

Production Worksheet

Wilcom TrueSizer

Design: E-20586 4x4

Colorway: Madeira Classic 40

Stitches: 14803
Colors: 2
Height: 2.75 in
Width: 3.80 in
Zoom: 1.27

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 35.0 mm
Down: 35.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.47 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 270.18ft
Total bobbin: 101.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10274	1000 Emerald Black	Madeira Classic 40
2.	13	□	4527	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20586 5x5
Colorway: Madeira Classic 40

Stitches: 20846
Colors: 2
Height: 3.45 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 43.9 mm
Down: 43.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 403.04ft
Total bobbin: 157.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14866	1000 Emerald Black	Madeira Classic 40
2.	13	□	5978	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20586 6x6

Colorway: Madeira Classic 40

Stitches: 27956
Colors: 2
Height: 4.15 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 52.7 mm
Down: 52.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.10 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 563.53ft
Total bobbin: 224.66ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20278	1000 Emerald Black	Madeira Classic 40
2.	13	□	7676	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20586 8x8
Colorway: Madeira Classic 40

Stitches: 44996
Colors: 2
Height: 5.55 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 70.5 mm
Down: 70.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 43.30 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 963.70ft
Total bobbin: 395.54ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	33445	1000 Emerald Black	Madeira Classic 40
2.	13	□	11549	1001 Super White	Madeira Classic 40

