Production Worksheet

Wilcom TrueSizer
Design: E-20268 5x5
Colorway: Madeira Classic 40

Stitches:	20134
Colors:	5
Height:	4.80 in
Width:	3.86 in
Zoom:	1.25

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	9
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	49.1 mm
Right:	49.1 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	18.56 in²
Max Stitch:	6.9 mm
Min Stitch:	0.4 mm
Max jump:	6.9 mm
Total Thread:	429.05ft
Total bobbin:	174.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	12496	1995	Yellow	Madeira PolyNeon 40
2.	9	293	1281	Marron	Madeira Classic 40
3.	24	3062	1158	Drak Brown	Madeira Classic 40
4.	7	3722	1249	Green	Madeira Classic 40
5.	13	559	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20268 4x4

Colorway: Madeira Classic 40

Stitches:	13732
Colors:	5
Height:	3.80 in
Width:	3.05 in
Zoom:	1.60

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	9
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	38.8 mm
Right:	38.8 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.61 in²
Max Stitch:	6.7 mm
Min Stitch:	0.4 mm
Max jump:	6.7 mm
Total Thread:	279.41ft
Total bobbin:	111.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	8327	1995	Yellow	Madeira PolyNeon 40
2.	9	232	1281	Marron	Madeira Classic 40
3.	24	2203	1158	Drak Brown	Madeira Classic 40
4.	7	2534	1249	Green	Madeira Classic 40
5.	13	434	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20268 6x6

Colorway: Madeira Classic 40

Stitches:	27595
Colors:	5
Height:	5.80 in
Width:	4.65 in
Zoom:	1.04

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	9
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	59.1 mm
Right:	59.1 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	27.01 in²
Max Stitch:	6.8 mm
Min Stitch:	0.4 mm
Max jump:	6.8 mm
Total Thread:	608.31ft
Total bobbin:	252.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	17529	1995	Yellow	Madeira PolyNeon 40
2.	9	363	1281	Marron	Madeira Classic 40
3.	24	3981	1158	Drak Brown	Madeira Classic 40
4.	7	5045	1249	Green	Madeira Classic 40
5.	13	675	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20268 8x8

Colorway: Madeira Classic 40

Stitches:	46618
Colors:	5
Height:	7.80 in
Width:	6.27 in
Zoom:	0.77

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	9
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	79.7 mm
Right:	79.7 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	48.96 in²
Max Stitch:	7.0 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	1075.07ft
Total bobbin:	454.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	30318	1995	Yellow	Madeira PolyNeon 40
2.	9	503	1281	Marron	Madeira Classic 40
3.	24	6445	1158	Drak Brown	Madeira Classic 40
4.	7	8426	1249	Green	Madeira Classic 40
5.	13	924	1001	Super White	Madeira Classic 40