

Production Worksheet

Wilcom TrueSizer
Design: E-21144 4x4
Colorway: Madeira Classic 40

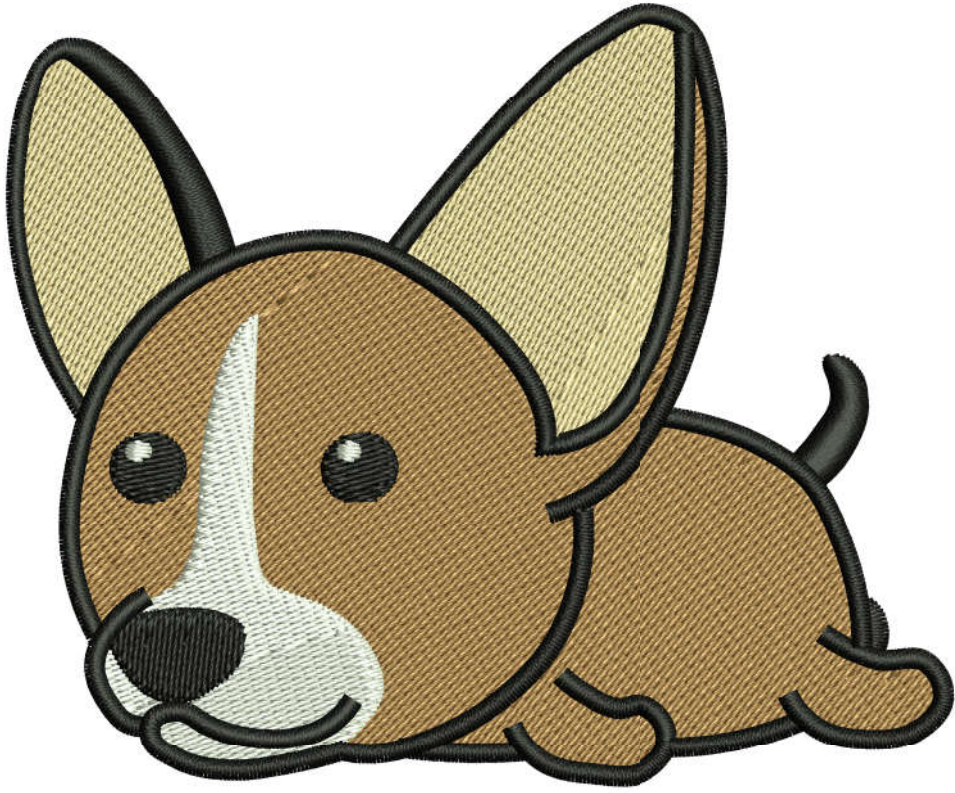
Stitches: 14469
Colors: 4
Height: 3.16 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 40.1 mm
Down: 40.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.00 in²
Max Stitch: 11.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 281.82ft
Total bobbin: 109.58ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	2576	1066	Fune / Sand	Madeira Classic 40
2.	24	6097	1158	Drak Brown	Madeira Classic 40
3.	13	1217	1001	Super White	Madeira Classic 40
4.	14	4528	1000	Emerald Black	Madeira Classic 40
5.	13	49	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21144 5x5
Colorway: Madeira Classic 40

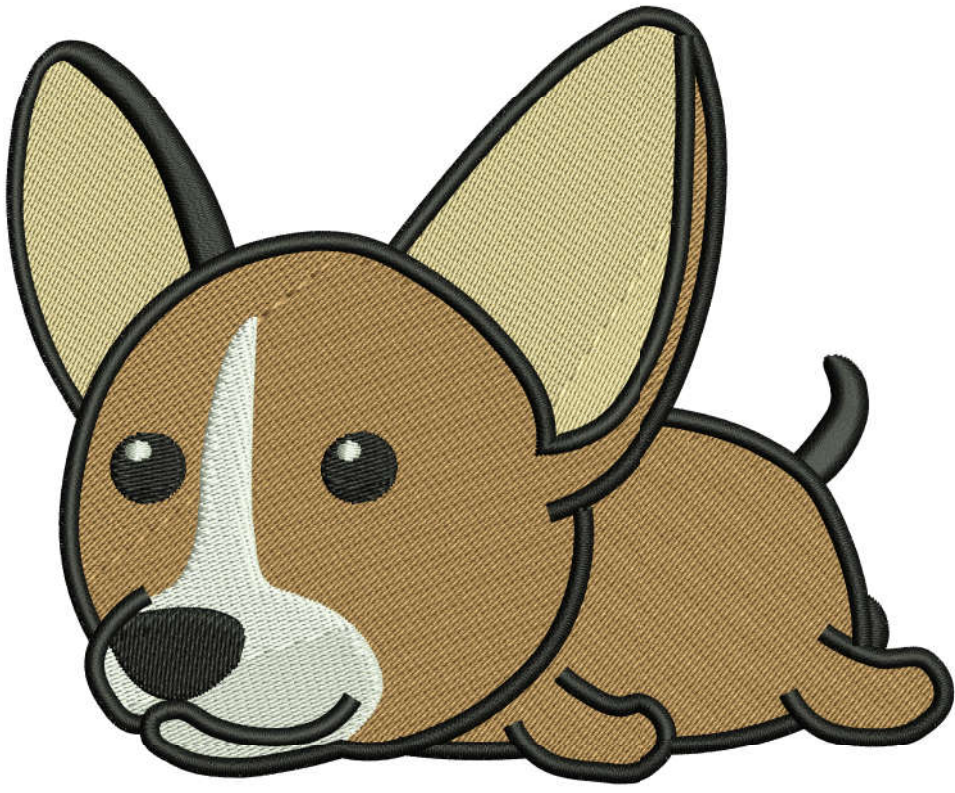
Stitches: 20738
Colors: 4
Height: 3.96 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 50.2 mm
Down: 50.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.98 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 425.36ft
Total bobbin: 170.26ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		3879 1066	Fune / Sand	Madeira Classic 40
2.	24		9155 1158	Drak Brown	Madeira Classic 40
3.	13		1755 1001	Super White	Madeira Classic 40
4.	14		5889 1000	Emerald Black	Madeira Classic 40
5.	13		58 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21144 6x6
Colorway: Madeira Classic 40

