

Production Worksheet

Wilcom TrueSizer
Design: E-20854 4x4
Colorway: Madeira Classic 40

Stitches: 16341
Colors: 6
Height: 3.80 in
Width: 3.37 in
Zoom: 1.46



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.8 mm
Right: 42.8 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.83 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 280.89ft
Total bobbin: 101.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	■	6904 1275	Powder blue	Madeira Classic 40
2.	6	■	1524 1309	Pink	Madeira Classic 40
3.	5	■	891 1094	Sky	Madeira Classic 40
4.	10	■	844 1172	Orange	Madeira Classic 40
5.	4	■	259 1064	golden	Madeira Classic 40
6.	14	■	5917 1000	Emerald Black	Madeira Classic 40



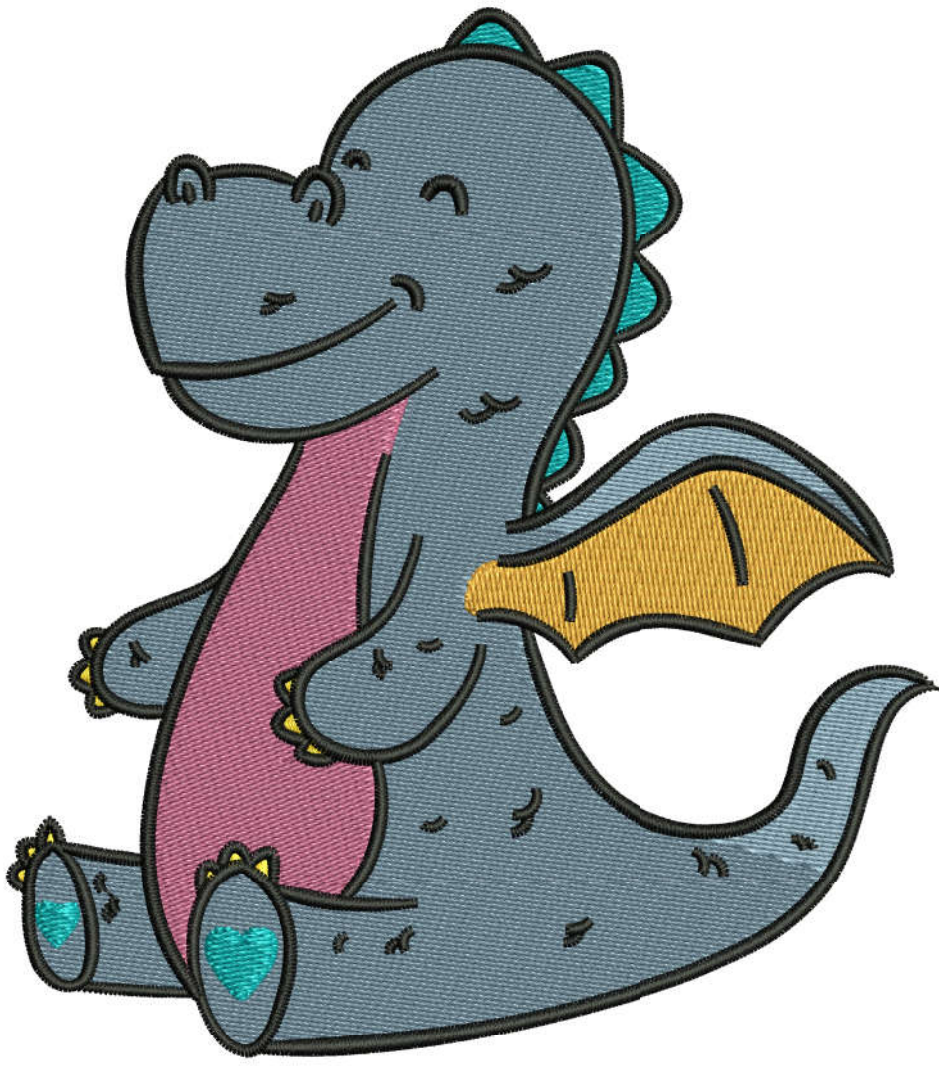
Production Worksheet

Wilcom TrueSizer
Design: E-20854 5x5
Colorway: Madeira Classic 40

Stitches: 22810
Colors: 6
Height: 4.80 in
Width: 4.25 in
Zoom: 1.14



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.0 mm
Right: 54.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.43 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 414.22ft
Total bobbin: 155.41ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	10366	1275	Powder blue	Madeira Classic 40
2.	6	2304	1309	Pink	Madeira Classic 40
3.	5	1162	1094	Sky	Madeira Classic 40
4.	10	1238	1172	Orange	Madeira Classic 40
5.	4	297	1064	golden	Madeira Classic 40
6.	14	7441	1000	Emerald Black	Madeira Classic 40

