

# Production Worksheet

Wilcom TrueSizer

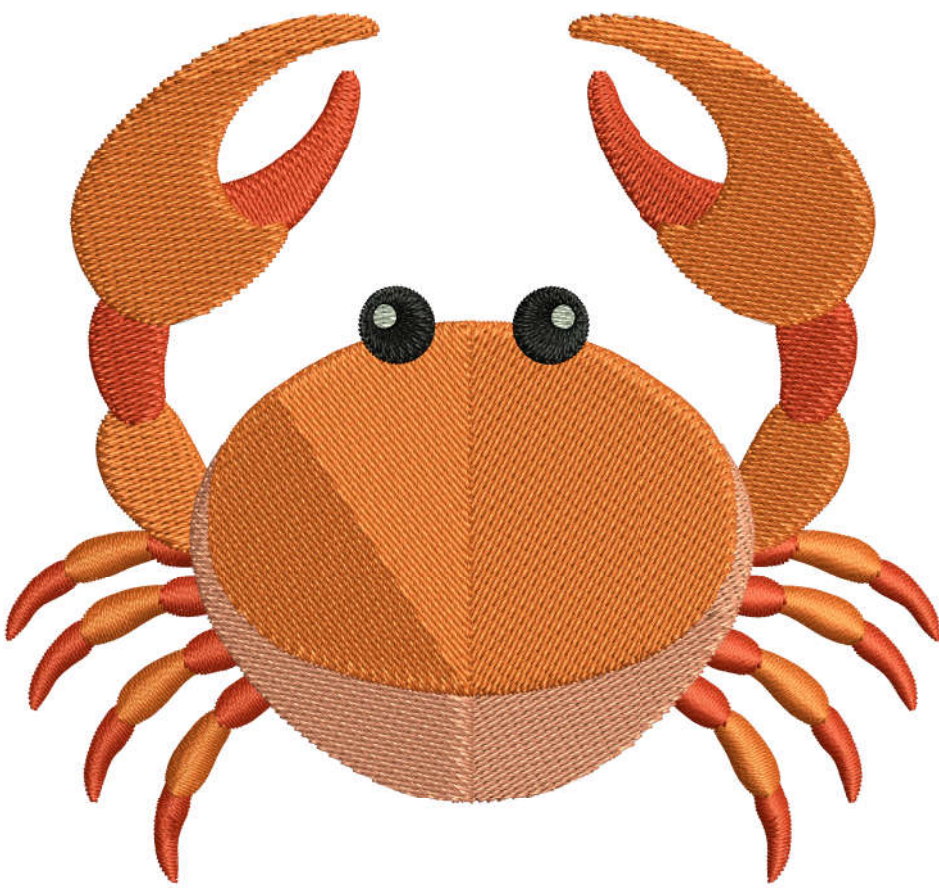
Design: E-21146 4x4

Colorway: Madeira Classic 40

Stitches: 11881  
Colors: 5  
Height: 3.55 in  
Width: 3.81 in  
Zoom: 1.27



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.4 mm  
Right: 48.3 mm  
Up: 45.1 mm  
Down: 45.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.52 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 227.12ft  
Total bobbin: 86.25ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	1741	1158 Drak Brown	Madeira Classic 40
2.	23	■	812	1248 Light Green	Madeira Classic 40
3.	24	■	500	1158 Drak Brown	Madeira Classic 40
4.	23	■	744	1248 Light Green	Madeira Classic 40
5.	24	■	494	1158 Drak Brown	Madeira Classic 40
6.	23	■	1997	1248 Light Green	Madeira Classic 40
7.	22	■	1606	1239 Dark Grey	Madeira Classic 40
8.	23	■	3312	1248 Light Green	Madeira Classic 40
9.	19	■	135	1010 Light Grey	Madeira Classic 40
10.	14	■	538	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-21146 5x5

