

Production Worksheet

Wilcom TrueSizer
 Design: E-20251 4x4
 Colorway: Madeira Classic 40

Stitches: 12160
 Colors: 7
 Height: 3.80 in
 Width: 1.87 in
 Zoom: 2.55



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 35
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 23.7 mm
 Right: 23.7 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 7.09 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 202.82ft
 Total bobbin: 70.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	3775	1239 Dark Grey	Madeira Classic 40
2.	18	■	972	1287 Mlde Grey	Madeira Classic 40
3.	19	■	98	1010 Light Grey	Madeira Classic 40
4.	14	■	4082	1000 Emerald Black	Madeira Classic 40
5.	10	■	1436	1172 Orange	Madeira Classic 40
6.	12	■	781	1191 Brown	Madeira Classic 40
7.	19	■	662	1010 Light Grey	Madeira Classic 40
8.	13	■	191	1001 Super White	Madeira Classic 40
9.	18	■	161	1287 Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20251 5x5
Colorway: Madeira Classic 40

Stitches: 18877
Colors: 7
Height: 4.80 in
Width: 2.36 in
Zoom: 2.02



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 29.9 mm
Right: 29.9 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.31 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 334.12ft
Total bobbin: 122.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	6176	1239 Dark Grey	Madeira Classic 40
2.	18	■	1512	1287 Mlde Grey	Madeira Classic 40
3.	19	■	138	1010 Light Grey	Madeira Classic 40
4.	14	■	6338	1000 Emerald Black	Madeira Classic 40
5.	10	■	2135	1172 Orange	Madeira Classic 40
6.	12	■	1106	1191 Brown	Madeira Classic 40
7.	19	■	1042	1010 Light Grey	Madeira Classic 40
8.	13	■	251	1001 Super White	Madeira Classic 40
9.	18	■	177	1287 Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20251 6x6
Colorway: Madeira Classic 40

Stitches: 24662
Colors: 7
Height: 5.80 in
Width: 2.84 in
Zoom: 1.67



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 36.0 mm
Right: 36.0 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.45 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 459.24ft
Total bobbin: 174.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	8692	1239 Dark Grey	Madeira Classic 40
2.	18	■	1888	1287 Mlde Grey	Madeira Classic 40
3.	19	■	184	1010 Light Grey	Madeira Classic 40
4.	14	■	7995	1000 Emerald Black	Madeira Classic 40
5.	10	■	2656	1172 Orange	Madeira Classic 40
6.	12	■	1335	1191 Brown	Madeira Classic 40
7.	19	■	1400	1010 Light Grey	Madeira Classic 40
8.	13	■	304	1001 Super White	Madeira Classic 40
9.	18	■	206	1287 Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20251 8x8
Colorway: Madeira Classic 40

Stitches: 39063
Colors: 7
Height: 7.80 in
Width: 3.80 in
Zoom: 1.24



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.62 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 777.63ft
Total bobbin: 306.98ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	14892	1239 Dark Grey	Madeira Classic 40
2.	18	■	3001	1287 Mlde Grey	Madeira Classic 40
3.	19	■	264	1010 Light Grey	Madeira Classic 40
4.	14	■	11943	1000 Emerald Black	Madeira Classic 40
5.	10	■	4032	1172 Orange	Madeira Classic 40
6.	12	■	1839	1191 Brown	Madeira Classic 40
7.	19	■	2310	1010 Light Grey	Madeira Classic 40
8.	13	■	406	1001 Super White	Madeira Classic 40
9.	18	■	374	1287 Mlde Grey	Madeira Classic 40