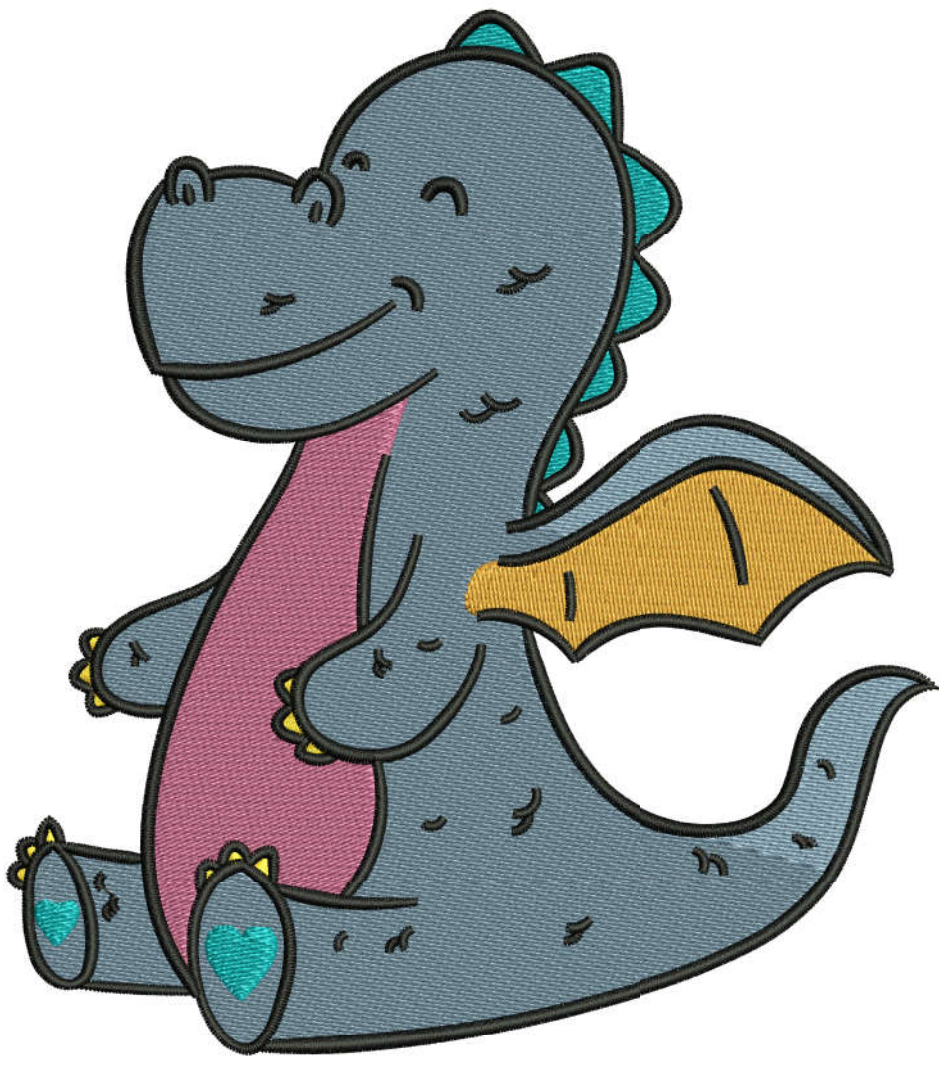
Production Worksheet

Wilcom TrueSizer
Design: E-20854 6x6
Colorway: Madeira Classic 40

Stitches: 30429
Colors: 6
Height: 5.82 in
Width: 5.18 in
Zoom: 0.94



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 34
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 65.8 mm
Right: 65.8 mm
Up: 74.0 mm
Down: 74.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.16 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 578.45ft
Total bobbin: 223.10ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	14661	1275	Powder blue	Madeira Classic 40
2.	6	3127	1309	Pink	Madeira Classic 40
3.	5	1514	1094	Sky	Madeira Classic 40
4.	10	1703	1172	Orange	Madeira Classic 40
5.	4	355	1064	golden	Madeira Classic 40
6.	14	9067	1000	Emerald Black	Madeira Classic 40

