

# Production Worksheet

Wilcom TrueSizer

Design: E-20865 4x4

Colorway: Madeira Classic 40

Stitches: 20324

Colors: 7

Height: 3.74 in

Width: 3.81 in

Zoom: 1.27

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 47.4 mm  
Down: 47.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.22 in<sup>2</sup>  
Max Stitch: 7.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 390.58ft  
Total bobbin: 150.67ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12800	1064	golden	Madeira Classic 40
2.	14	576	1000	Emerald Black	Madeira Classic 40
3.	5	1431	1094	Sky	Madeira Classic 40
4.	13	2106	1001	Super White	Madeira Classic 40
5.	24	1699	1158	Drak Brown	Madeira Classic 40
6.	10	936	1172	Orange	Madeira Classic 40
7.	13	429	1001	Super White	Madeira Classic 40
8.	9	345	1281	Marron	Madeira Classic 40



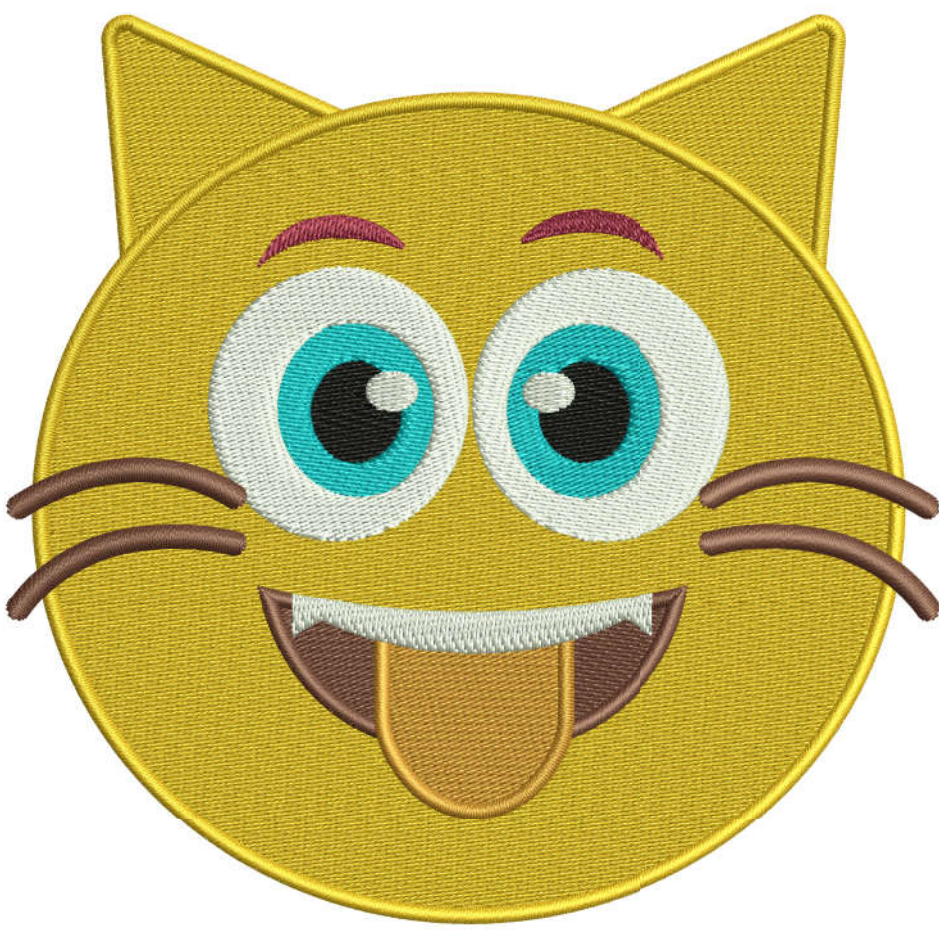
# Production Worksheet

Wilcom TrueSizer  
Design: E-20865 5x5  
Colorway: Madeira Classic 40

Stitches: 29400  
Colors: 7  
Height: 4.70 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 59.6 mm  
Down: 59.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.56 in<sup>2</sup>  
Max Stitch: 9.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 591.38ft  
Total bobbin: 234.38ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18919	1064	golden	Madeira Classic 40
2.	14	822	1000	Emerald Black	Madeira Classic 40
3.	5	2028	1094	Sky	Madeira Classic 40
4.	13	2987	1001	Super White	Madeira Classic 40
5.	24	2261	1158	Drak Brown	Madeira Classic 40
6.	10	1313	1172	Orange	Madeira Classic 40
7.	13	625	1001	Super White	Madeira Classic 40
8.	9	443	1281	Marron	Madeira Classic 40



