

# Production Worksheet

Wilcom TrueSizer  
Design: E-22485 4x4  
Colorway: Madeira Classic 40

Stitches: 10437  
Colors: 2  
Height: 2.53 in  
Width: 3.81 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.4 mm  
Right: 48.4 mm  
Up: 32.1 mm  
Down: 32.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.63 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 213.01ft  
Total bobbin: 85.06ft

Stop Sequence:

| #  | N# | St.    | Code      | Description | Brand               |
|----|----|--------|-----------|-------------|---------------------|
| 1. | 10 | Orange | 3013 1172 | Orange      | Madreira Classic 40 |
| 2. | 4  | golden | 7422 1064 | golden      | Madreira Classic 40 |



# Production Worksheet

Wilcom TrueSizer

Design: E-22485 5x5

Colorway: Madeira Classic 40

Stitches: 15456  
Colors: 2  
Height: 3.19 in  
Width: 4.81 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.1 mm  
Right: 61.1 mm  
Up: 40.5 mm  
Down: 40.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.34 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 329.13ft  
Total bobbin: 134.36ft

Stop Sequence:

| #  | N# | St.    | Code       | Description | Brand               |
|----|----|--------|------------|-------------|---------------------|
| 1. | 10 | Orange | 4405 1172  | Orange      | Madreira Classic 40 |
| 2. | 4  | Golden | 11049 1064 | golden      | Madreira Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-22485 6x6  
Colorway: Madeira Classic 40

Stitches: 21257  
Colors: 2  
Height: 3.86 in  
Width: 5.81 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.8 mm  
Right: 73.8 mm  
Up: 49.0 mm  
Down: 49.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.42 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 469.34ft  
Total bobbin: 194.89ft



Stop Sequence:

| #  | N# | St.    | Code       | Description | Brand              |
|----|----|--------|------------|-------------|--------------------|
| 1. | 10 | Orange | 6070 1172  | Orange      | Madreia Classic 40 |
| 2. | 4  | golden | 15185 1064 | golden      | Madreia Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
Design: E-22485 8x8  
Colorway: Madeira Classic 40



Stitches: 35668  
Colors: 2  
Height: 5.17 in  
Width: 7.81 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.2 mm  
Right: 99.2 mm  
Up: 65.6 mm  
Down: 65.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 40.37 in<sup>2</sup>  
Max Stitch: 8.8 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 822.68ft  
Total bobbin: 348.24ft



Stop Sequence:

| #  | N# | St.   | Code       | Description | Brand              |
|----|----|---|------------|-------------|--------------------|
| 1. | 10 |  | 10184 1172 | Orange      | Madeira Classic 40 |
| 2. | 4  |  | 25482 1064 | golden      | Madeira Classic 40 |