

Production Worksheet

Wilcom TrueSizer
Design: E-20025 8x8
Colorway: Madeira Classic 40

Stitches: 50493
Colors: 3
Height: 6.82 in
Width: 6.82 in
Zoom: 0.73



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.6 mm
Right: 86.6 mm
Up: 86.7 mm
Down: 86.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.53 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1118.55ft
Total bobbin: 465.73ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		40515	1064 golden	Madeira Classic 40
2.	24		3906	1158 Drak Brown	Madeira Classic 40
3.	12		6070	1191 Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20025 6x6

Colorway: Madeira Classic 40

Stitches: 38028
Colors: 3
Height: 5.83 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 74.1 mm
Down: 74.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.86 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 825.49ft
Total bobbin: 340.53ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		30160 1064	golden	Madeira Classic 40
2.	24		3051 1158	Drak Brown	Madeira Classic 40
3.	12		4815 1191	Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20025 5x5
Colorway: Madeira Classic 40

Stitches: 27846
Colors: 3
Height: 4.84 in
Width: 4.82 in
Zoom: 1.03



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 61.5 mm
Down: 61.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.35 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 586.82ft
Total bobbin: 238.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		21779 1064	golden	Madeira Classic 40
2.	24		2315 1158	Drak Brown	Madeira Classic 40
3.	12		3750 1191	Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20025 4x4




Colorway: Madeira Classic 40

Stitches: 19013
Colors: 3
Height: 3.83 in
Width: 3.82 in
Zoom: 1.30



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 48.7 mm
Down: 48.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.65 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 384.92ft
Total bobbin: 153.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		14562 1064	golden	Madeira Classic 40
2.	24		1644 1158	Drak Brown	Madeira Classic 40
3.	12		2805 1191	Brown	Madeira Classic 40

