

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20522 5x5  
 Colorway: Madeira Classic 40

Stitches: 48320  
 Colors: 8  
 Height: 4.76 in  
 Width: 4.80 in  
 Zoom: 1.01



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 26  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 60.5 mm  
 Down: 60.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 22.88 in<sup>2</sup>  
 Max Stitch: 7.7 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 958.44ft  
 Total bobbin: 378.14ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	5770		Thread #5	
2.	26	664		Thread #6	
3.	24	1600	1158	Drak Brown	Madeira Classic 40
4.	12	587	1191	Brown	Madeira Classic 40
5.	2	14878		Thread #6	
6.	1	3737		Thread #5	
7.	14	5356	1000	Emerald Black	Madeira Classic 40
8.	13	6225	1001	Super White	Madeira Classic 40
9.	14	9501	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20522 6x6  
Colorway: Madeira Classic 40

Stitches: 64906  
Colors: 8  
Height: 5.64 in  
Width: 5.80 in  
Zoom: 0.82



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 71.6 mm  
Down: 71.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.70 in<sup>2</sup>  
Max Stitch: 9.1 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1347.84ft  
Total bobbin: 544.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	7780		Thread #5	
2.	4	505		Thread #6	
3.	25	356		Thread #5	
4.	24	2089	1158	Drak Brown	Madeira Classic 40
5.	12	739	1191	Brown	Madeira Classic 40
6.	26	20703		Thread #6	
7.	25	4946		Thread #5	
8.	14	6553	1000	Emerald Black	Madeira Classic 40
9.	13	9689	1001	Super White	Madeira Classic 40
10.	14	11544	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20522 8x8  
Colorway: Madeira Classic 40

Stitches: 112013  
Colors: 8  
Height: 7.61 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 28  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 96.7 mm  
Down: 96.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 59.40 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 2316.75ft  
Total bobbin: 935.39ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	13127		Thread #5	
2.	26	1346		Thread #6	
3.	24	3351	1158	Drak Brown	Madeira Classic 40
4.	12	1123	1191	Brown	Madeira Classic 40
5.	2	36273		Thread #6	
6.	1	8135		Thread #5	
7.	14	9318	1000	Emerald Black	Madeira Classic 40
8.	13	23183	1001	Super White	Madeira Classic 40
9.	14	16155	1000	Emerald Black	Madeira Classic 40