

# Production Worksheet

Wilcom TrueSizer  
Design: E-23112 6x6  
Colorway: Madeira Classic 40

Stitches: 29437  
Colors: 6  
Height: 5.69 in  
Width: 4.17 in  
Zoom: 1.09



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 31  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 53.0 mm  
Right: 53.0 mm  
Up: 72.3 mm  
Down: 72.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.77 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 453.98ft  
Total bobbin: 152.82ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	■	6595	1055 light chocolate brown paint	Madeira Classic 40
2.	13	□	4668	1001 Super White	Madeira Classic 40
3.	8	■	7226	1134 Dark blue	Madeira Classic 40
4.	12	■	4218	1191 Brown	Madeira Classic 40
5.	25	■	909	Thread #5	
6.	13	□	1998	1001 Super White	Madeira Classic 40
7.	18	■	917	1287 Mlde Grey	Madeira Classic 40
8.	8	■	2904	1134 Dark blue	Madeira Classic 40