Production Worksheet

Wilcom TrueSizer
Design: E-20533 4x4
Colorway: Madeira Classic 40

Stitches:	23894
Colors:	16
Height:	3.80 in
Width:	3.33 in
Zoom:	1.46

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	25
Stops:	26
Trims:	91
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	42.3 mm
Right:	42.3 mm
Up:	48.2 mm
Down:	48.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.63 in²
Max Stitch:	8.6 mm
Min Stitch:	0.2 mm
Max jump:	7.0 mm
Total Thread:	423.72ft
Total bobbin:	152.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	5392	1045	Light Blue	Madeira Classic 40
2.	5	464		Thread #6	
3.	13	2485	1001	Super White	Madeira Classic 40
4.	19	1866	1010	Light Grey	Madeira Classic 40
5.	9	260	1281	Marron	Madeira Classic 40
6.	3	478	1146	Red	Madeira Classic 40
7.	14	330	1000	Emerald Black	Madeira Classic 40
8.	16	246	1066	Fune / Sand	Madeira Classic 40
9.	13	1095	1001	Super White	Madeira Classic 40
10.	18	54	1287	MIde Grey	Madeira Classic 40
11.	15	79	1321	Light Pink	Madeira Classic 40
12.	4	75	1064	golden	Madeira Classic 40
13.	24	86	1158	Drak Brown	Madeira Classic 40
14.	7	1550	1249	Green	Madeira Classic 40
15.	1	531	1103	drak green	Madeira Classic 40
16.	4	503	1064	golden	Madeira Classic 40
17.	13	453	1001	Super White	Madeira Classic 40
18.	3	131	1146	Red	Madeira Classic 40
19.	24	561	1158	Drak Brown	Madeira Classic 40
20.	7	1568	1249	Green	Madeira Classic 40
21.	1	2399	1103	drak green	Madeira Classic 40
22.	7	109	1249	Green	Madeira Classic 40
23.	10	897	1172	Orange	Madeira Classic 40
24.	2	658		Thread #5	
25.	10	529	1172	Orange	Madeira Classic 40
26.	14	1093	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20533 5x5
Colorway: Madeira Classic 40

Stitches:	33729
Colors:	16
Height:	4.80 in
Width:	4.21 in
Zoom:	1.15

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	25
Stops:	26
Trims:	91
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	53.5 mm
Right:	53.5 mm
Up:	60.9 mm
Down:	60.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	20.20 in²
Max Stitch:	10.9 mm
Min Stitch:	0.2 mm
Max jump:	6.9 mm
Total Thread:	632.71ft
Total bobbin:	238.54ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	8195	1045	Light Blue	Madeira Classic 40
2.	5	667		Thread #6	
3.	13	3754	1001	Super White	Madeira Classic 40
4.	19	2529	1010	Light Grey	Madeira Classic 40
5.	9	353	1281	Marron	Madeira Classic 40
6.	3	708	1146	Red	Madeira Classic 40
7.	14	413	1000	Emerald Black	Madeira Classic 40
8.	16	342	1066	Fune / Sand	Madeira Classic 40
9.	13	1510	1001	Super White	Madeira Classic 40
10.	18	66	1287	MIde Grey	Madeira Classic 40
11.	15	98	1321	Light Pink	Madeira Classic 40
12.	4	90	1064	golden	Madeira Classic 40
13.	24	124	1158	Drak Brown	Madeira Classic 40
14.	7	2286	1249	Green	Madeira Classic 40
15.	1	663	1103	drak green	Madeira Classic 40
16.	4	610	1064	golden	Madeira Classic 40
17.	13	476	1001	Super White	Madeira Classic 40
18.	3	162	1146	Red	Madeira Classic 40
19.	24	712	1158	Drak Brown	Madeira Classic 40
20.	7	2139	1249	Green	Madeira Classic 40
21.	1	3402	1103	drak green	Madeira Classic 40
22.	7	133	1249	Green	Madeira Classic 40
23.	10	1343	1172	Orange	Madeira Classic 40
24.	2	836		Thread #5	
25.	10	704	1172	Orange	Madeira Classic 40
26.	14	1412	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20533 6x6
Colorway: Madeira Classic 40

