

# Production Worksheet

Wilcom TrueSizer

Design: E-20523 4x4

Colorway: Madeira Classic 40

Stitches: 35987  
Colors: 9  
Height: 3.66 in  
Width: 3.80 in  
Zoom: 1.27

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 46.5 mm  
Down: 46.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.93 in<sup>2</sup>  
Max Stitch: 10.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 657.65ft  
Total bobbin: 247.65ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	3766		Thread #5	
2.	3	489		Thread #6	
3.	24	1099	1158	Drak Brown	Madeira Classic 40
4.	12	447	1191	Brown	Madeira Classic 40
5.	20	9507	1275	Powder blue	Madeira Classic 40
6.	8	1386	1134	Dark blue	Madeira Classic 40
7.	1	2528	1934	Royal Blue	Madeira Classic
8.	14	4123	1000	Emerald Black	Madeira Classic 40
9.	13	5331	1001	Super White	Madeira Classic 40
10.	14	7309	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20523 5x5  
Colorway: Madeira Classic 40

Stitches: 50710  
Colors: 9  
Height: 4.64 in  
Width: 4.80 in  
Zoom: 0.99



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 59.0 mm  
Down: 59.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.30 in<sup>2</sup>  
Max Stitch: 7.6 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1000.18ft  
Total bobbin: 393.38ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	5507		Thread #5	
2.	3	652		Thread #6	
3.	24	1506	1158	Drak Brown	Madeira Classic 40
4.	12	572	1191	Brown	Madeira Classic 40
5.	20	14635	1275	Powder blue	Madeira Classic 40
6.	8	2028	1134	Dark blue	Madeira Classic 40
7.	1	3627	1934	Royal Blue	Madeira Classic
8.	14	5289	1000	Emerald Black	Madeira Classic 40
9.	13	7440	1001	Super White	Madeira Classic 40
10.	14	9452	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20523 6x6  
 Colorway: Madeira Classic 40

Stitches: 67315  
 Colors: 9  
 Height: 5.59 in  
 Width: 5.80 in  
 Zoom: 0.82



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 27  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.6 mm  
 Right: 73.6 mm  
 Up: 71.0 mm  
 Down: 71.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 32.42 in<sup>2</sup>  
 Max Stitch: 9.1 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 1397.62ft  
 Total bobbin: 564.33ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	7557		Thread #5	
2.	3	850		Thread #6	
3.	24	2011	1158	Drak Brown	Madeira Classic 40
4.	12	715	1191	Brown	Madeira Classic 40
5.	20	20720	1275	Powder blue	Madeira Classic 40
6.	8	2754	1134	Dark blue	Madeira Classic 40
7.	1	4939	1934	Royal Blue	Madeira Classic
8.	14	6534	1000	Emerald Black	Madeira Classic 40
9.	13	9689	1001	Super White	Madeira Classic 40
10.	14	11544	1000	Emerald Black	Madeira Classic 40

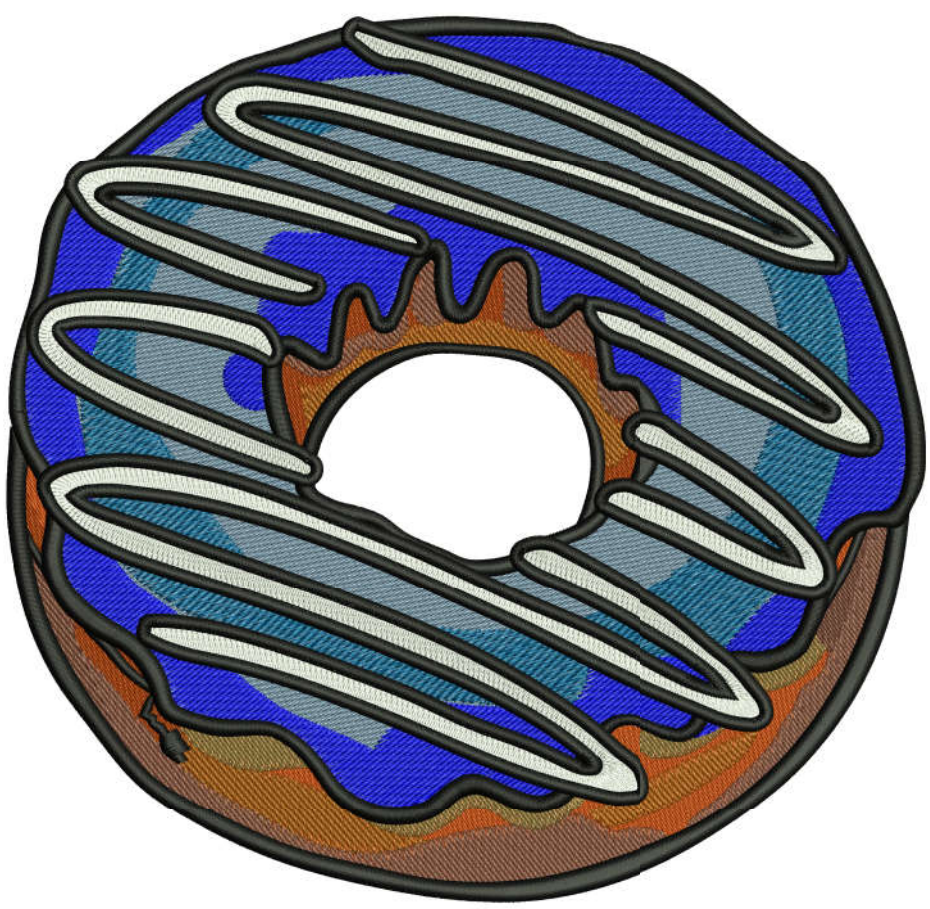
# Production Worksheet

Wilcom TrueSizer  
Design: E-20523 8x8  
Colorway: Madeira Classic 40

Stitches: 115097  
Colors: 9  
Height: 7.54 in  
Width: 7.80 in  
Zoom: 0.61



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 28  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 95.8 mm  
Down: 95.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.85 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 2386.75ft  
Total bobbin: 964.69ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	12707		Thread #5	
2.	3	1347		Thread #6	
3.	24	3210	1158	Drak Brown	Madeira Classic 40
4.	12	1099	1191	Brown	Madeira Classic 40
5.	20	36366	1275	Powder blue	Madeira Classic 40
6.	8	4673	1134	Dark blue	Madeira Classic 40
7.	1	8154	1934	Royal Blue	Madeira Classic
8.	14	9284	1000	Emerald Black	Madeira Classic 40
9.	13	22095	1001	Super White	Madeira Classic 40
10.	14	16160	1000	Emerald Black	Madeira Classic 40