

Production Worksheet

Wilcom TrueSizer
Design: E-20007 8x8
Colorway: Madeira Classic 40

Stitches: 30293
Colors: 2
Height: 6.83 in
Width: 6.08 in
Zoom: 0.80



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 69
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 77.2 mm
Right: 77.2 mm
Up: 86.8 mm
Down: 86.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 41.54 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 545.39ft
Total bobbin: 204.43ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15546	1000 Emerald Black	Madeira Classic 40
2.	13	□	13791	1001 Super White	Madeira Classic 40
3.	14	■	862	1000 Emerald Black	Madeira Classic 40
4.	13	□	92	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20007 6x6
Colorway: Madeira Classic 40

Stitches: 24527
Colors: 2
Height: 5.84 in
Width: 5.20 in
Zoom: 0.93



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 57
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 66.0 mm
Right: 66.0 mm
Up: 74.2 mm
Down: 74.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.36 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 422.72ft
Total bobbin: 154.16ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12053	1000 Emerald Black	Madeira Classic 40
2.	13	□	11667	1001 Super White	Madeira Classic 40
3.	14	■	725	1000 Emerald Black	Madeira Classic 40
4.	13	□	80	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20007 5x5
Colorway: Madeira Classic 40

Stitches: 19334
Colors: 2
Height: 4.83 in
Width: 4.32 in
Zoom: 1.14



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 56
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.8 mm
Right: 54.8 mm
Up: 61.3 mm
Down: 61.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.83 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 315.68ft
Total bobbin: 110.92ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8950 1000	Emerald Black	Madeira Classic 40
2.	13	□	9728 1001	Super White	Madeira Classic 40
3.	14	■	579 1000	Emerald Black	Madeira Classic 40
4.	13	□	75 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20007 4x4
Colorway: Madeira Classic 40

Stitches: 14567
Colors: 2
Height: 3.83 in
Width: 3.41 in
Zoom: 1.44



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 54
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.4 mm
Right: 43.4 mm
Up: 48.6 mm
Down: 48.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.07 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 222.53ft
Total bobbin: 74.26ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6296	1000 Emerald Black	Madeira Classic 40
2.	13	□	7737	1001 Super White	Madeira Classic 40
3.	14	■	465	1000 Emerald Black	Madeira Classic 40
4.	13	□	67	1001 Super White	Madeira Classic 40