Stitches: 46814
Colors: 16
Height: 5.80 in
Width: 5.07 in
Zoom: 0.94

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	25
Stops:	26
Trims:	91
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	64.4 mm
Right:	64.4 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	29.42 in²
Max Stitch:	10.6 mm
Min Stitch:	0.2 mm
Max jump:	7.0 mm
Total Thread:	917.57ft
Total bobbin:	356.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	12118	1045	Light Blue	Madeira Classic 40
2.	5	906		Thread #6	
3.	13	5274	1001	Super White	Madeira Classic 40
4.	19	3240	1010	Light Grey	Madeira Classic 40
5.	9	462	1281	Marron	Madeira Classic 40
6.	3	1012	1146	Red	Madeira Classic 40
7.	14	528	1000	Emerald Black	Madeira Classic 40
8.	16	504	1066	Fune / Sand	Madeira Classic 40
9.	13	2249	1001	Super White	Madeira Classic 40
10.	18	75	1287	MIde Grey	Madeira Classic 40
11.	15	126	1321	Light Pink	Madeira Classic 40
12.	4	110	1064	golden	Madeira Classic 40
13.	24	155	1158	Drak Brown	Madeira Classic 40
14.	7	3433	1249	Green	Madeira Classic 40
15.	1	805	1103	drak green	Madeira Classic 40
16.	4	663	1064	golden	Madeira Classic 40
17.	13	689	1001	Super White	Madeira Classic 40
18.	3	173	1146	Red	Madeira Classic 40
19.	24	873	1158	Drak Brown	Madeira Classic 40
20.	7	2924	1249	Green	Madeira Classic 40
21.	1	4678	1103	drak green	Madeira Classic 40
22.	7	165	1249	Green	Madeira Classic 40
23.	10	2136	1172	Orange	Madeira Classic 40
24.	2	1022		Thread #5	
25.	10	803	1172	Orange	Madeira Classic 40
26.	14	1689	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20533 8x8
Colorway: Madeira Classic 40

Stitches: 76982
Colors: 16
Height: 7.81 in
Width: 6.84 in
Zoom: 0.70

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	25
Stops:	26
Trims:	99
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	86.9 mm
Right:	86.9 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	53.40 in²
Max Stitch:	8.5 mm
Min Stitch:	0.2 mm
Max jump:	7.0 mm
Total Thread:	1599.32ft
Total bobbin:	643.16ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	21954	1045	Light Blue	Madeira Classic 40
2.	5	1494		Thread #6	
3.	13	9119	1001	Super White	Madeira Classic 40
4.	19	5031	1010	Light Grey	Madeira Classic 40
5.	9	678	1281	Marron	Madeira Classic 40
6.	3	1633	1146	Red	Madeira Classic 40
7.	14	745	1000	Emerald Black	Madeira Classic 40
8.	16	810	1066	Fune / Sand	Madeira Classic 40
9.	13	3631	1001	Super White	Madeira Classic 40
10.	18	98	1287	MIde Grey	Madeira Classic 40
11.	15	189	1321	Light Pink	Madeira Classic 40
12.	4	149	1064	golden	Madeira Classic 40
13.	24	220	1158	Drak Brown	Madeira Classic 40
14.	7	5780	1249	Green	Madeira Classic 40
15.	1	1151	1103	drak green	Madeira Classic 40
16.	4	905	1064	golden	Madeira Classic 40
17.	13	743	1001	Super White	Madeira Classic 40
18.	3	258	1146	Red	Madeira Classic 40
19.	24	1310	1158	Drak Brown	Madeira Classic 40
20.	7	4727	1249	Green	Madeira Classic 40
21.	1	7563	1103	drak green	Madeira Classic 40
22.	7	216	1249	Green	Madeira Classic 40
23.	10	3694	1172	Orange	Madeira Classic 40
24.	2	1416		Thread #5	
25.	10	1208	1172	Orange	Madeira Classic 40
26.	14	2258	1000	Emerald Black	Madeira Classic 40