Production Worksheet

Wilcom TrueSizer

Design: E-21248 4x4

Colorway: Madeira Classic 40

Stitches:	15708
Colors:	6
Height:	2.95 in
Width:	2.76 in
Zoom:	1.78

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	5
Stops:	6
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	35.1 mm
Right:	35.1 mm
Up:	37.4 mm
Down:	37.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	8.14 in²
Max Stitch:	11.8 mm
Min Stitch:	0.2 mm
Max jump:	6.9 mm
Total Thread:	262.54ft
Total bobbin:	93.14ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	801	1249	Green	Madeira Classic 40
2.	16	7415	1066	Fune / Sand	Madeira Classic 40
3.	10	3273	1172	Orange	Madeira Classic 40
4.	12	1743	1191	Brown	Madeira Classic 40
5.	20	28	1275	Powder blue	Madeira Classic 40
6.	14	2446	1000	Emerald Black	Madeira Classic 40