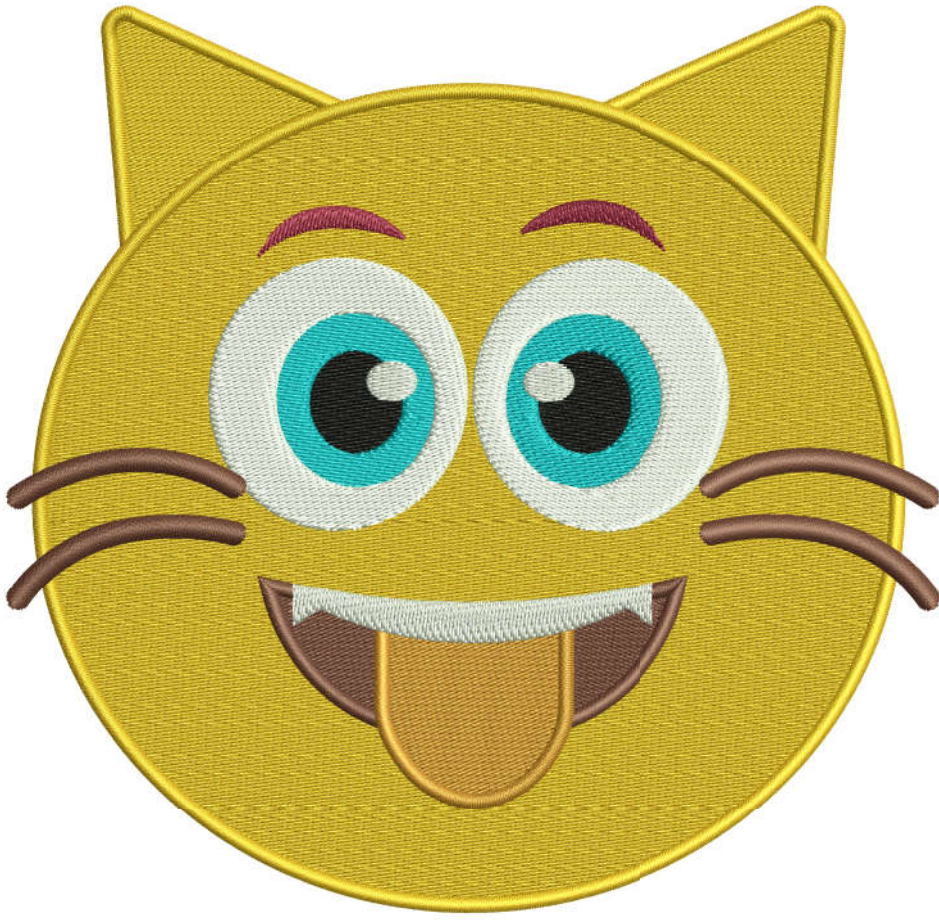
# Production Worksheet

Wilcom TrueSizer  
Design: E-20865 6x6  
Colorway: Madeira Classic 40

Stitches: 40022  
Colors: 7  
Height: 5.66 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 71.8 mm  
Down: 71.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.83 in<sup>2</sup>  
Max Stitch: 11.1 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 833.33ft  
Total bobbin: 336.45ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	26142	1064	golden	Madeira Classic 40
2.	14	1094	1000	Emerald Black	Madeira Classic 40
3.	5	2745	1094	Sky	Madeira Classic 40
4.	13	4076	1001	Super White	Madeira Classic 40
5.	24	2854	1158	Drak Brown	Madeira Classic 40
6.	10	1773	1172	Orange	Madeira Classic 40
7.	13	799	1001	Super White	Madeira Classic 40
8.	9	537	1281	Marron	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20865 8x8  
Colorway: Madeira Classic 40

Stitches: 66064  
Colors: 7  
Height: 7.58 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 96.2 mm  
Down: 96.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 59.09 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1441.95ft  
Total bobbin: 595.85ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	43956	1064 golden	Madeira Classic 40
2.	14	■	1762	1000 Emerald Black	Madeira Classic 40
3.	5	■	4414	1094 Sky	Madeira Classic 40
4.	13	□	6617	1001 Super White	Madeira Classic 40
5.	24	■	4390	1158 Drak Brown	Madeira Classic 40
6.	10	■	2877	1172 Orange	Madeira Classic 40
7.	13	□	1266	1001 Super White	Madeira Classic 40
8.	9	■	780	1281 Marron	Madeira Classic 40