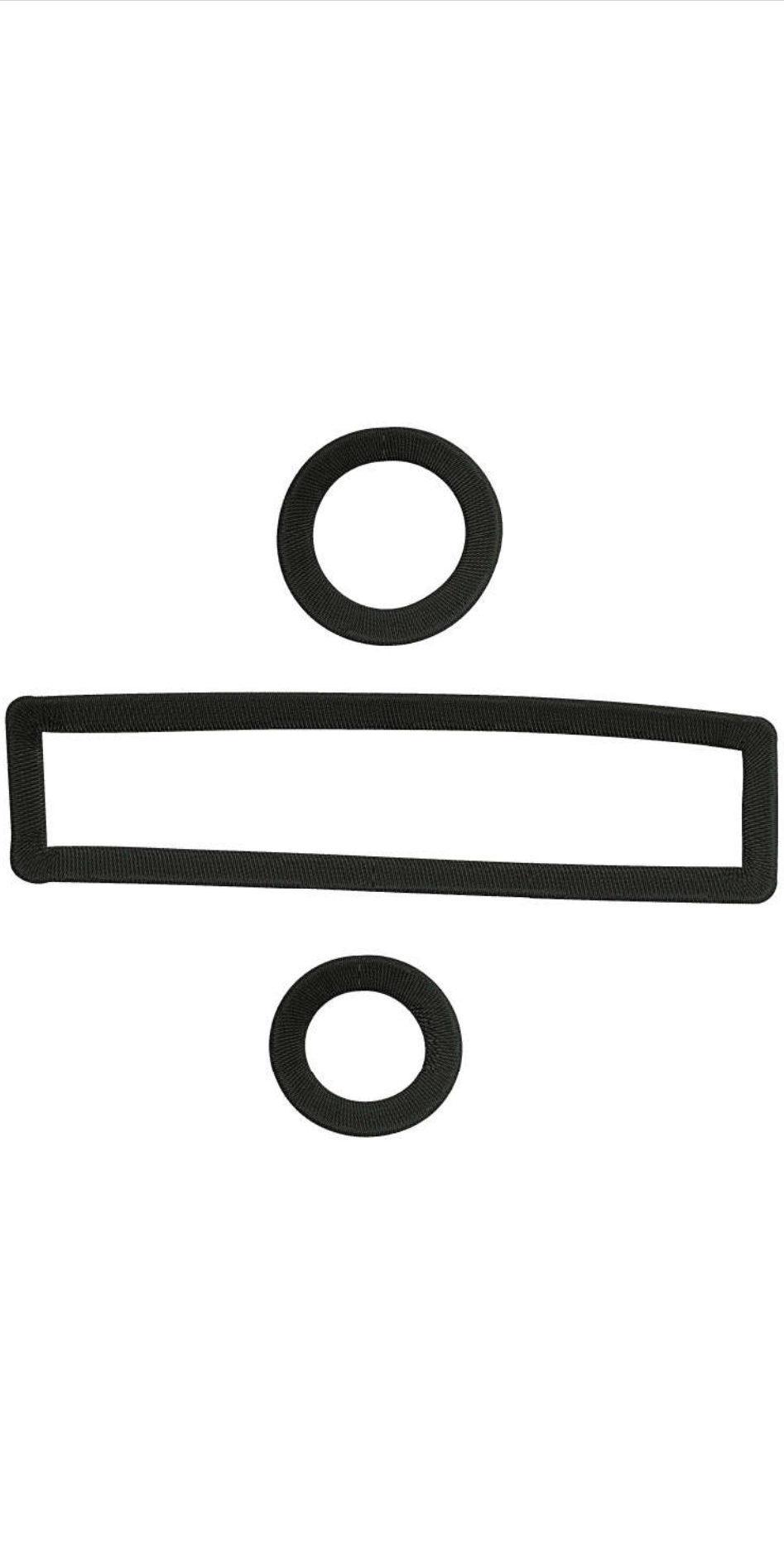


Production Worksheet

Wilcom TrueSizer
Design: E-20340 8x8
Colorway: Madeira Classic 40

Stitches: 17040
Colors: 1
Height: 7.22 in
Width: 7.83 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.4 mm
Right: 99.4 mm
Up: 91.6 mm
Down: 91.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 56.48 in²
Max Stitch: 9.0 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 319.89ft
Total bobbin: 122.92ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	17038	1000 Emerald Black	Madeira Classic 40

