

Production Worksheet

Wilcom TrueSizer
Design: E-21095 4x4
Colorway: Madeira Classic 40

Stitches: 6761
Colors: 4
Height: 1.39 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 17.6 mm
Down: 17.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.28 in²
Max Stitch: 9.3 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 103.97ft
Total bobbin: 34.16ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-----------|---------------|--------------------|
| 1. | 22 | ■ | 2939 1239 | Dark Grey | Madeira Classic 40 |
| 2. | 4 | ■ | 751 1064 | golden | Madeira Classic 40 |
| 3. | 22 | ■ | 2560 1239 | Dark Grey | Madeira Classic 40 |
| 4. | 8 | ■ | 321 1134 | Dark blue | Madeira Classic 40 |
| 5. | 14 | ■ | 188 1000 | Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer

Design: E-21095 5x5

Colorway: Madeira Classic 40

Stitches: 8936

Colors: 4

Height: 1.74 in

Width: 4.80 in

Zoom: 1.02

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 22.1 mm
Down: 22.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.36 in²
Max Stitch: 11.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 146.47ft
Total bobbin: 50.88ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-----------|---------------|--------------------|
| 1. | 22 | ■ | 3979 1239 | Dark Grey | Madeira Classic 40 |
| 2. | 4 | ■ | 1060 1064 | golden | Madeira Classic 40 |
| 3. | 22 | ■ | 3223 1239 | Dark Grey | Madeira Classic 40 |
| 4. | 8 | ■ | 437 1134 | Dark blue | Madeira Classic 40 |
| 5. | 14 | ■ | 235 1000 | Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-21095 6x6
Colorway: Madeira Classic 40

Stitches: 11505
Colors: 4
Height: 2.09 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 26.5 mm
Down: 26.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.12 in²
Max Stitch: 11.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 197.74ft
Total bobbin: 71.28ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|--------|------|---------------|--------------------|
| 1. | 22 | ■ 5279 | 1239 | Dark Grey | Madeira Classic 40 |
| 2. | 4 | ■ 1440 | 1064 | golden | Madeira Classic 40 |
| 3. | 22 | ■ 3937 | 1239 | Dark Grey | Madeira Classic 40 |
| 4. | 8 | ■ 564 | 1134 | Dark blue | Madeira Classic 40 |
| 5. | 14 | ■ 283 | 1000 | Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-21095 8x8
Colorway: Madeira Classic 40

Stitches: 17235
Colors: 4
Height: 2.79 in
Width: 7.80 in
Zoom: 0.63



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 35.4 mm
Down: 35.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.76 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 321.15ft
Total bobbin: 122.13ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-----------|---------------|--------------------|
| 1. | 22 | ■ | 8264 1239 | Dark Grey | Madeira Classic 40 |
| 2. | 4 | ■ | 2325 1064 | golden | Madeira Classic 40 |
| 3. | 22 | ■ | 5381 1239 | Dark Grey | Madeira Classic 40 |
| 4. | 8 | ■ | 878 1134 | Dark blue | Madeira Classic 40 |
| 5. | 14 | ■ | 385 1000 | Emerald Black | Madeira Classic 40 |

