

# Production Worksheet

Wilcom TrueSizer

Design: E-20275 4x4

Colorway: Madeira Classic 40

Stitches: 19923

Colors: 13

Height: 3.22 in

Width: 3.80 in

Zoom: 1.27

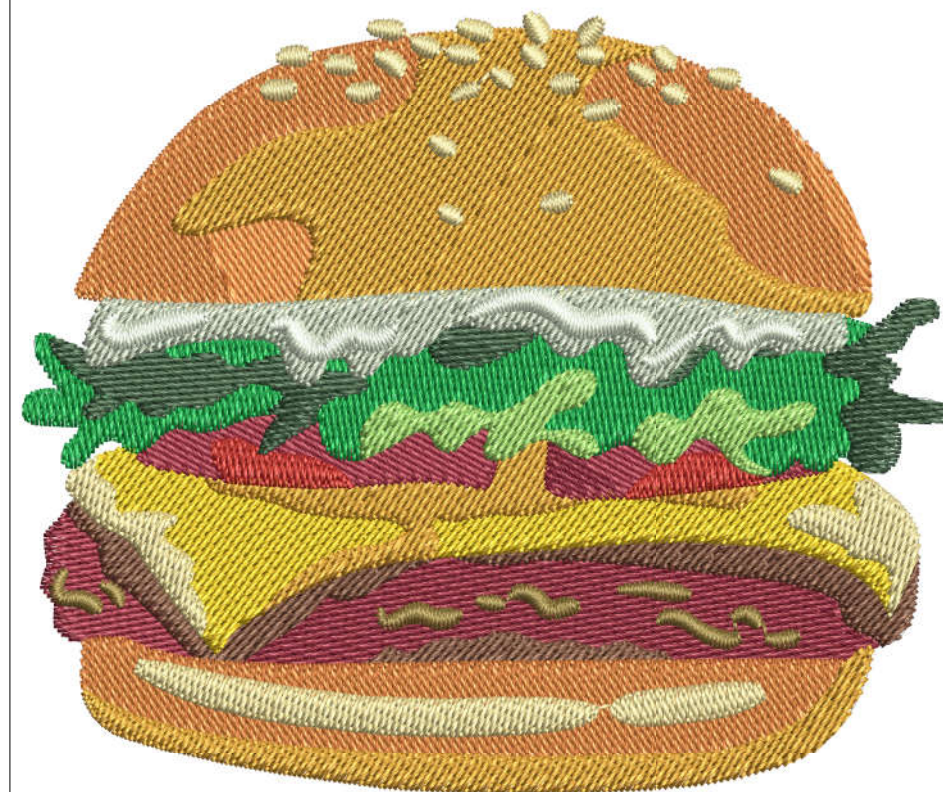
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 48  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 40.9 mm  
Down: 40.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.22 in<sup>2</sup>  
Max Stitch: 9.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 347.68ft  
Total bobbin: 125.65ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	1467	1281	Marron	Madeira Classic 40
2.	24	1276	1158	Drak Brown	Madeira Classic 40
3.	12	423	1191	Brown	Madeira Classic 40
4.	4	1435	1064	golden	Madeira Classic 40
5.	26	3314	1978	Light orange	Madeira PolyNeon 40
6.	10	3733	1172	Orange	Madeira Classic 40
7.	16	1878	1066	Fune / Sand	Madeira Classic 40
8.	9	822	1281	Marron	Madeira Classic 40
9.	3	313	1146	Red	Madeira Classic 40
10.	7	1943	1249	Green	Madeira Classic 40
11.	1	1113	1103	drak green	Madeira Classic 40
12.	23	636	1248	Light Green	Madeira Classic 40
13.	19	1092	1010	Light Grey	Madeira Classic 40
14.	13	476	1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20275 5x5

