

# Production Worksheet




Wilcom TrueSizer  
Design: E-20027 8X8  
Colorway: Madeira Classic 40

Stitches: 48559  
Colors: 3  
Height: 6.80 in  
Width: 6.80 in  
Zoom: 0.73



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 86.4 mm  
Right: 86.4 mm  
Up: 86.4 mm  
Down: 86.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 46.29 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1116.55ft  
Total bobbin: 472.06ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		41612 1064	golden	Madeira Classic 40
2.	24		619 1158	Drak Brown	Madeira Classic 40
3.	18		6326 1287	Mlde Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20027 6x6  
Colorway: Madeira Classic 40

Stitches: 36593  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.68 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 823.66ft  
Total bobbin: 345.03ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		31041 1064	golden	Madeira Classic 40
2.	24		438 1158	Drak Brown	Madeira Classic 40
3.	18		5112 1287	Mlde Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20027 5x5

Colorway: Madeira Classic 40

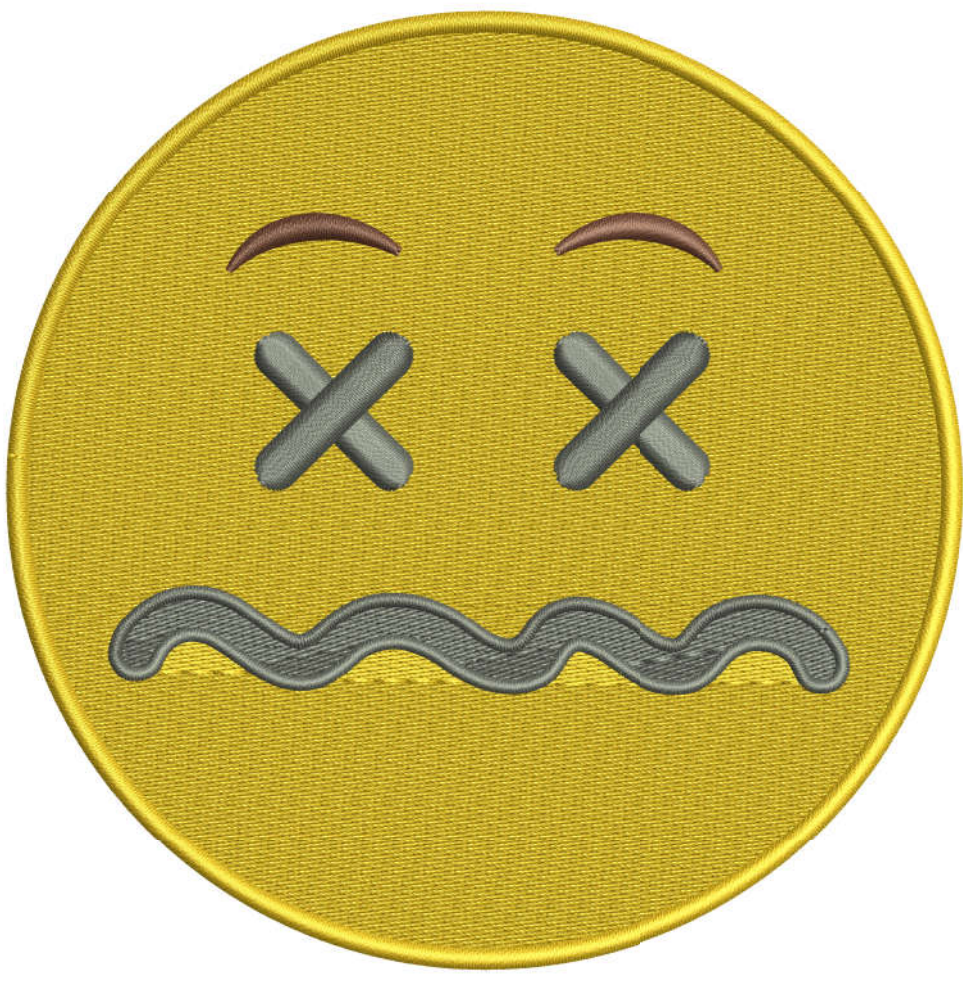
Stitches: 26554  
Colors: 3  
Height: 4.84 in  
Width: 4.82 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 61.5 mm  
Down: 61.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.35 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 581.82ft  
Total bobbin: 240.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		22170 1064	golden	Madeira Classic 40
2.	24		363 1158	Drak Brown	Madeira Classic 40
3.	18		4019 1287	Mlde Grey	Madeira Classic 40