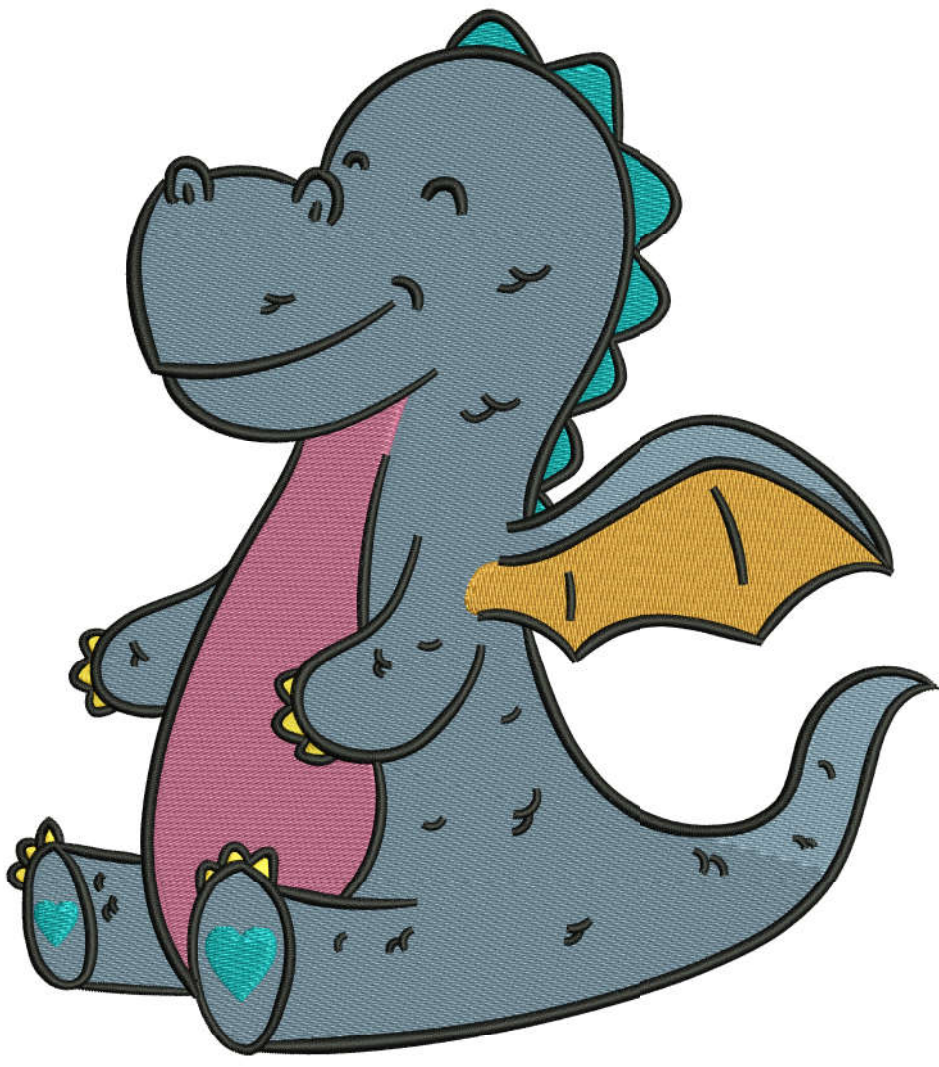
Production Worksheet

Wilcom TrueSizer
Design: E-20854 8x8
Colorway: Madeira Classic 40

Stitches: 48192
Colors: 6
Height: 7.80 in
Width: 6.93 in
Zoom: 0.70



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 37
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 88.0 mm
Right: 88.0 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 54.10 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 975.43ft
Total bobbin: 389.28ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	25112	1275	Powder blue	Madeira Classic 40
2.	6	5189	1309	Pink	Madeira Classic 40
3.	5	2255	1094	Sky	Madeira Classic 40
4.	10	2889	1172	Orange	Madeira Classic 40
5.	4	504	1064	golden	Madeira Classic 40
6.	14	12241	1000	Emerald Black	Madeira Classic 40