Colorway: Madeira Classic 40

Stitches: 32108

Colors: 13

Height: 4.06 in

Width: 4.80 in

Zoom: 1.00

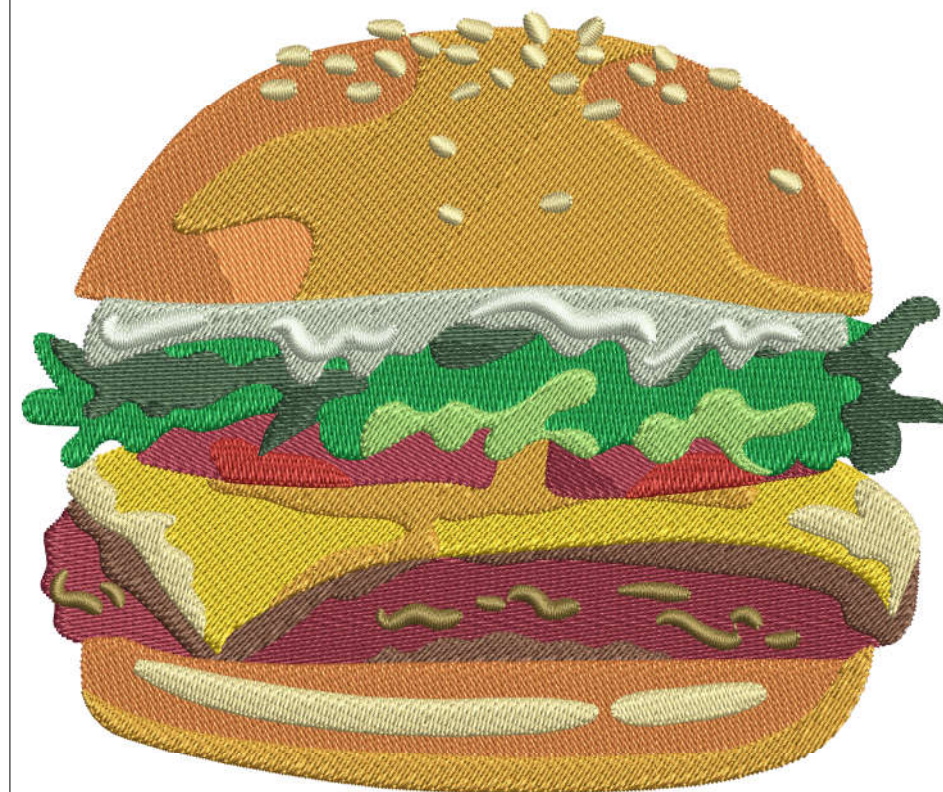
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 53  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 51.6 mm  
Down: 51.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.49 in<sup>2</sup>  
Max Stitch: 11.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 592.20ft  
Total bobbin: 223.17ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	2473	1281	Marron	Madeira Classic 40
2.	24	2009	1158	Drak Brown	Madeira Classic 40
3.	12	582	1191	Brown	Madeira Classic 40
4.	4	2362	1064	golden	Madeira Classic 40
5.	26	5682	1978	Light orange	Madeira PolyNeon 40
6.	10	6140	1172	Orange	Madeira Classic 40
7.	16	2765	1066	Fune / Sand	Madeira Classic 40
8.	9	1344	1281	Marron	Madeira Classic 40
9.	3	500	1146	Red	Madeira Classic 40
10.	7	3125	1249	Green	Madeira Classic 40
11.	1	1694	1103	drak green	Madeira Classic 40
12.	23	1002	1248	Light Green	Madeira Classic 40
13.	19	1748	1010	Light Grey	Madeira Classic 40
14.	13	680	1001	Super White	Madeira Classic 40





