

Production Worksheet

Wilcom TrueSizer

Design: E-20535 4x4

Colorway: Madeira Classic 40

Stitches: 21983

Colors: 15

Height: 3.80 in

Width: 3.31 in

Zoom: 1.46

DigitEMB

www.digitemb.com

Machine format: Tajima
 Color changes: 25
 Stops: 26
 Trims: 81
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 42.0 mm
 Right: 42.0 mm
 Up: 48.2 mm
 Down: 48.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 12.56 in²
 Max Stitch: 9.4 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 396.67ft
 Total bobbin: 144.34ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	5323	1045	Light Blue	Madeira Classic 40
2.	5	462		Thread #6	
3.	13	3067	1001	Super White	Madeira Classic 40
4.	19	1097	1010	Light Grey	Madeira Classic 40
5.	9	4073	1281	Marron	Madeira Classic 40
6.	3	109	1146	Red	Madeira Classic 40
7.	10	1010	1172	Orange	Madeira Classic 40
8.	2	655		Thread #5	
9.	10	529	1172	Orange	Madeira Classic 40
10.	14	1127	1000	Emerald Black	Madeira Classic 40
11.	15	202	1321	Light Pink	Madeira Classic 40
12.	13	622	1001	Super White	Madeira Classic 40
13.	3	125	1146	Red	Madeira Classic 40
14.	6	74	1309	Pink	Madeira Classic 40
15.	7	288	1249	Green	Madeira Classic 40
16.	16	1237	1066	Fune / Sand	Madeira Classic 40
17.	14	127	1000	Emerald Black	Madeira Classic 40
18.	1	144	1103	drak green	Madeira Classic 40
19.	9	70	1281	Marron	Madeira Classic 40
20.	1	336	1103	drak green	Madeira Classic 40
21.	3	749	1146	Red	Madeira Classic 40
22.	4	164	1064	golden	Madeira Classic 40
23.	9	83	1281	Marron	Madeira Classic 40
24.	10	112	1172	Orange	Madeira Classic 40
25.	16	89	1066	Fune / Sand	Madeira Classic 40
26.	17	107	1045	Light Blue	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20535 5x5

Colorway: Madeira Classic 40

Stitches: 32580
 Colors: 15
 Height: 4.80 in
 Width: 4.18 in
 Zoom: 1.16

DigitEMB
 www.digitemb.com

Machine format: Tajima
 Color changes: 25
 Stops: 26
 Trims: 82
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 53.0 mm
 Right: 53.0 mm
 Up: 60.9 mm
 Down: 60.9 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 20.04 in²
 Max Stitch: 11.8 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 623.05ft
 Total bobbin: 237.28ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	8920	1045	Light Blue	Madeira Classic 40
2.	5	666		Thread #6	
3.	13	4508	1001	Super White	Madeira Classic 40
4.	19	1729	1010	Light Grey	Madeira Classic 40
5.	9	5686	1281	Marron	Madeira Classic 40
6.	3	133	1146	Red	Madeira Classic 40
7.	10	1517	1172	Orange	Madeira Classic 40
8.	2	825		Thread #5	
9.	10	704	1172	Orange	Madeira Classic 40
10.	14	1405	1000	Emerald Black	Madeira Classic 40
11.	15	306	1321	Light Pink	Madeira Classic 40
12.	13	883	1001	Super White	Madeira Classic 40
13.	3	180	1146	Red	Madeira Classic 40
14.	6	95	1309	Pink	Madeira Classic 40
15.	7	428	1249	Green	Madeira Classic 40
16.	16	1883	1066	Fune / Sand	Madeira Classic 40
17.	14	160	1000	Emerald Black	Madeira Classic 40
18.	1	204	1103	drak green	Madeira Classic 40
19.	9	82	1281	Marron	Madeira Classic 40
20.	1	493	1103	drak green	Madeira Classic 40
21.	3	1044	1146	Red	Madeira Classic 40
22.	4	241	1064	golden	Madeira Classic 40
23.	9	107	1281	Marron	Madeira Classic 40
24.	10	140	1172	Orange	Madeira Classic 40
25.	16	108	1066	Fune / Sand	Madeira Classic 40
26.	17	131	1045	Light Blue	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20535 6x6