Colorway: Madeira Classic 40

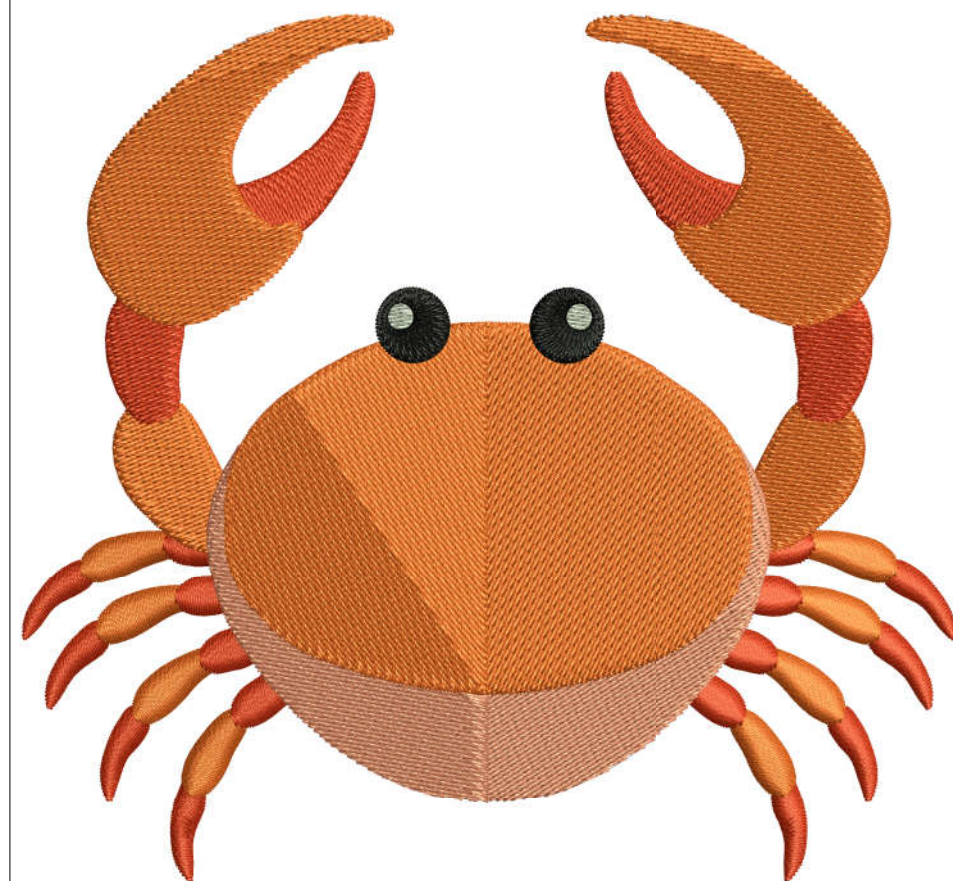
Stitches: 17003  
Colors: 5  
Height: 4.47 in  
Width: 4.80 in  
Zoom: 1.01

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 56.8 mm  
Down: 56.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.49 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 341.49ft  
Total bobbin: 134.11ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	2302	1158 Drak Brown	Madeira Classic 40
2.	23	■	1088	1248 Light Green	Madeira Classic 40
3.	24	■	672	1158 Drak Brown	Madeira Classic 40
4.	23	■	1063	1248 Light Green	Madeira Classic 40
5.	24	■	691	1158 Drak Brown	Madeira Classic 40
6.	23	■	2958	1248 Light Green	Madeira Classic 40
7.	22	■	2310	1239 Dark Grey	Madeira Classic 40
8.	23	■	5060	1248 Light Green	Madeira Classic 40
9.	19	■	162	1010 Light Grey	Madeira Classic 40
10.	14	■	695	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-21146 6x6

