

Production Worksheet

Wilcom TrueSizer

Design: E-22815 4x4

Colorway: Madeira Classic 40

Stitches: 22247

Colors: 9

Height: 3.74 in

Width: 3.83 in

Zoom: 1:1

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.6 mm
Right: 48.6 mm
Up: 47.5 mm
Down: 47.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.30 in²
Max Stitch: 7.3 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 421.37ft
Total bobbin: 160.67ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3902	1000 Emerald Black	Madeira Classic 40
2.	16	■	414	1066 Fune / Sand	Madeira Classic 40
3.	19	■	1543	1010 Light Grey	Madeira Classic 40
4.	8	■	1728	1134 Dark blue	Madeira Classic 40
5.	14	■	1337	1000 Emerald Black	Madeira Classic 40
6.	16	■	3510	1066 Fune / Sand	Madeira Classic 40
7.	18	■	744	1287 Mlde Grey	Madeira Classic 40
8.	14	■	2739	1000 Emerald Black	Madeira Classic 40
9.	6	■	1345	1309 Pink	Madeira Classic 40
10.	3	■	2839	1146 Red	Madeira Classic 40
11.	12	■	816	1191 Brown	Madeira Classic 40
12.	13	■	1328	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-22815 5x5

Colorway: Madeira Classic 40

Stitches: 31411

Colors: 9

Height: 4.70 in

Width: 4.83 in

Zoom: 1:1

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 43
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.3 mm
Right: 61.3 mm
Up: 59.7 mm
Down: 59.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.68 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 631.66ft
Total bobbin: 249.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5606	1000 Emerald Black	Madeira Classic 40
2.	16	■	571	1066 Fune / Sand	Madeira Classic 40
3.	19	■	2194	1010 Light Grey	Madeira Classic 40
4.	8	■	2294	1134 Dark blue	Madeira Classic 40
5.	14	■	1777	1000 Emerald Black	Madeira Classic 40
6.	16	■	5459	1066 Fune / Sand	Madeira Classic 40
7.	18	■	976	1287 Mlde Grey	Madeira Classic 40
8.	14	■	3516	1000 Emerald Black	Madeira Classic 40
9.	6	■	1955	1309 Pink	Madeira Classic 40
10.	3	■	4318	1146 Red	Madeira Classic 40
11.	12	■	1049	1191 Brown	Madeira Classic 40
12.	13	□	1694	1001 Super White	Madeira Classic 40

