

Production Worksheet

Wilcom TrueSizer

Design: E-20866 4x4

Colorway: Madeira Classic 40

Stitches: 19946
Colors: 8
Height: 3.74 in
Width: 3.81 in
Zoom: 1.27

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.4 mm
Down: 47.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.22 in²
Max Stitch: 9.0 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 387.93ft
Total bobbin: 150.38ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	1077 1172	Orange	Madeira Classic 40
2.	4	golden	11726 1064	golden	Madeira Classic 40
3.	14	Emerald Black	576 1000	Emerald Black	Madeira Classic 40
4.	5	Sky	1444 1094	Sky	Madeira Classic 40
5.	13	Super White	2130 1001	Super White	Madeira Classic 40
6.	9	Marron	343 1281	Marron	Madeira Classic 40
7.	24	Drak Brown	756 1158	Drak Brown	Madeira Classic 40
8.	3	Red	1490 1146	Red	Madeira Classic 40
9.	24	Drak Brown	402 1158	Drak Brown	Madeira Classic 40



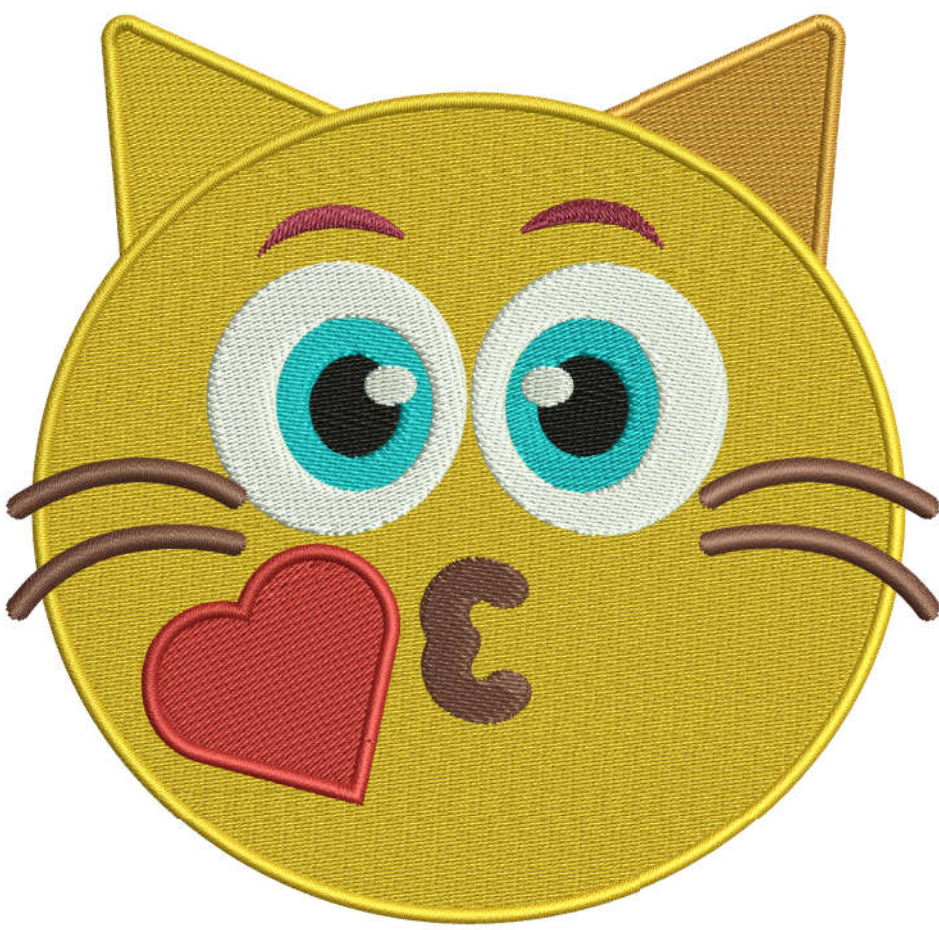
Production Worksheet

Wilcom TrueSizer
Design: E-20866 5x5
Colorway: Madeira Classic 40

Stitches: 28902
Colors: 8
Height: 4.70 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 59.6 mm
Down: 59.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.56 in²
Max Stitch: 11.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 587.18ft
Total bobbin: 233.63ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	1505 1172	Orange	Madeira Classic 40
2.	4	golden	17422 1064	golden	Madeira Classic 40
3.	14	Emerald Black	819 1000	Emerald Black	Madeira Classic 40
4.	5	Sky	2028 1094	Sky	Madeira Classic 40
5.	13	Super White	3011 1001	Super White	Madeira Classic 40
6.	9	Marron	434 1281	Marron	Madeira Classic 40
7.	24	Drak Brown	981 1158	Drak Brown	Madeira Classic 40
8.	3	Red	2126 1146	Red	Madeira Classic 40
9.	24	Drak Brown	574 1158	Drak Brown	Madeira Classic 40

