

# Production Worksheet

Wilcom TrueSizer  
Design: E-20629 4x4  
Colorway: Madeira Classic 40

Stitches: 8004  
Colors: 1  
Height: 3.80 in  
Width: 3.69 in  
Zoom: 1.37



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 46.9 mm  
Right: 46.9 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.03 in<sup>2</sup>  
Max Stitch: 5.9 mm  
Min Stitch: 0.3 mm  
Max jump: 5.9 mm  
Total Thread: 158.36ft  
Total bobbin: 62.33ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	8002	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20629 5x5  
Colorway: Madeira Classic 40

Stitches: 11300  
Colors: 1  
Height: 4.80 in  
Width: 4.64 in  
Zoom: 1.07



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 58.9 mm  
Right: 58.9 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.28 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.4 mm  
Max jump: 6.3 mm  
Total Thread: 238.89ft  
Total bobbin: 97.24ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	11298	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20629 6x6  
Colorway: Madeira Classic 40

Stitches: 13975  
Colors: 1  
Height: 5.80 in  
Width: 5.59 in  
Zoom: 0.89



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 70.9 mm  
Right: 70.9 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.40 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 330.59ft  
Total bobbin: 141.17ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	13973	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20629 8x8  
Colorway: Madeira Classic 40

Stitches: 19621  
Colors: 1  
Height: 7.80 in  
Width: 7.49 in  
Zoom: 0.66



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 95.1 mm  
Right: 95.1 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.40 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 562.91ft  
Total bobbin: 256.89ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	19619	1094 Sky	Madeira Classic 40