

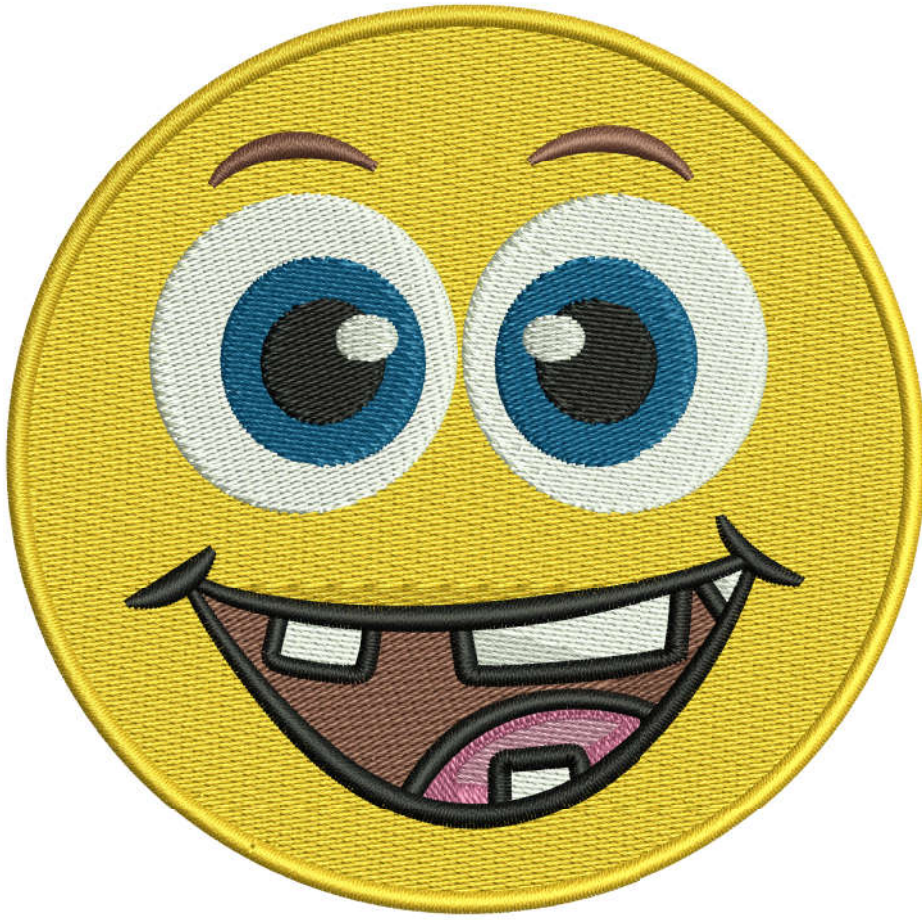
Production Worksheet

Wilcom TrueSizer
Design: E-20596 4x4
Colorway: Madeira Classic 40

Stitches: 21274
Colors: 7
Height: 3.77 in
Width: 3.80 in
Zoom: 1.25



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.9 mm
Down: 47.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.35 in²
Max Stitch: 8.5 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 418.90ft
Total bobbin: 163.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	11560	1064 golden	Madeira Classic 40
2.	24	■	1579	1158 Drak Brown	Madeira Classic 40
3.	15	■	269	1321 Light Pink	Madeira Classic 40
4.	6	■	494	1309 Pink	Madeira Classic 40
5.	13	□	723	1001 Super White	Madeira Classic 40
6.	14	■	1765	1000 Emerald Black	Madeira Classic 40
7.	13	□	2629	1001 Super White	Madeira Classic 40
8.	8	■	1461	1134 Dark blue	Madeira Classic 40
9.	14	■	619	1000 Emerald Black	Madeira Classic 40
10.	13	□	173	1001 Super White	Madeira Classic 40

