

# Production Worksheet

Wilcom TrueSizer

Design: E-22103 8x10

Colorway: Madeira Classic 40

Stitches: 78268

Colors: 16

Height: 6.03 in

Width: 9.63 in

Zoom: 0.30

# DigitEMB

www.digitemb.com

Machine format: Tajima  
 Color changes: 44  
 Stops: 45  
 Trims: 120  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 122.3 mm  
 Right: 122.3 mm  
 Up: 76.5 mm  
 Down: 76.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 58.01 in<sup>2</sup>  
 Max Stitch: 11.6 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 1488.03ft  
 Total bobbin: 568.51ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	9509	1146	Red	Madeira Classic 40
2.	6	953	1309	Pink	Madeira Classic 40
3.	9	757	1281	Marron	Madeira Classic 40
4.	17	804	1045	Light Blue	Madeira Classic 40
5.	23	723	1248	Light Green	Madeira Classic 40
6.	13	298	1001	Super White	Madeira Classic 40
7.	3	132	1146	Red	Madeira Classic 40
8.	7	187	1249	Green	Madeira Classic 40
9.	16	511	1066	Fune / Sand	Madeira Classic 40
10.	1	420	1103	drak green	Madeira Classic 40
11.	14	529	1000	Emerald Black	Madeira Classic 40
12.	21	4555	1290	BLUE	Madeira Classic 40
13.	23	7871	1248	Light Green	Madeira Classic 40
14.	7	974	1249	Green	Madeira Classic 40
15.	25	1836	1867	Light Green	Madeira PolyNeon 40
16.	16	520	1066	Fune / Sand	Madeira Classic 40
17.	1	4241	1103	drak green	Madeira Classic 40
18.	19	429	1010	Light Grey	Madeira Classic 40
19.	3	276	1146	Red	Madeira Classic 40
20.	14	3147	1000	Emerald Black	Madeira Classic 40
21.	26	8373	1621	Dark Orange	Madeira PolyNeon 40
22.	10	1688	1172	Orange	Madeira Classic 40
23.	9	963	1281	Marron	Madeira Classic 40
24.	3	10069	1146	Red	Madeira Classic 40
25.	9	3249	1281	Marron	Madeira Classic 40
26.	17	412	1045	Light Blue	Madeira Classic 40
27.	23	355	1248	Light Green	Madeira Classic 40
28.	13	143	1001	Super White	Madeira Classic 40
29.	3	58	1146	Red	Madeira Classic 40
30.	7	90	1249	Green	Madeira Classic 40
31.	16	250	1066	Fune / Sand	Madeira Classic 40
32.	1	204	1103	drak green	Madeira Classic 40
33.	14	261	1000	Emerald Black	Madeira Classic 40
34.	21	2259	1290	BLUE	Madeira Classic 40
35.	1	966	1103	drak green	Madeira Classic 40
36.	19	387	1010	Light Grey	Madeira Classic 40



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37.	14	■	6119	1000	Emerald Black	Madeira Classic 40
38.	16	■	1112	1066	Fune / Sand	Madeira Classic 40
39.	18	■	496	1287	Mlde Grey	Madeira Classic 40
40.	13	□	462	1001	Super White	Madeira Classic 40
41.	14	■	669	1000	Emerald Black	Madeira Classic 40
42.	18	■	139	1287	Mlde Grey	Madeira Classic 40
43.	13	□	58	1001	Super White	Madeira Classic 40
44.	16	■	109	1066	Fune / Sand	Madeira Classic 40
45.	13	□	703	1001	Super White	Madeira Classic 40