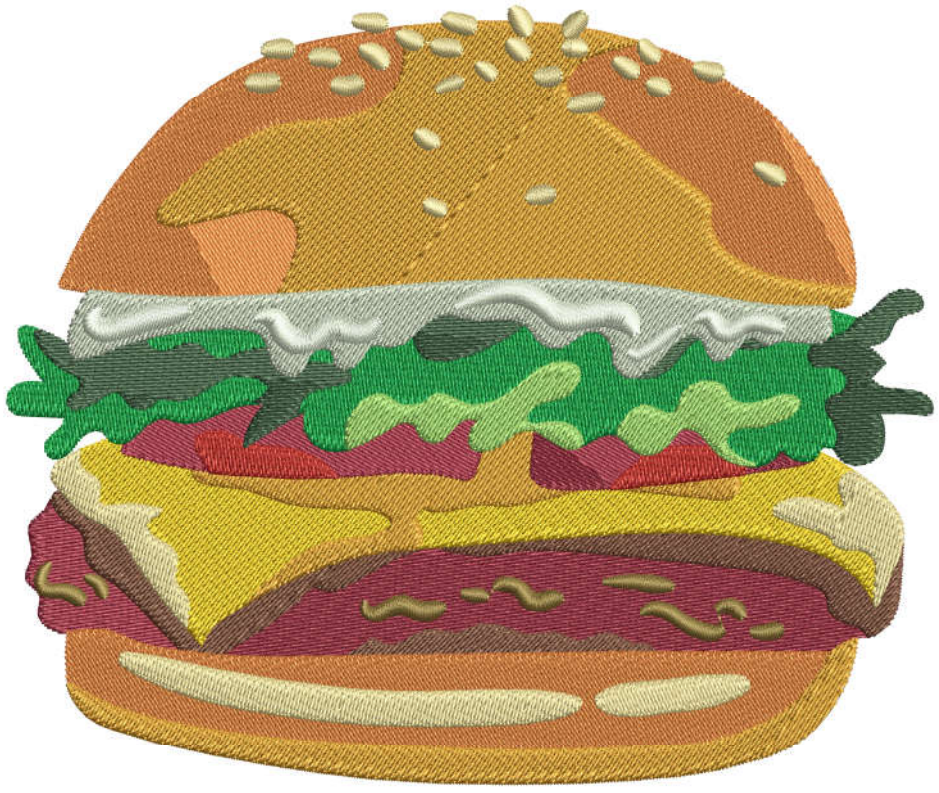
# Production Worksheet

Wilcom TrueSizer  
Design: E-20275 6x6  
Colorway: Madeira Classic 40

Stitches: 43035  
Colors: 13  
Height: 4.89 in  
Width: 5.80 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 53  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 62.1 mm  
Down: 62.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 28.37 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 825.55ft  
Total bobbin: 318.96ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	3446	1281	Marron	Madeira Classic 40
2.	24	2658	1158	Drak Brown	Madeira Classic 40
3.	12	695	1191	Brown	Madeira Classic 40
4.	4	3205	1064	golden	Madeira Classic 40
5.	26	7871	1978	Light orange	Madeira PolyNeon 40
6.	10	8361	1172	Orange	Madeira Classic 40
7.	16	3492	1066	Fune / Sand	Madeira Classic 40
8.	9	1762	1281	Marron	Madeira Classic 40
9.	3	655	1146	Red	Madeira Classic 40
10.	7	4149	1249	Green	Madeira Classic 40
11.	1	2224	1103	drak green	Madeira Classic 40
12.	23	1291	1248	Light Green	Madeira Classic 40
13.	19	2377	1010	Light Grey	Madeira Classic 40
14.	13	847	1001	Super White	Madeira Classic 40

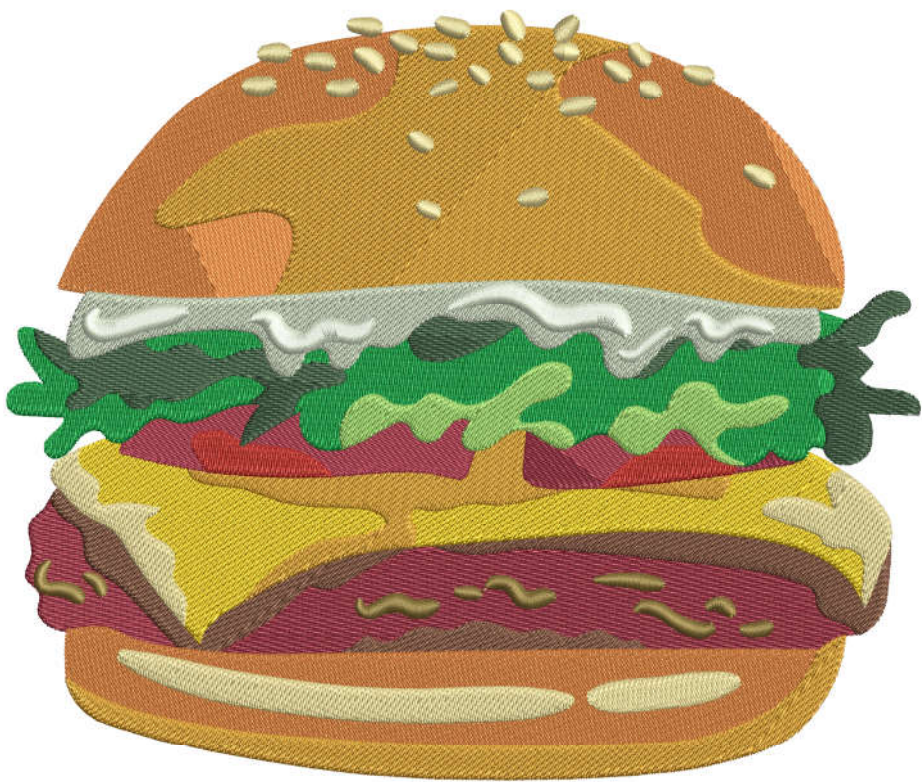
# Production Worksheet

Wilcom TrueSizer  
 Design: E-20275 8x8  
 Colorway: Madeira Classic 40

Stitches: 70171  
 Colors: 13  
 Height: 6.60 in  
 Width: 7.80 in  
 Zoom: 0.61



Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 56  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.0 mm  
 Right: 99.0 mm  
 Up: 83.8 mm  
 Down: 83.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 51.47 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 1422.94ft  
 Total bobbin: 567.46ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	5906	1281	Marron	Madeira Classic 40
2.	24	4244	1158	Drak Brown	Madeira Classic 40
3.	12	950	1191	Brown	Madeira Classic 40
4.	4	5333	1064	golden	Madeira Classic 40
5.	26	13429	1978	Light orange	Madeira PolyNeon 40
6.	10	13939	1172	Orange	Madeira Classic 40
7.	16	5202	1066	Fune / Sand	Madeira Classic 40
8.	9	2827	1281	Marron	Madeira Classic 40
9.	3	982	1146	Red	Madeira Classic 40
10.	7	6780	1249	Green	Madeira Classic 40
11.	1	3415	1103	drak green	Madeira Classic 40
12.	23	2018	1248	Light Green	Madeira Classic 40
13.	19	3897	1010	Light Grey	Madeira Classic 40
14.	13	1247	1001	Super White	Madeira Classic 40