

Production Worksheet

Wilcom TrueSizer
Design: E-20587 4x4
Colorway: Madeira Classic 40

Stitches: 4620
Colors: 1
Height: 2.50 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 31.8 mm
Down: 31.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.51 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 77.01ft
Total bobbin: 27.28ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|---------------------|
| 1. | 14 | ■ | 4618 | 1000 Emerald Black | Madreira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20587 5x5
Colorway: Madeira Classic 40

Stitches: 6627
Colors: 1
Height: 3.16 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 40.1 mm
Down: 40.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.17 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 115.75ft
Total bobbin: 42.44ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|---------------------|
| 1. | 14 | ■ | 6625 | 1000 Emerald Black | Madreira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20587 6x6
Colorway: Madeira Classic 40

Stitches: 8675
Colors: 1
Height: 3.80 in
Width: 5.77 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.2 mm
Right: 73.2 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.89 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 157.51ft
Total bobbin: 59.22ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■ | 8673 | 1000 Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20587 8x8
Colorway: Madeira Classic 40

Stitches: 13929
Colors: 1
Height: 5.09 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 64.7 mm
Down: 64.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 39.74 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 267.19ft
Total bobbin: 103.78ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 13927 | 1000 Emerald Black | Madeira Classic 40 |