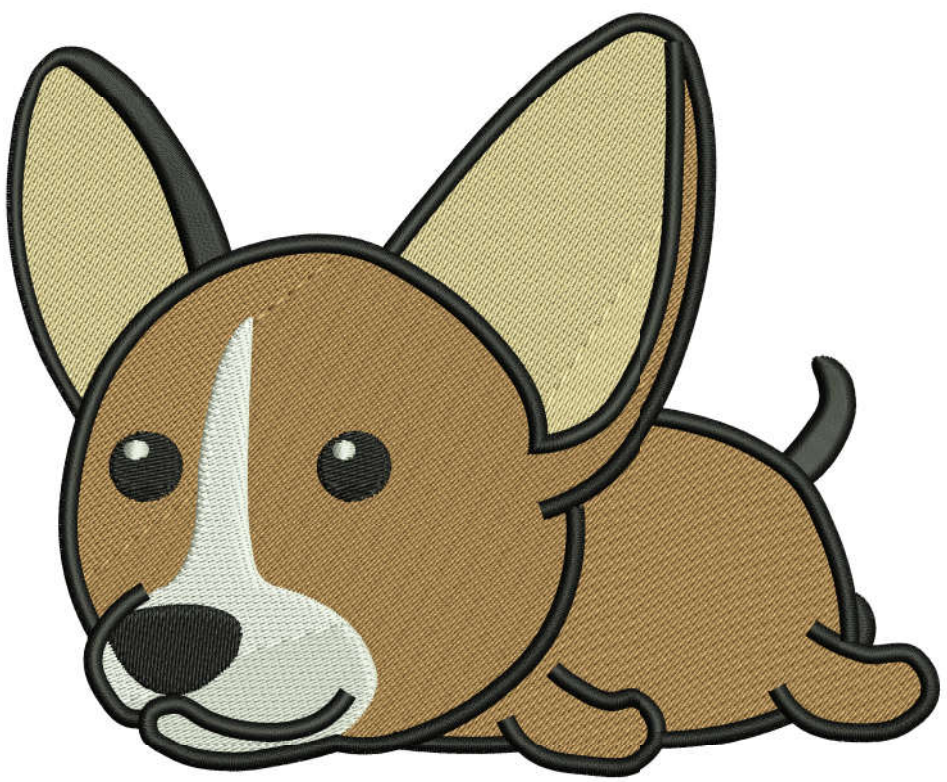
Stitches: 28196
Colors: 4
Height: 4.77 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 60.5 mm
Down: 60.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.62 in²
Max Stitch: 7.2 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 601.05ft
Total bobbin: 245.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	5486	1066	Fune / Sand	Madeira Classic 40
2.	24	12850	1158	Drak Brown	Madeira Classic 40
3.	13	2413	1001	Super White	Madeira Classic 40
4.	14	7375	1000	Emerald Black	Madeira Classic 40
5.	13	70	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21144 8x8
Colorway: Madeira Classic 40

Stitches: 46309
Colors: 4
Height: 6.39 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 81.1 mm
Down: 81.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 49.78 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 1043.49ft
Total bobbin: 437.13ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9485 1066	Fune / Sand	Madeira Classic 40
2.	24		22119 1158	Drak Brown	Madeira Classic 40
3.	13		3995 1001	Super White	Madeira Classic 40
4.	14		10621 1000	Emerald Black	Madeira Classic 40
5.	13		87 1001	Super White	Madeira Classic 40

