# Production Worksheet

Wilcom TrueSizer

Design: E-21491 5x5

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 3214 |
| Colors: | 2 |
| Height: | 3.24 in |
| Width: | 3.96 in |
| Zoom: | 1.27 |

DigitEMB
www.digitemb.com

| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 1 |
| Stops: | 2 |
| Trims: | 6 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 50.2 mm |
| Right: | 50.3 mm |
| Up: | 41.1 mm |
| Down: | 41.1 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 12.81 in² |
| Max Stitch: | 9.7 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 6.9 mm |
| Total Thread: | 46.98ft |
| Total bobbin: | 14.76ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 3 | 2873 | 1146 | Red | Madeira Classic 40 |
| 2. | 7 | 339 | 1249 | Green | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-21491 6x6

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 3919 |
| Colors: | 2 |
| Height: | 4.08 in |
| Width: | 5.00 in |
| Zoom: | 1.01 |

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| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 1 |
| Stops: | 2 |
| Trims: | 6 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 63.5 mm |
| Right: | 63.5 mm |
| Up: | 51.8 mm |
| Down: | 51.8 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 20.39 in² |
| Max Stitch: | 8.2 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 61.04ft |
| Total bobbin: | 20.35ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 3 | 3427 | 1146 | Red | Madeira Classic 40 |
| 2. | 7 | 490 | 1249 | Green | Madeira Classic 40 |