

Production Worksheet

Wilcom TrueSizer

Design: E-21160 4x4

Colorway: Madeira Classic 40

Stitches: 11711

Colors: 4

Height: 3.31 in

Width: 3.80 in

Zoom: 1.29

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 42.0 mm
Down: 42.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.57 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 227.97ft
Total bobbin: 88.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6178	1000 Emerald Black	Madeira Classic 40
2.	22	■	689	1239 Dark Grey	Madeira Classic 40
3.	4	■	477	1064 golden	Madeira Classic 40
4.	13	■	4137	1001 Super White	Madeira Classic 40
5.	4	■	228	1064 golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21160 5x5

Colorway: Madeira Classic 40

Stitches: 17210

Colors: 4

Height: 4.18 in

Width: 4.80 in

Zoom: 1.02

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 53.1 mm
Down: 53.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.07 in²
Max Stitch: 7.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 349.06ft
Total bobbin: 138.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9191 1000	Emerald Black	Madeira Classic 40
2.	22	■	893 1239	Dark Grey	Madeira Classic 40
3.	4	■	668 1064	golden	Madeira Classic 40
4.	13	■	6159 1001	Super White	Madeira Classic 40
5.	4	■	297 1064	golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21160 6x6

Colorway: Madeira Classic 40

Stitches: 23573

Colors: 4

Height: 5.03 in

Width: 5.80 in

Zoom: 0.84

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 63.8 mm
Down: 63.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.16 in²
Max Stitch: 7.3 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 492.97ft
Total bobbin: 199.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12782	1000 Emerald Black	Madeira Classic 40
2.	22	■	1116	1239 Dark Grey	Madeira Classic 40
3.	4	■	883	1064 golden	Madeira Classic 40
4.	13	□	8403	1001 Super White	Madeira Classic 40
5.	4	■	387	1064 golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21160 8x8

Colorway: Madeira Classic 40

Stitches: 39688

Colors: 4

Height: 6.74 in

Width: 7.80 in

Zoom: 0.62

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 85.6 mm
Down: 85.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.57 in²
Max Stitch: 10.5 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 861.39ft
Total bobbin: 354.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21863	1000 Emerald Black	Madeira Classic 40
2.	22	■	1693	1239 Dark Grey	Madeira Classic 40
3.	4	■	1438	1064 golden	Madeira Classic 40
4.	13	□	14072	1001 Super White	Madeira Classic 40
5.	4	■	620	1064 golden	Madeira Classic 40

