

Production Worksheet

Wilcom TrueSizer

Design: E-22460 4x4

Colorway: Madeira Classic 40

Stitches: 18511

Colors: 5

Height: 2.88 in

Width: 3.82 in

Zoom: 1.29

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 32
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.6 mm
Right: 48.6 mm
Up: 36.6 mm
Down: 36.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.01 in²
Max Stitch: 10.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 343.46ft
Total bobbin: 129.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	6925	1001 Super White	Madeira Classic 40
2.	14	■	703	1000 Emerald Black	Madeira Classic 40
3.	3	■	977	1146 Red	Madeira Classic 40
4.	4	■	375	1064 golden	Madeira Classic 40
5.	14	■	4412	1000 Emerald Black	Madeira Classic 40
6.	3	■	654	1146 Red	Madeira Classic 40
7.	13	□	1305	1001 Super White	Madeira Classic 40
8.	8	■	1152	1134 Dark blue	Madeira Classic 40
9.	4	■	2006	1064 golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-22460 5x5

Colorway: Madeira Classic 40

Stitches: 26180

Colors: 5

Height: 3.63 in

Width: 4.82 in

Zoom: 1.01

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 41
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.3 mm
Right: 61.3 mm
Up: 46.1 mm
Down: 46.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.50 in²
Max Stitch: 11.2 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 513.35ft
Total bobbin: 200.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	10623	1001 Super White	Madeira Classic 40
2.	14	■	871	1000 Emerald Black	Madeira Classic 40
3.	3	■	1271	1146 Red	Madeira Classic 40
4.	4	■	531	1064 golden	Madeira Classic 40
5.	14	■	6360	1000 Emerald Black	Madeira Classic 40
6.	3	■	849	1146 Red	Madeira Classic 40
7.	13	□	1696	1001 Super White	Madeira Classic 40
8.	8	■	1419	1134 Dark blue	Madeira Classic 40
9.	4	■	2558	1064 golden	Madeira Classic 40

