

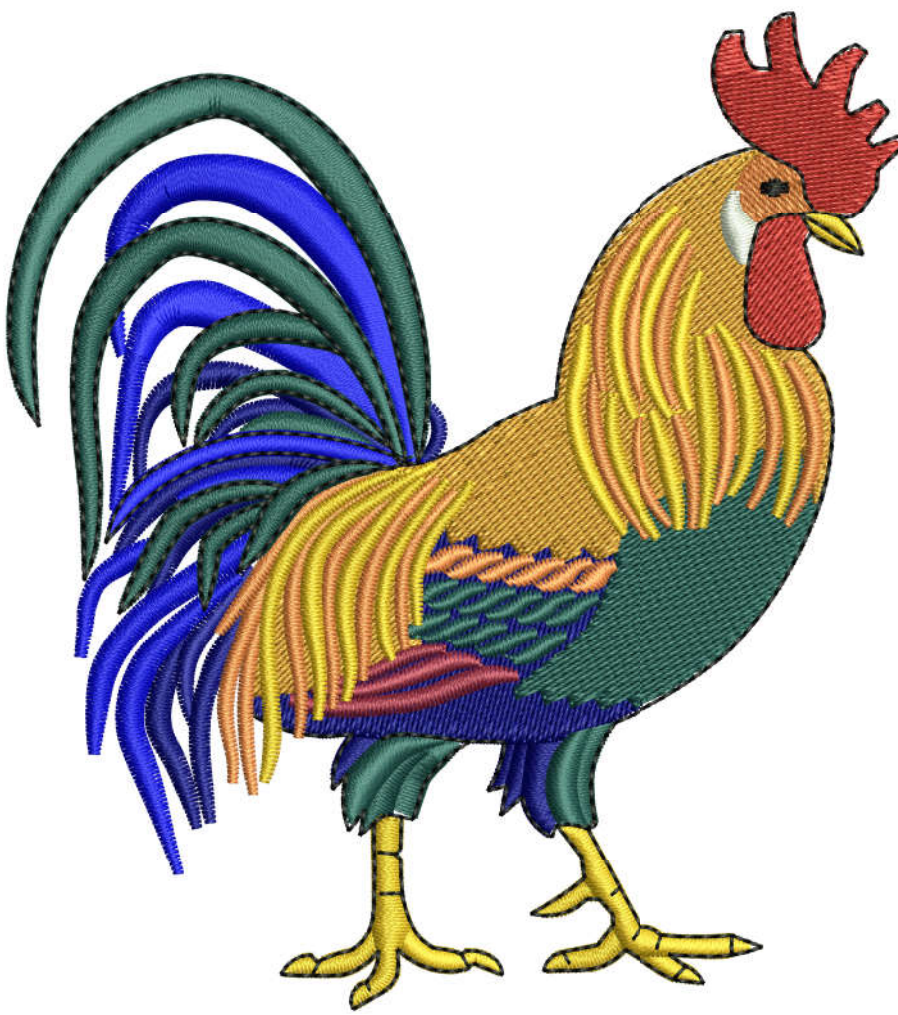
# Production Worksheet

Wilcom TrueSizer  
 Design: E-21342 5x5  
 Colorway: Madeira Classic 40

Stitches: 19909  
 Colors: 10  
 Height: 4.44 in  
 Width: 4.00 in  
 Zoom: 1.17



Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 31  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 50.8 mm  
 Right: 50.8 mm  
 Up: 56.4 mm  
 Down: 56.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.78 in<sup>2</sup>  
 Max Stitch: 11.5 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 364.88ft  
 Total bobbin: 134.92ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	30	■	1801	787 Navy Blue	Macpherson Vital Link Rayon
2.	21	■	1587	1290 BLUE	Madeira Classic 40
3.	10	■	2986	1172 Orange	Madeira Classic 40
4.	3	■	1024	1146 Red	Madeira Classic 40
5.	26	■	144	1978 Light orange	Madeira PolyNeon 40
6.	4	■	791	1064 golden	Madeira Classic 40
7.	13	□	65	1001 Super White	Madeira Classic 40
8.	14	■	1089	1000 Emerald Black	Madeira Classic 40
9.	30	■	1081	787 Navy Blue	Macpherson Vital Link Rayon
10.	2	■	1538	1934 Royal Blue	Madeira Classic
11.	9	■	339	1281 Marron	Madeira Classic 40
12.	21	■	513	1290 BLUE	Madeira Classic 40
13.	26	■	2126	1978 Light orange	Madeira PolyNeon 40
14.	4	■	1787	1064 golden	Madeira Classic 40
15.	2	■	229	1934 Royal Blue	Madeira Classic
16.	21	■	371	1290 BLUE	Madeira Classic 40
17.	14	■	260	1000 Emerald Black	Madeira Classic 40
18.	21	■	1597	1290 BLUE	Madeira Classic 40
19.	14	■	579	1000 Emerald Black	Madeira Classic 40