

Production Worksheet

Wilcom TrueSizer
 Design: E-21130 4x4
 Colorway: Madeira Classic 40

Stitches: 13412
 Colors: 13
 Height: 3.81 in
 Width: 3.44 in
 Zoom: 1.41



Machine format: Tajima
 Color changes: 14
 Stops: 15
 Trims: 22
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 53.2 mm
 Right: 34.3 mm
 Up: 96.6 mm
 Down: 0.1 mm
 EndX: 0.57 in
 EndY: 1.97 in
 Area: 13.11 in²
 Max Stitch: 11.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.8 mm
 Total Thread: 212.77ft
 Total bobbin: 70.82ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	1008	1134	Dark blue	Madeira Classic 40
2.	5	955	1094	Sky	Madeira Classic 40
3.	3	941	1146	Red	Madeira Classic 40
4.	6	883	1309	Pink	Madeira Classic 40
5.	24	388	1158	Drak Brown	Madeira Classic 40
6.	9	373	1281	Marron	Madeira Classic 40
7.	2	710	1934	Royal Blue	Madeira Classic
8.	7	400	1249	Green	Madeira Classic 40
9.	4	843	1064	golden	Madeira Classic 40
10.	10	872	1172	Orange	Madeira Classic 40
11.	11	1505	1033	Purple	Madeira Classic 40
12.	10	2459	1172	Orange	Madeira Classic 40
13.	5	87	1094	Sky	Madeira Classic 40
14.	16	1797	1066	Fune / Sand	Madeira Classic 40
15.	14	189	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21130 5x5
Colorway: Madeira Classic 40

Stitches: 17405
Colors: 13
Height: 4.81 in
Width: 4.33 in
Zoom: 1.12



Machine format: Tajima
Color changes: 14
Stops: 15
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 67.0 mm
Right: 43.1 mm
Up: 122.0 mm
Down: 0.1 mm
EndX: 0.74 in
EndY: 2.50 in
Area: 20.83 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 301.29ft
Total bobbin: 107.76ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	1285	1134	Dark blue	Madeira Classic 40
2.	5	1253	1094	Sky	Madeira Classic 40
3.	3	1218	1146	Red	Madeira Classic 40
4.	6	1134	1309	Pink	Madeira Classic 40
5.	24	480	1158	Drak Brown	Madeira Classic 40
6.	9	465	1281	Marron	Madeira Classic 40
7.	2	913	1934	Royal Blue	Madeira Classic
8.	7	500	1249	Green	Madeira Classic 40
9.	4	1114	1064	golden	Madeira Classic 40
10.	10	1114	1172	Orange	Madeira Classic 40
11.	11	1905	1033	Purple	Madeira Classic 40
12.	10	3369	1172	Orange	Madeira Classic 40
13.	5	105	1094	Sky	Madeira Classic 40
14.	16	2311	1066	Fune / Sand	Madeira Classic 40
15.	14	237	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21130 6x6
Colorway: Madeira Classic 40

Stitches: 21837
Colors: 13
Height: 5.81 in
Width: 5.21 in
Zoom: 0.93



Machine format: Tajima
Color changes: 14
Stops: 15
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 80.5 mm
Right: 51.8 mm
Up: 147.4 mm
Down: 0.1 mm
EndX: 0.87 in
EndY: 3.03 in
Area: 30.26 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 408.08ft
Total bobbin: 153.80ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	1583	1134	Dark blue	Madeira Classic 40
2.	5	1578	1094	Sky	Madeira Classic 40
3.	3	1510	1146	Red	Madeira Classic 40
4.	6	1420	1309	Pink	Madeira Classic 40
5.	24	601	1158	Drak Brown	Madeira Classic 40
6.	9	558	1281	Marron	Madeira Classic 40
7.	2	1146	1934	Royal Blue	Madeira Classic
8.	7	610	1249	Green	Madeira Classic 40
9.	4	1400	1064	golden	Madeira Classic 40
10.	10	1350	1172	Orange	Madeira Classic 40
11.	11	2398	1033	Purple	Madeira Classic 40
12.	10	4386	1172	Orange	Madeira Classic 40
13.	5	124	1094	Sky	Madeira Classic 40
14.	16	2861	1066	Fune / Sand	Madeira Classic 40
15.	14	310	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21130 8x8
Colorway: Madeira Classic 40

Stitches: 35487
Colors: 13
Height: 7.81 in
Width: 6.98 in
Zoom: 0.69



Machine format: Tajima
Color changes: 14
Stops: 15
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 88.7 mm
Right: 88.7 mm
Up: 99.2 mm
Down: 99.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 54.56 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 698.66ft
Total bobbin: 272.92ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	2258	1134	Dark blue	Madeira Classic 40
2.	5	2322	1094	Sky	Madeira Classic 40
3.	3	3845	1146	Red	Madeira Classic 40
4.	6	2032	1309	Pink	Madeira Classic 40
5.	24	902	1158	Drak Brown	Madeira Classic 40
6.	9	757	1281	Marron	Madeira Classic 40
7.	2	1660	1934	Royal Blue	Madeira Classic
8.	7	845	1249	Green	Madeira Classic 40
9.	4	3881	1064	golden	Madeira Classic 40
10.	10	1882	1172	Orange	Madeira Classic 40
11.	11	3455	1033	Purple	Madeira Classic 40
12.	10	6887	1172	Orange	Madeira Classic 40
13.	5	168	1094	Sky	Madeira Classic 40
14.	16	4142	1066	Fune / Sand	Madeira Classic 40
15.	14	449	1000	Emerald Black	Madeira Classic 40