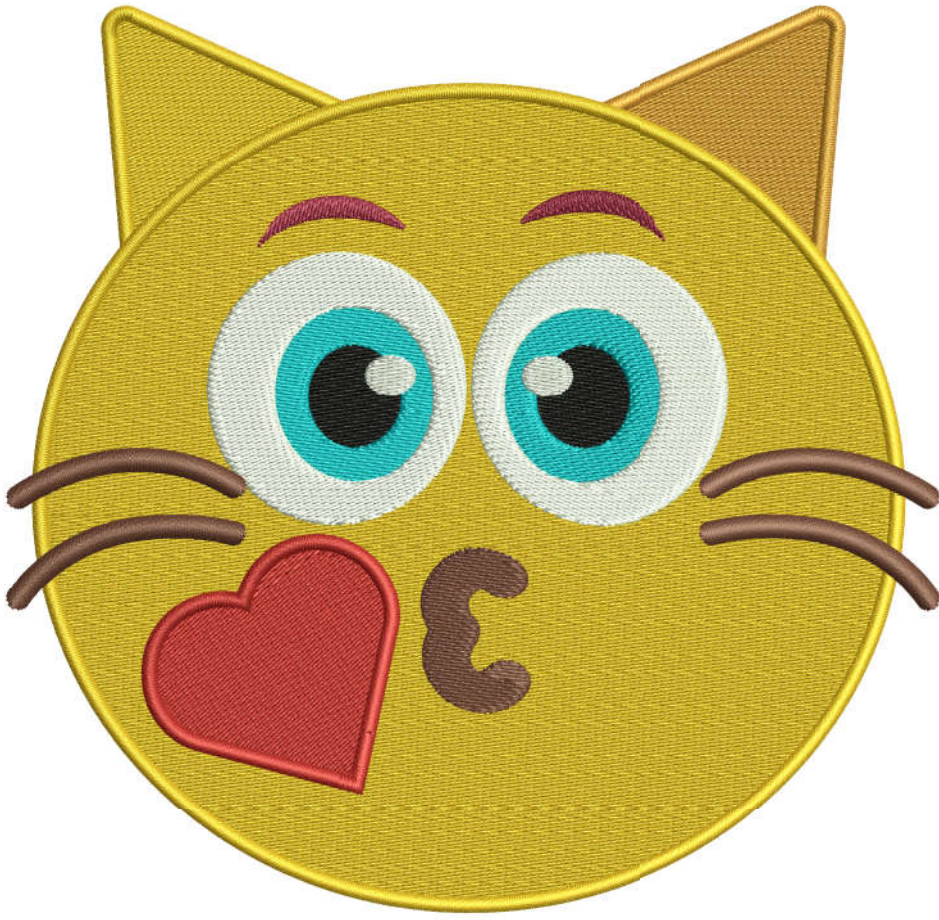
Production Worksheet

Wilcom TrueSizer
Design: E-20866 6x6
Colorway: Madeira Classic 40

Stitches: 39434
Colors: 8
Height: 5.66 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 71.8 mm
Down: 71.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.83 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 828.75ft
Total bobbin: 335.83ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	1994 1172	Orange	Madeira Classic 40
2.	4	golden	24170 1064	golden	Madeira Classic 40
3.	14	Emerald Black	1094 1000	Emerald Black	Madeira Classic 40
4.	5	Sky	2745 1094	Sky	Madeira Classic 40
5.	13	Super White	4076 1001	Super White	Madeira Classic 40
6.	9	Marron	529 1281	Marron	Madeira Classic 40
7.	24	Drak Brown	1208 1158	Drak Brown	Madeira Classic 40
8.	3	Red	2866 1146	Red	Madeira Classic 40
9.	24	Drak Brown	750 1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20866 8x8
Colorway: Madeira Classic 40

Stitches: 65302
Colors: 8
Height: 7.58 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 96.2 mm
Down: 96.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.09 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1435.86ft
Total bobbin: 595.02ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	3189 1172	Orange	Madeira Classic 40
2.	4	golden	40834 1064	golden	Madeira Classic 40
3.	14	Emerald Black	1774 1000	Emerald Black	Madeira Classic 40
4.	5	Sky	4413 1094	Sky	Madeira Classic 40
5.	13	Super White	6624 1001	Super White	Madeira Classic 40
6.	9	Marron	767 1281	Marron	Madeira Classic 40
7.	24	Drak Brown	1880 1158	Drak Brown	Madeira Classic 40
8.	3	Red	4643 1146	Red	Madeira Classic 40
9.	24	Drak Brown	1176 1158	Drak Brown	Madeira Classic 40