

Production Worksheet

Wilcom TrueSizer
Design: E-20628 4x4
Colorway: Madeira Classic 40

Stitches: 13615
Colors: 1
Height: 3.80 in
Width: 3.38 in
Zoom: 1.47



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.9 mm
Right: 42.9 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.83 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 238.91ft
Total bobbin: 88.24ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	13613	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20628 5x5
Colorway: Madeira Classic 40

Stitches: 17574
Colors: 1
Height: 4.80 in
Width: 4.25 in
Zoom: 1.17



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 53.9 mm
Right: 53.9 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.37 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.3 mm
Total Thread: 344.75ft
Total bobbin: 135.57ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	17572	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20628 6x6
Colorway: Madeira Classic 40

Stitches: 22644
Colors: 1
Height: 5.80 in
Width: 5.11 in
Zoom: 0.97



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 64.9 mm
Right: 64.9 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.63 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 469.66ft
Total bobbin: 189.88ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	22642	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20628 8x8
Colorway: Madeira Classic 40

Stitches: 31830
Colors: 1
Height: 7.80 in
Width: 6.85 in
Zoom: 0.73



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 87.0 mm
Right: 87.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 53.42 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 786.55ft
Total bobbin: 341.94ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	31828	1094 Sky	Madeira Classic 40