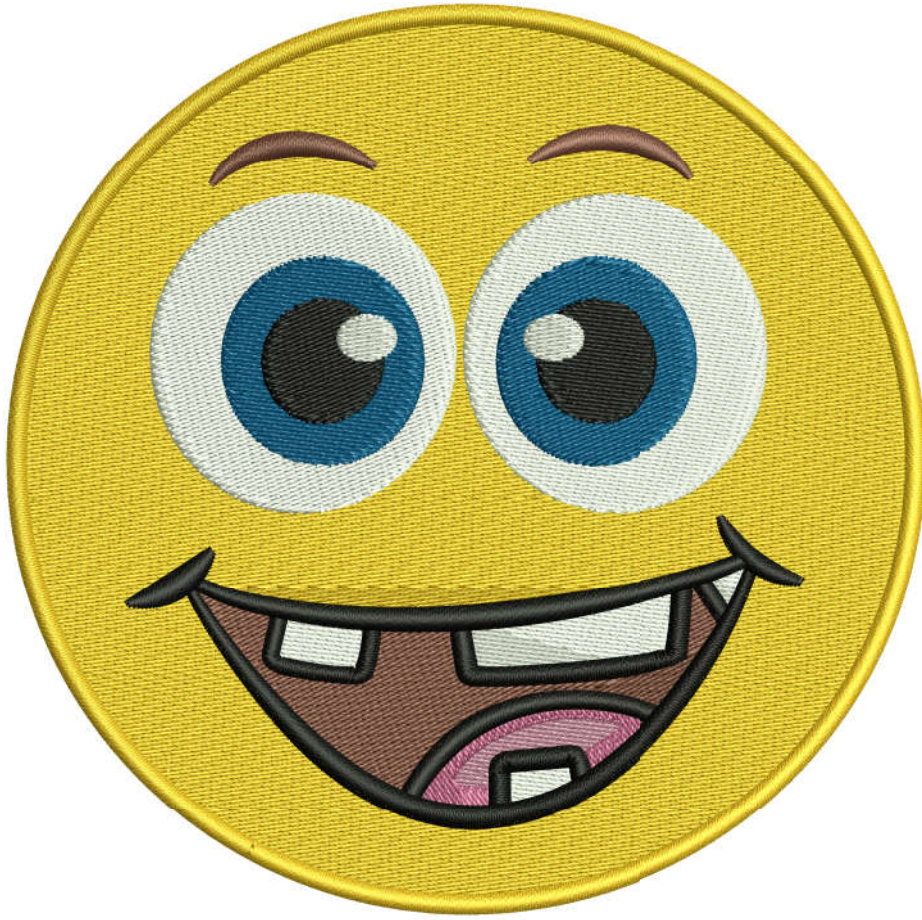
Production Worksheet

Wilcom TrueSizer
Design: E-20596 5x5
Colorway: Madeira Classic 40

Stitches: 31047
Colors: 7
Height: 4.77 in
Width: 4.80 in
Zoom: 0.99



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 60.6 mm
Down: 60.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.93 in²
Max Stitch: 10.7 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 639.19ft
Total bobbin: 255.92ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	17286	1064	golden	Madeira Classic 40
2.	24	2234	1158	Drak Brown	Madeira Classic 40
3.	15	384	1321	Light Pink	Madeira Classic 40
4.	6	636	1309	Pink	Madeira Classic 40
5.	13	1041	1001	Super White	Madeira Classic 40
6.	14	2278	1000	Emerald Black	Madeira Classic 40
7.	13	3899	1001	Super White	Madeira Classic 40
8.	8	2120	1134	Dark blue	Madeira Classic 40
9.	14	907	1000	Emerald Black	Madeira Classic 40
10.	13	260	1001	Super White	Madeira Classic 40

