

Production Worksheet

Wilcom TrueSizer
Design: E-22511 4x4
Colorway: Madeira Classic 40

Stitches: 13197
Colors: 4
Height: 2.27 in
Width: 3.81 in
Zoom: 1.29



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.4 mm
Right: 48.4 mm
Up: 28.9 mm
Down: 28.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.65 in²
Max Stitch: 10.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 215.49ft
Total bobbin: 75.41ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	3422	1064 golden	Madeira Classic 40
2.	14	■	6494	1000 Emerald Black	Madeira Classic 40
3.	2	■	1653	1934 Royal Blue	Madeira Classic
4.	13	■	1626	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22511 5x5
Colorway: Madeira Classic 40

Stitches: 17975
Colors: 4
Height: 2.86 in
Width: 4.81 in
Zoom: 1.02



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 36.3 mm
Down: 36.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.76 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 313.92ft
Total bobbin: 115.16ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	4998	1064	golden	Madeira Classic 40
2.	14	8475	1000	Emerald Black	Madeira Classic 40
3.	2	2443	1934	Royal Blue	Madeira Classic
4.	13	2057	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22511 6x6
Colorway: Madeira Classic 40

Stitches: 23487
Colors: 4
Height: 3.46 in
Width: 5.81 in
Zoom: 0.84



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 44.0 mm
Down: 44.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.12 in²
Max Stitch: 7.5 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 431.54ft
Total bobbin: 163.43ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		6910 1064	golden	Madeira Classic 40
2.	14		10680 1000	Emerald Black	Madeira Classic 40
3.	2		3371 1934	Royal Blue	Madeira Classic
4.	13		2524 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22511 8x8
Colorway: Madeira Classic 40

Stitches: 36361
Colors: 4
Height: 4.63 in
Width: 7.81 in
Zoom: 0.62



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.2 mm
Right: 99.2 mm
Up: 58.9 mm
Down: 58.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 36.18 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 719.93ft
Total bobbin: 284.27ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	11463	1064	golden	Madeira Classic 40
2.	14	15806	1000	Emerald Black	Madeira Classic 40
3.	2	5653	1934	Royal Blue	Madeira Classic
4.	13	3437	1001	Super White	Madeira Classic 40

