

Production Worksheet

Wilcom TrueSizer
 Design: E-20004 8x8
 Colorway: Madeira Classic 40

Stitches: 60765
 Colors: 6
 Height: 6.78 in
 Width: 6.81 in
 Zoom: 0.73



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 74
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 86.4 mm
 Right: 86.4 mm
 Up: 86.2 mm
 Down: 86.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 46.19 in²
 Max Stitch: 8.7 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1315.70ft
 Total bobbin: 541.45ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	8475	1152		Madeira Classic 40
2.	16	10230	1066	Fune / Sand	Madeira Classic 40
3.	13	2839	1001	Super White	Madeira Classic 40
4.	10	20901	1172	Orange	Madeira Classic 40
5.	24	3485	1158	Drak Brown	Madeira Classic 40
6.	9	3722	1281	Marron	Madeira Classic 40
7.	13	3157	1001	Super White	Madeira Classic 40
8.	9	4262	1281	Marron	Madeira Classic 40
9.	13	3692	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20004 6x6
Colorway: Madeira Classic 40

Stitches: 47692
Colors: 6
Height: 5.80 in
Width: 5.81 in
Zoom: 0.86



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 74
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.67 in²
Max Stitch: 7.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 985.72ft
Total bobbin: 396.74ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	6392	1152		Madeira Classic 40
2.	16	7931	1066	Fune / Sand	Madeira Classic 40
3.	13	2329	1001	Super White	Madeira Classic 40
4.	10	15747	1172	Orange	Madeira Classic 40
5.	24	2920	1158	Drak Brown	Madeira Classic 40
6.	9	3083	1281	Marron	Madeira Classic 40
7.	13	2676	1001	Super White	Madeira Classic 40
8.	9	3486	1281	Marron	Madeira Classic 40
9.	13	3126	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20004 5x5
Colorway: Madeira Classic 40

Stitches: 36040
Colors: 6
Height: 4.81 in
Width: 4.81 in
Zoom: 1.03



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 74
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.11 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 703.45ft
Total bobbin: 274.78ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	4596	1152		Madeira Classic 40
2.	16	5968	1066	Fune / Sand	Madeira Classic 40
3.	13	1847	1001	Super White	Madeira Classic 40
4.	10	11297	1172	Orange	Madeira Classic 40
5.	24	2387	1158	Drak Brown	Madeira Classic 40
6.	9	2499	1281	Marron	Madeira Classic 40
7.	13	2120	1001	Super White	Madeira Classic 40
8.	9	2835	1281	Marron	Madeira Classic 40
9.	13	2489	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20004 4x4

Colorway: Madeira Classic 40

Stitches: 25913
Colors: 6
Height: 3.80 in
Width: 3.81 in
Zoom: 1.32

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 74
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.4 mm
Right: 48.4 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.47 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 469.46ft
Total bobbin: 175.50ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	3115	1152		Madeira Classic 40
2.	16	4295	1066	Fune / Sand	Madeira Classic 40
3.	13	1393	1001	Super White	Madeira Classic 40
4.	10	7531	1172	Orange	Madeira Classic 40
5.	24	1876	1158	Drak Brown	Madeira Classic 40
6.	9	1933	1281	Marron	Madeira Classic 40
7.	13	1641	1001	Super White	Madeira Classic 40
8.	9	2190	1281	Marron	Madeira Classic 40
9.	13	1937	1001	Super White	Madeira Classic 40