Colorway: Madeira Classic 40

Stitches: 22932

Colors: 5

Height: 5.38 in

Width: 5.80 in

Zoom: 0.83

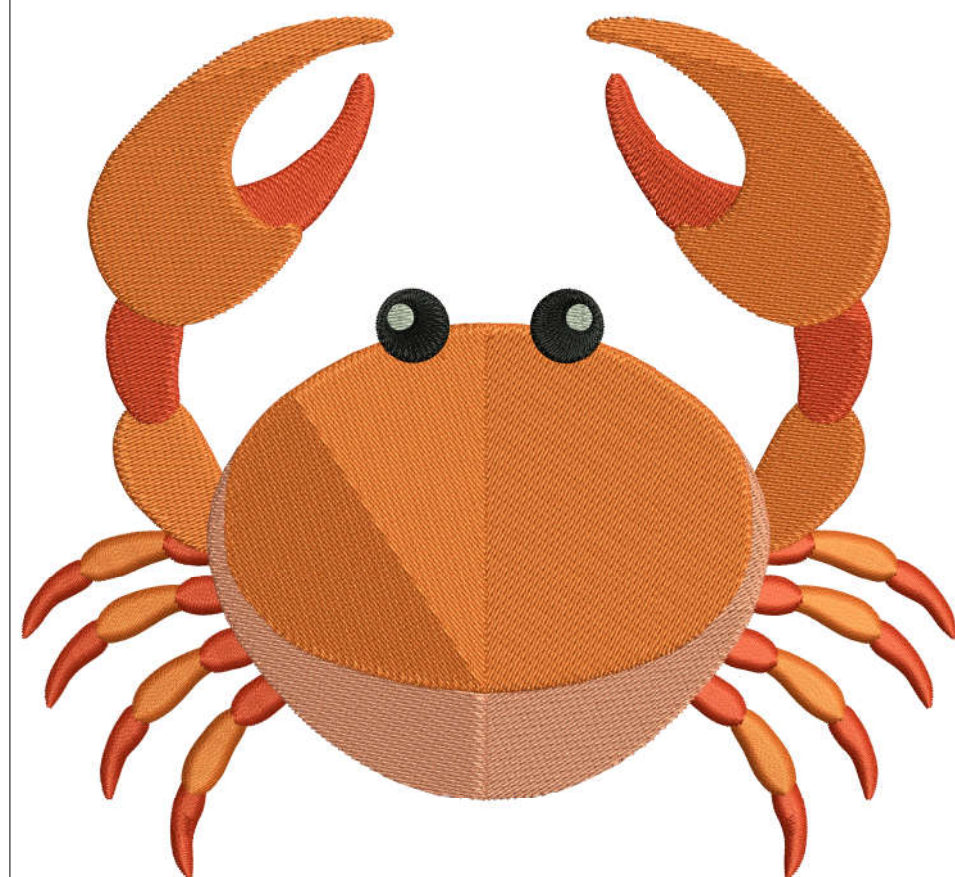
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 68.3 mm  
Down: 68.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 31.23 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 478.49ft  
Total bobbin: 192.24ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	2908	1158 Drak Brown	Madeira Classic 40
2.	23	■	1380	1248 Light Green	Madeira Classic 40
3.	24	■	861	1158 Drak Brown	Madeira Classic 40
4.	23	■	1430	1248 Light Green	Madeira Classic 40
5.	24	■	913	1158 Drak Brown	Madeira Classic 40
6.	23	■	4080	1248 Light Green	Madeira Classic 40
7.	22	■	3125	1239 Dark Grey	Madeira Classic 40
8.	23	■	7126	1248 Light Green	Madeira Classic 40
9.	19	■	195	1010 Light Grey	Madeira Classic 40
10.	14	■	912	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-21146 8x8

Colorway: Madeira Classic 40

Stitches: 37519

Colors: 5

Height: 7.21 in

Width: 7.80 in

Zoom: 0.61

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 91.6 mm  
Down: 91.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 56.25 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 826.88ft  
Total bobbin: 341.97ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	4415	1158	Drak Brown	Madeira Classic 40
2.	23	2008	1248	Light Green	Madeira Classic 40
3.	24	1214	1158	Drak Brown	Madeira Classic 40
4.	23	2330	1248	Light Green	Madeira Classic 40
5.	24	1490	1158	Drak Brown	Madeira Classic 40
6.	23	6860	1248	Light Green	Madeira Classic 40
7.	22	5227	1239	Dark Grey	Madeira Classic 40
8.	23	12383	1248	Light Green	Madeira Classic 40
9.	19	280	1010	Light Grey	Madeira Classic 40
10.	14	1310	1000	Emerald Black	Madeira Classic 40

