
8.	1	750	1217	Peach	Madeira Classic 40
9.	25	1787	1910	Darkest pink	Madeira PolyNeon 40
10.	10	751	1172	Orange	Madeira Classic 40
11.	4	1003	1064	golden	Madeira Classic 40
12.	25	329	1910	Darkest pink	Madeira PolyNeon 40
13.	10	1671	1172	Orange	Madeira Classic 40
14.	2	1742	1934	Royal Blue	Madeira Classic