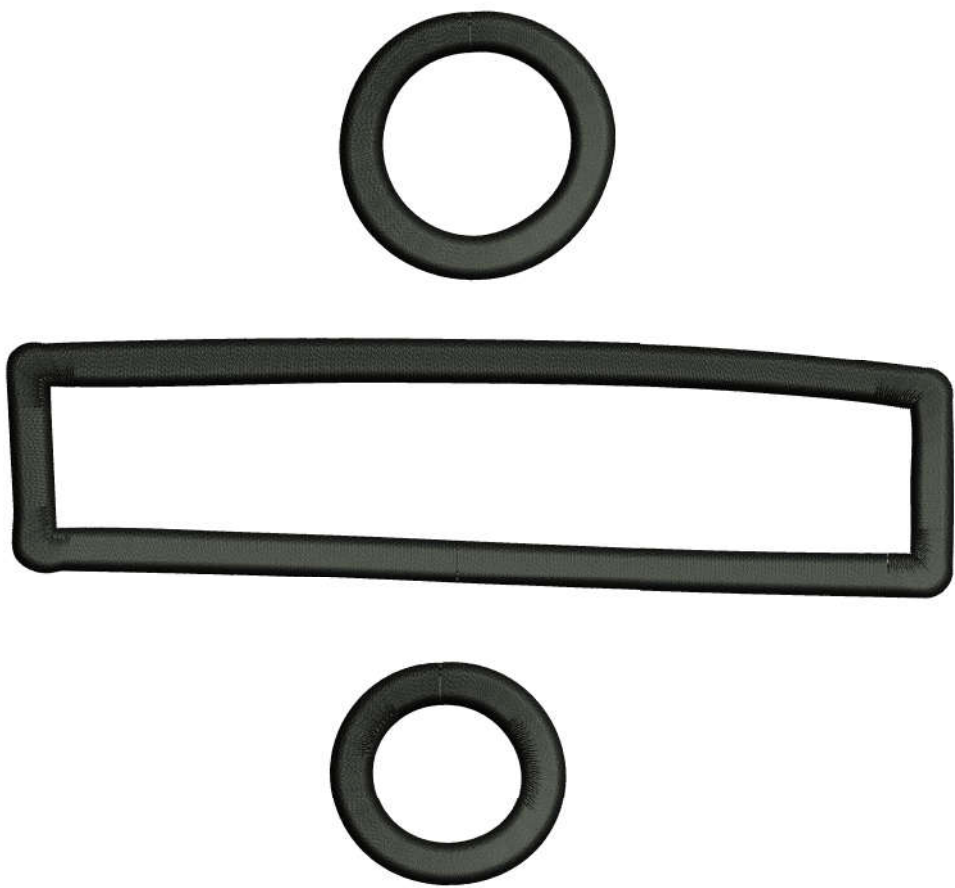
Production Worksheet

Wilcom TrueSizer
Design: E-20340 6x6
Colorway: Madeira Classic 40

Stitches: 5923
Colors: 1
Height: 5.38 in
Width: 5.82 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.9 mm
Right: 73.8 mm
Up: 68.4 mm
Down: 68.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.30 in²
Max Stitch: 7.2 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 178.00ft
Total bobbin: 82.06ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5921	1000 Emerald Black	Madeira Classic 40

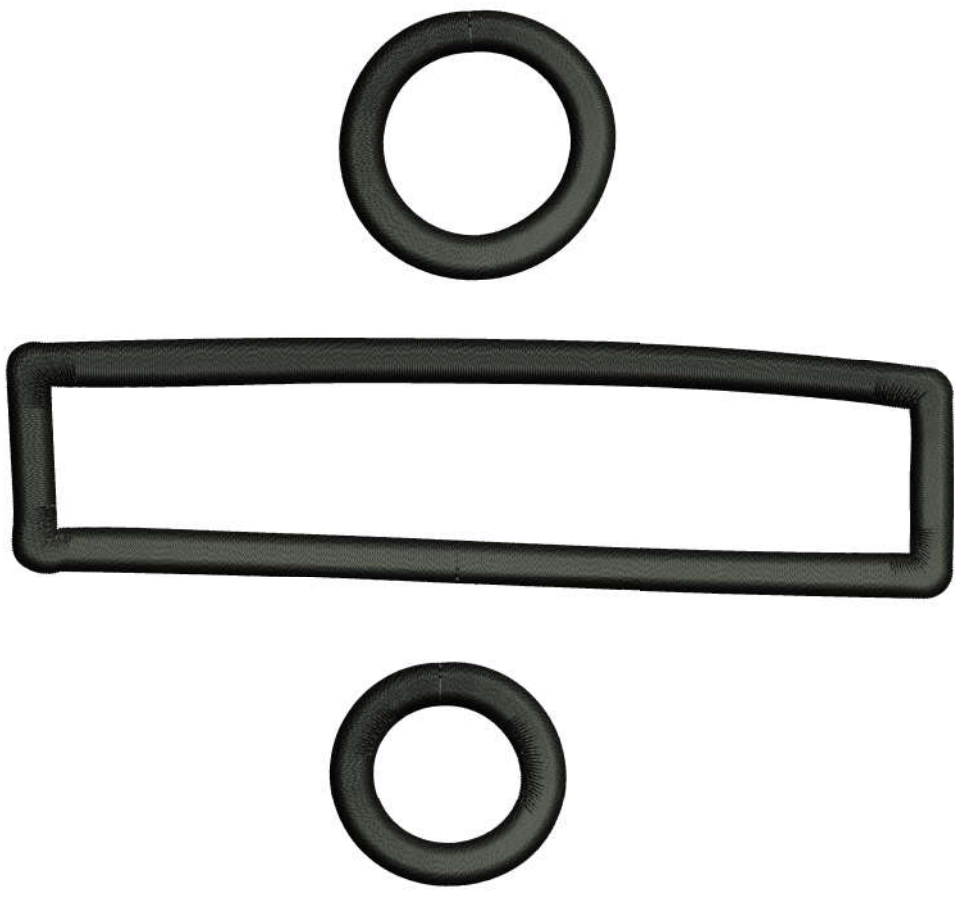
Production Worksheet

Wilcom TrueSizer
Design: E-20340 5x5
Colorway: Madeira Classic 40

Stitches: 4127
Colors: 1
Height: 4.47 in
Width: 4.82 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 56.8 mm
Down: 56.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.53 in²
Max Stitch: 6.7 mm
Min Stitch: 1.0 mm
Max jump: 6.7 mm
Total Thread: 115.80ft
Total bobbin: 52.19ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4125	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20340 4x4
Colorway: Madeira Classic 40

Stitches: 2902
Colors: 1
Height: 3.56 in
Width: 3.82 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 45.2 mm
Down: 45.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.58 in²
Max Stitch: 6.4 mm
Min Stitch: 1.0 mm
Max jump: 6.4 mm
Total Thread: 72.79ft
Total bobbin: 31.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2900 1000	Emerald Black	Madeira Classic 40