Colorway: Madeira Classic 40

Stitches: 44130
 Colors: 15
 Height: 5.80 in
 Width: 5.07 in
 Zoom: 0.94

DigitEMB
 www.digitemb.com

Machine format: Tajima
 Color changes: 25
 Stops: 26
 Trims: 82
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 64.4 mm
 Right: 64.4 mm
 Up: 73.6 mm
 Down: 73.6 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 29.41 in²
 Max Stitch: 8.8 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 876.56ft
 Total bobbin: 342.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	12843	1045	Light Blue	Madeira Classic 40
2.	5	907		Thread #6	
3.	13	6041	1001	Super White	Madeira Classic 40
4.	19	2372	1010	Light Grey	Madeira Classic 40
5.	9	7609	1281	Marron	Madeira Classic 40
6.	3	165	1146	Red	Madeira Classic 40
7.	10	2136	1172	Orange	Madeira Classic 40
8.	2	1022		Thread #5	
9.	10	803	1172	Orange	Madeira Classic 40
10.	14	1683	1000	Emerald Black	Madeira Classic 40
11.	15	389	1321	Light Pink	Madeira Classic 40
12.	13	1142	1001	Super White	Madeira Classic 40
13.	3	235	1146	Red	Madeira Classic 40
14.	6	119	1309	Pink	Madeira Classic 40
15.	7	590	1249	Green	Madeira Classic 40
16.	16	2572	1066	Fune / Sand	Madeira Classic 40
17.	14	180	1000	Emerald Black	Madeira Classic 40
18.	1	254	1103	drak green	Madeira Classic 40
19.	9	97	1281	Marron	Madeira Classic 40
20.	1	677	1103	drak green	Madeira Classic 40
21.	3	1389	1146	Red	Madeira Classic 40
22.	4	324	1064	golden	Madeira Classic 40
23.	9	123	1281	Marron	Madeira Classic 40
24.	10	172	1172	Orange	Madeira Classic 40
25.	16	130	1066	Fune / Sand	Madeira Classic 40
26.	17	154	1045	Light Blue	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-20535 8x8
 Colorway: Madeira Classic 40

Stitches: 72312
 Colors: 15
 Height: 7.80 in
 Width: 6.84 in
 Zoom: 0.70



Machine format: Tajima
 Color changes: 25
 Stops: 26
 Trims: 89
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 86.8 mm
 Right: 86.8 mm
 Up: 99.0 mm
 Down: 99.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 53.31 in²
 Max Stitch: 11.9 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1512.77ft
 Total bobbin: 610.03ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	22554	1045	Light Blue	Madeira Classic 40
2.	5	1491		Thread #6	
3.	13	9802	1001	Super White	Madeira Classic 40
4.	19	3948	1010	Light Grey	Madeira Classic 40
5.	9	12239	1281	Marron	Madeira Classic 40
6.	3	216	1146	Red	Madeira Classic 40
7.	10	3718	1172	Orange	Madeira Classic 40
8.	2	1414		Thread #5	
9.	10	1208	1172	Orange	Madeira Classic 40
10.	14	2250	1000	Emerald Black	Madeira Classic 40
11.	15	635	1321	Light Pink	Madeira Classic 40
12.	13	1785	1001	Super White	Madeira Classic 40
13.	3	378	1146	Red	Madeira Classic 40
14.	6	175	1309	Pink	Madeira Classic 40
15.	7	988	1249	Green	Madeira Classic 40
16.	16	4292	1066	Fune / Sand	Madeira Classic 40
17.	14	239	1000	Emerald Black	Madeira Classic 40
18.	1	394	1103	drak green	Madeira Classic 40
19.	9	130	1281	Marron	Madeira Classic 40
20.	1	1051	1103	drak green	Madeira Classic 40
21.	3	2140	1146	Red	Madeira Classic 40
22.	4	491	1064	golden	Madeira Classic 40
23.	9	162	1281	Marron	Madeira Classic 40
24.	10	231	1172	Orange	Madeira Classic 40
25.	16	167	1066	Fune / Sand	Madeira Classic 40
26.	17	212	1045	Light Blue	Madeira Classic 40