Production Worksheet

Wilcom TrueSizer

Design: E-21272 8x10

Colorway: Madeira Classic 40

Stitches:	82281
Colors:	14
Height:	9.49 in
Width:	7.34 in
Zoom:	0.65

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	25
Stops:	26
Trims:	85
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	93.2 mm
Right:	93.2 mm
Up:	120.5 mm
Down:	120.5 mm
EndX:	0.00 in
EndY:	0.00 in
Area	69.66 in²
Max Stitch:	10.6 mm
Min Stitch:	0.2 mm
Max jump:	7.0 mm
Total Thread:	1453.87ft
Total bobbin:	536.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	3004	1287	MIde Grey	Madeira Classic 40
2.	10	8538	1172	Orange	Madeira Classic 40
3.	24	7074	1158	Drak Brown	Madeira Classic 40
4.	12	402	1191	Brown	Madeira Classic 40
5.	18	1003	1287	MIde Grey	Madeira Classic 40
6.	14	11370	1000	Emerald Black	Madeira Classic 40
7.	22	6532	1239	Dark Grey	Madeira Classic 40
8.	13	221	1001	Super White	Madeira Classic 40
9.	16	117	1066	Fune / Sand	Madeira Classic 40
10.	3	45	1146	Red	Madeira Classic 40
11.	14	5120	1000	Emerald Black	Madeira Classic 40
12.	24	5584	1158	Drak Brown	Madeira Classic 40
13.	14	2503	1000	Emerald Black	Madeira Classic 40
14.	1	762	1103	drak green	Madeira Classic 40
15.	23	1020	1248	Light Green	Madeira Classic 40
16.	25	728	0600	Yellow	Isacord 30
17.	2	192	1934	Royal Blue	Madeira Classic
18.	3	178	1146	Red	Madeira Classic 40
19.	10	3700	1172	Orange	Madeira Classic 40
20.	22	410	1239	Dark Grey	Madeira Classic 40
21.	18	3211	1287	MIde Grey	Madeira Classic 40
22.	22	2150	1239	Dark Grey	Madeira Classic 40
23.	19	3469	1010	Light Grey	Madeira Classic 40
24.	22	1693	1239	Dark Grey	Madeira Classic 40
25.	13	558	1001	Super White	Madeira Classic 40
26.	14	12695	1000	Emerald Black	Madeira Classic 40