

Production Worksheet

Wilcom TrueSizer
 Design: E-20005 8x8
 Colorway: Madeira Classic 40

Stitches: 87716
 Colors: 7
 Height: 7.74 in
 Width: 7.63 in
 Zoom: 0.64



Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 34
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 96.9 mm
 Right: 96.9 mm
 Up: 98.3 mm
 Down: 98.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 59.05 in²
 Max Stitch: 8.3 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1815.37ft
 Total bobbin: 732.17ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	27665	1158	Drak Brown	Madeira Classic 40
2.	28	9127	1127		Madeira Classic 40
3.	26	2469	1374		Madeira Classic 40
4.	25	8610	1038		Madeira Classic 40
5.	27	6532	1254		Madeira Classic 40
6.	9	4258	1281	Marron	Madeira Classic 40
7.	13	7154	1001	Super White	Madeira Classic 40
8.	27	2391	1254		Madeira Classic 40
9.	9	4446	1281	Marron	Madeira Classic 40
10.	13	7223	1001	Super White	Madeira Classic 40
11.	27	3693	1254		Madeira Classic 40
12.	9	4146	1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20005 6x6
 Colorway: Madeira Classic 40

Stitches: 56090
 Colors: 7
 Height: 5.83 in
 Width: 5.75 in
 Zoom: 0.85



Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 34
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.0 mm
 Right: 73.0 mm
 Up: 74.0 mm
 Down: 74.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 33.49 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1086.33ft
 Total bobbin: 423.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	16614	1158	Drak Brown	Madeira Classic 40
2.	5	5661	1127		Madeira Classic 40
3.	3	1544	1374		Madeira Classic 40
4.	2	5480	1038		Madeira Classic 40
5.	4	4125	1254		Madeira Classic 40
6.	9	2924	1281	Marron	Madeira Classic 40
7.	13	4535	1001	Super White	Madeira Classic 40
8.	4	1653	1254		Madeira Classic 40
9.	9	3221	1281	Marron	Madeira Classic 40
10.	13	4694	1001	Super White	Madeira Classic 40
11.	4	2578	1254		Madeira Classic 40
12.	9	3059	1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20005 5x5

Colorway: Madeira Classic 40

Stitches: 42498
Colors: 7
Height: 4.84 in
Width: 4.76 in
Zoom: 1.03



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.5 mm
Right: 60.5 mm
Up: 61.5 mm
Down: 61.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.05 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 784.77ft
Total bobbin: 297.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	11943	1158	Drak Brown	Madeira Classic 40
2.	5	4206	1127		Madeira Classic 40
3.	3	1144	1374		Madeira Classic 40
4.	2	4118	1038		Madeira Classic 40
5.	4	3102	1254		Madeira Classic 40
6.	9	2357	1281	Marron	Madeira Classic 40
7.	13	3433	1001	Super White	Madeira Classic 40
8.	4	1328	1254		Madeira Classic 40
9.	9	2596	1281	Marron	Madeira Classic 40
10.	13	3676	1001	Super White	Madeira Classic 40
11.	4	2081	1254		Madeira Classic 40
12.	9	2512	1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20005 4x4
Colorway: Madeira Classic 40

Stitches: 30907
Colors: 7
Height: 3.88 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 34
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 49.2 mm
Down: 49.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.72 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 537.26ft
Total bobbin: 195.67ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	8131	1158	Drak Brown	Madeira Classic 40
2.	5	2968	1127		Madeira Classic 40
3.	3	787	1374		Madeira Classic 40
4.	2	2995	1038		Madeira Classic 40
5.	4	2221	1254		Madeira Classic 40
6.	9	1833	1281	Marron	Madeira Classic 40
7.	13	2511	1001	Super White	Madeira Classic 40
8.	4	1025	1254		Madeira Classic 40
9.	9	2067	1281	Marron	Madeira Classic 40
10.	13	2773	1001	Super White	Madeira Classic 40
11.	4	1597	1254		Madeira Classic 40
12.	9	1997	1281	Marron	Madeira Classic 40