

Production Worksheet

Wilcom TrueSizer

Design: E-20947 4x4

Colorway: Madeira Classic 40

Stitches: 25098
Colors: 6
Height: 3.80 in
Width: 3.80 in
Zoom: 1.32

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 164
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 454.01ft
Total bobbin: 169.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	■	9887	1066 Fune / Sand	Madeira Classic 40
2.	24	■	3269	1158 Drak Brown	Madeira Classic 40
3.	12	■	1237	1191 Brown	Madeira Classic 40
4.	10	■	1157	1172 Orange	Madeira Classic 40
5.	2	■	3058	1066 Fune / Sand	Madeira Classic 40
6.	13	□	1131	1001 Super White	Madeira Classic 40
7.	12	■	3498	1191 Brown	Madeira Classic 40
8.	13	□	1859	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20947 5x5
Colorway: Madeira Classic 40

Stitches: 35153
Colors: 6
Height: 4.80 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 164
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.07 in²
Max Stitch: 7.1 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 680.50ft
Total bobbin: 264.82ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	15168	1066	Fune / Sand	Madeira Classic 40
2.	24	4298	1158	Drak Brown	Madeira Classic 40
3.	12	1602	1191	Brown	Madeira Classic 40
4.	10	1487	1172	Orange	Madeira Classic 40
5.	1	4455	1066	Fune / Sand	Madeira Classic 40
6.	13	1487	1001	Super White	Madeira Classic 40
7.	12	4462	1191	Brown	Madeira Classic 40
8.	13	2192	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20947 6x6

Colorway: Madeira Classic 40

Stitches: 54680
Colors: 6
Height: 5.85 in
Width: 5.84 in
Zoom: 0.85

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 164
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.1 mm
Right: 74.1 mm
Up: 74.4 mm
Down: 74.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 34.16 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1016.24ft
Total bobbin: 387.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	21556	1066	Fune / Sand	Madeira Classic 40
2.	24	11374	1158	Drak Brown	Madeira Classic 40
3.	12	2000	1191	Brown	Madeira Classic 40
4.	10	1859	1172	Orange	Madeira Classic 40
5.	1	6164	1066	Fune / Sand	Madeira Classic 40
6.	13	3939	1001	Super White	Madeira Classic 40
7.	12	5323	1191	Brown	Madeira Classic 40
8.	13	2463	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-20947 8x8
 Colorway: Madeira Classic 40

Stitches: 85516
 Colors: 6
 Height: 7.80 in
 Width: 7.80 in
 Zoom: 0.64



Machine format: Tajima
 Color changes: 7
 Stops: 8
 Trims: 165
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.0 mm
 Right: 99.0 mm
 Up: 99.0 mm
 Down: 99.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 60.77 in²
 Max Stitch: 7.3 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1704.20ft
 Total bobbin: 675.62ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	37046	1066	Fune / Sand	Madeira Classic 40
2.	24	16393	1158	Drak Brown	Madeira Classic 40
3.	12	2865	1191	Brown	Madeira Classic 40
4.	10	2621	1172	Orange	Madeira Classic 40
5.	16	10320	1066	Fune / Sand	Madeira Classic 40
6.	13	5753	1001	Super White	Madeira Classic 40
7.	12	7422	1191	Brown	Madeira Classic 40
8.	13	3094	1001	Super White	Madeira Classic 40