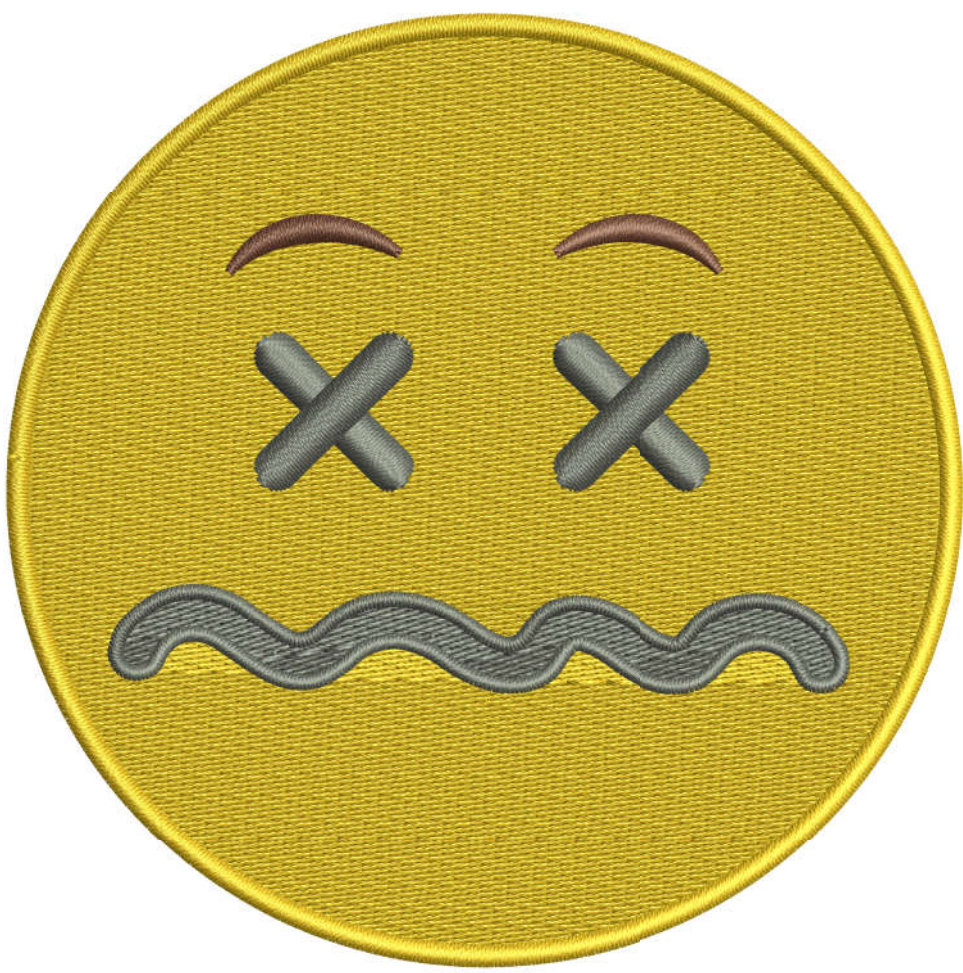
# Production Worksheet

Wilcom TrueSizer  
Design: E-20027 4x4  
Colorway: Madeira Classic 40

Stitches: 17719  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.47 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 373.64ft  
Total bobbin: 151.74ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		14475	1064 golden	Madeira Classic 40
2.	24		281	1158 Drak Brown	Madeira Classic 40
3.	18		2961	1287 MIde Grey	Madeira Classic 40