

# Production Worksheet

Wilcom TrueSizer

Design: E-20534 4x4

Colorway: Madeira Classic 40

Stitches: 26054

Colors: 15

Height: 3.80 in

Width: 3.31 in

Zoom: 1.46

# DigitEMB

www.digitemb.com

Machine format: Tajima  
 Color changes: 31  
 Stops: 32  
 Trims: 96  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 42.0 mm  
 Right: 42.0 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.57 in<sup>2</sup>  
 Max Stitch: 11.8 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 449.65ft  
 Total bobbin: 158.74ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	4889	1045	Light Blue	Madeira Classic 40
2.	2	462		Thread #6	
3.	13	2553	1001	Super White	Madeira Classic 40
4.	19	1099	1010	Light Grey	Madeira Classic 40
5.	3	2435	1146	Red	Madeira Classic 40
6.	24	976	1158	Drak Brown	Madeira Classic 40
7.	13	723	1001	Super White	Madeira Classic 40
8.	24	321	1158	Drak Brown	Madeira Classic 40
9.	22	382	1239	Dark Grey	Madeira Classic 40
10.	4	786	1064	golden	Madeira Classic 40
11.	22	255	1239	Dark Grey	Madeira Classic 40
12.	4	783	1064	golden	Madeira Classic 40
13.	22	151	1239	Dark Grey	Madeira Classic 40
14.	4	269	1064	golden	Madeira Classic 40
15.	9	416	1281	Marron	Madeira Classic 40
16.	12	64	1191	Brown	Madeira Classic 40
17.	7	466	1249	Green	Madeira Classic 40
18.	4	254	1064	golden	Madeira Classic 40
19.	7	156	1249	Green	Madeira Classic 40
20.	9	167	1281	Marron	Madeira Classic 40
21.	10	93	1172	Orange	Madeira Classic 40
22.	4	66	1064	golden	Madeira Classic 40
23.	10	62	1172	Orange	Madeira Classic 40
24.	6	63	1309	Pink	Madeira Classic 40
25.	13	313	1001	Super White	Madeira Classic 40
26.	12	302	1191	Brown	Madeira Classic 40
27.	9	4087	1281	Marron	Madeira Classic 40
28.	3	109	1146	Red	Madeira Classic 40
29.	10	1010	1172	Orange	Madeira Classic 40
30.	1	655		Thread #5	
31.	10	529	1172	Orange	Madeira Classic 40
32.	14	1156	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20534 5x5

Colorway: Madeira Classic 40

Stitches: 37201  
 Colors: 15  
 Height: 4.80 in  
 Width: 4.18 in  
 Zoom: 1.16

# DigitEMB

www.digitemb.com

Machine format: Tajima  
 Color changes: 31  
 Stops: 32  
 Trims: 97  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 53.0 mm  
 Right: 53.0 mm  
 Up: 60.9 mm  
 Down: 60.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 20.04 in<sup>2</sup>  
 Max Stitch: 10.7 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 678.69ft  
 Total bobbin: 251.12ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	7484	1045	Light Blue	Madeira Classic 40
2.	2	665		Thread #6	
3.	13	3870	1001	Super White	Madeira Classic 40
4.	19	1731	1010	Light Grey	Madeira Classic 40
5.	3	3842	1146	Red	Madeira Classic 40
6.	24	1363	1158	Drak Brown	Madeira Classic 40
7.	13	890	1001	Super White	Madeira Classic 40
8.	24	443	1158	Drak Brown	Madeira Classic 40
9.	22	525	1239	Dark Grey	Madeira Classic 40
10.	4	993	1064	golden	Madeira Classic 40
11.	22	353	1239	Dark Grey	Madeira Classic 40
12.	4	993	1064	golden	Madeira Classic 40
13.	22	209	1239	Dark Grey	Madeira Classic 40
14.	4	332	1064	golden	Madeira Classic 40
15.	9	521	1281	Marron	Madeira Classic 40
16.	12	81	1191	Brown	Madeira Classic 40
17.	7	752	1249	Green	Madeira Classic 40
18.	4	328	1064	golden	Madeira Classic 40
19.	7	205	1249	Green	Madeira Classic 40
20.	9	201	1281	Marron	Madeira Classic 40
21.	10	105	1172	Orange	Madeira Classic 40
22.	4	78	1064	golden	Madeira Classic 40
23.	10	71	1172	Orange	Madeira Classic 40
24.	6	73	1309	Pink	Madeira Classic 40
25.	13	449	1001	Super White	Madeira Classic 40
26.	12	372	1191	Brown	Madeira Classic 40
27.	9	5686	1281	Marron	Madeira Classic 40
28.	3	133	1146	Red	Madeira Classic 40
29.	10	1517	1172	Orange	Madeira Classic 40
30.	1	825		Thread #5	
31.	10	704	1172	Orange	Madeira Classic 40
32.	14	1405	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20534 6x6