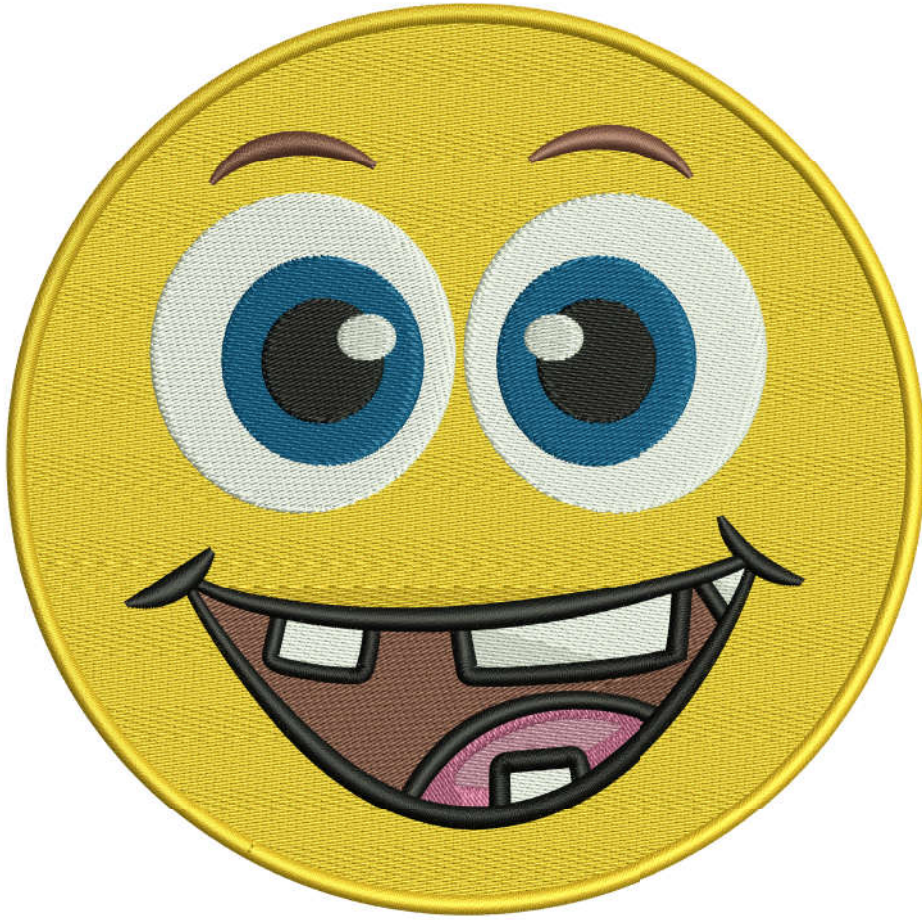
Production Worksheet

Wilcom TrueSizer
Design: E-20596 6x6
Colorway: Madeira Classic 40

Stitches: 42600
Colors: 7
Height: 5.77 in
Width: 5.80 in
Zoom: 0.82



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 73.3 mm
Down: 73.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.51 in²
Max Stitch: 7.5 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 907.27ft
Total bobbin: 369.86ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	24176	1064	golden	Madeira Classic 40
2.	24	3027	1158	Drak Brown	Madeira Classic 40
3.	15	513	1321	Light Pink	Madeira Classic 40
4.	6	796	1309	Pink	Madeira Classic 40
5.	13	1405	1001	Super White	Madeira Classic 40
6.	14	2825	1000	Emerald Black	Madeira Classic 40
7.	13	5380	1001	Super White	Madeira Classic 40
8.	8	2888	1134	Dark blue	Madeira Classic 40
9.	14	1266	1000	Emerald Black	Madeira Classic 40
10.	13	322	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20596 8x8
Colorway: Madeira Classic 40

Stitches: 71368
Colors: 7
Height: 7.77 in
Width: 7.80 in
Zoom: 0.61



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 98.7 mm
Down: 98.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.66 in²
Max Stitch: 10.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1587.93ft
Total bobbin: 661.35ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	41339	1064	golden	Madeira Classic 40
2.	24	4939	1158	Drak Brown	Madeira Classic 40
3.	15	827	1321	Light Pink	Madeira Classic 40
4.	6	1200	1309	Pink	Madeira Classic 40
5.	13	2331	1001	Super White	Madeira Classic 40
6.	14	4197	1000	Emerald Black	Madeira Classic 40
7.	13	9131	1001	Super White	Madeira Classic 40
8.	8	4802	1134	Dark blue	Madeira Classic 40
9.	14	2109	1000	Emerald Black	Madeira Classic 40
10.	13	491	1001	Super White	Madeira Classic 40