Colorway: Madeira Classic 40

Stitches: 50305

Colors: 15

Height: 5.80 in

Width: 5.07 in

Zoom: 0.94



Machine format: Tajima  
 Color changes: 31  
 Stops: 32  
 Trims: 98  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 64.4 mm  
 Right: 64.4 mm  
 Up: 73.6 mm  
 Down: 73.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 29.41 in<sup>2</sup>  
 Max Stitch: 10.2 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 960.10ft  
 Total bobbin: 366.93ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	11162	1045	Light Blue	Madeira Classic 40
2.	2	907		Thread #6	
3.	13	5277	1001	Super White	Madeira Classic 40
4.	19	2372	1010	Light Grey	Madeira Classic 40
5.	3	5313	1146	Red	Madeira Classic 40
6.	24	1850	1158	Drak Brown	Madeira Classic 40
7.	13	1070	1001	Super White	Madeira Classic 40
8.	24	584	1158	Drak Brown	Madeira Classic 40
9.	22	713	1239	Dark Grey	Madeira Classic 40
10.	4	1162	1064	golden	Madeira Classic 40
11.	22	476	1239	Dark Grey	Madeira Classic 40
12.	4	778	1064	golden	Madeira Classic 40
13.	22	270	1239	Dark Grey	Madeira Classic 40
14.	4	391	1064	golden	Madeira Classic 40
15.	9	660	1281	Marron	Madeira Classic 40
16.	12	98	1191	Brown	Madeira Classic 40
17.	7	1049	1249	Green	Madeira Classic 40
18.	4	819	1064	golden	Madeira Classic 40
19.	7	265	1249	Green	Madeira Classic 40
20.	9	236	1281	Marron	Madeira Classic 40
21.	10	130	1172	Orange	Madeira Classic 40
22.	4	87	1064	golden	Madeira Classic 40
23.	10	81	1172	Orange	Madeira Classic 40
24.	6	83	1309	Pink	Madeira Classic 40
25.	13	611	1001	Super White	Madeira Classic 40
26.	12	442	1191	Brown	Madeira Classic 40
27.	9	7602	1281	Marron	Madeira Classic 40
28.	3	165	1146	Red	Madeira Classic 40
29.	10	2136	1172	Orange	Madeira Classic 40
30.	1	1022		Thread #5	
31.	10	803	1172	Orange	Madeira Classic 40
32.	14	1689	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20534 8x8  
 Colorway: Madeira Classic 40

Stitches: 80921  
 Colors: 15  
 Height: 7.80 in  
 Width: 6.84 in  
 Zoom: 0.70

**DigitEMB**  
 www.digitemb.com

Machine format: Tajima  
 Color changes: 31  
 Stops: 32  
 Trims: 105  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 86.8 mm  
 Right: 86.8 mm  
 Up: 99.0 mm  
 Down: 99.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 53.32 in<sup>2</sup>  
 Max Stitch: 12.0 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 1638.16ft  
 Total bobbin: 649.69ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	19583	1045	Light Blue	Madeira Classic 40
2.	2	1481		Thread #6	
3.	13	8653	1001	Super White	Madeira Classic 40
4.	19	3942	1010	Light Grey	Madeira Classic 40
5.	3	8761	1146	Red	Madeira Classic 40
6.	24	2994	1158	Drak Brown	Madeira Classic 40
7.	13	1439	1001	Super White	Madeira Classic 40
8.	24	895	1158	Drak Brown	Madeira Classic 40
9.	22	1116	1239	Dark Grey	Madeira Classic 40
10.	4	1577	1064	golden	Madeira Classic 40
11.	22	759	1239	Dark Grey	Madeira Classic 40
12.	4	1617	1064	golden	Madeira Classic 40
13.	22	417	1239	Dark Grey	Madeira Classic 40
14.	4	529	1064	golden	Madeira Classic 40
15.	9	873	1281	Marron	Madeira Classic 40
16.	12	148	1191	Brown	Madeira Classic 40
17.	7	1715	1249	Green	Madeira Classic 40
18.	4	628	1064	golden	Madeira Classic 40
19.	7	390	1249	Green	Madeira Classic 40
20.	9	297	1281	Marron	Madeira Classic 40
21.	10	172	1172	Orange	Madeira Classic 40
22.	4	112	1064	golden	Madeira Classic 40
23.	10	102	1172	Orange	Madeira Classic 40
24.	6	102	1309	Pink	Madeira Classic 40
25.	13	1005	1001	Super White	Madeira Classic 40
26.	12	594	1191	Brown	Madeira Classic 40
27.	9	12233	1281	Marron	Madeira Classic 40
28.	3	216	1146	Red	Madeira Classic 40
29.	10	3689	1172	Orange	Madeira Classic 40
30.	1	1414		Thread #5	
31.	10	1208	1172	Orange	Madeira Classic 40
32.	14	2258	1000	Emerald Black	Madeira Classic 40

