

# Production Worksheet

Wilcom TrueSizer  
Design: E-20849 4x4  
Colorway: Madeira Classic 40

Stitches: 7509  
Colors: 1  
Height: 3.80 in  
Width: 3.53 in  
Zoom: 1.39



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.8 mm  
Right: 44.8 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.41 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.4 mm  
Total Thread: 138.17ft  
Total bobbin: 52.29ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7507	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20849 5x5  
Colorway: Madeira Classic 40

Stitches: 10788  
Colors: 1  
Height: 4.80 in  
Width: 4.44 in  
Zoom: 1.09



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 56.3 mm  
Right: 56.3 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.31 in<sup>2</sup>  
Max Stitch: 6.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 209.30ft  
Total bobbin: 81.69ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10786	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20849 6x6  
Colorway: Madeira Classic 40

Stitches: 14769  
Colors: 1  
Height: 5.80 in  
Width: 5.35 in  
Zoom: 0.91



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 1  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 67.9 mm  
 Right: 67.9 mm  
 Up: 73.7 mm  
 Down: 73.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 31.04 in<sup>2</sup>  
 Max Stitch: 7.2 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.8 mm  
 Total Thread: 296.02ft  
 Total bobbin: 117.60ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14767	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20849 8x8  
Colorway: Madeira Classic 40

Stitches: 24414  
Colors: 1  
Height: 7.80 in  
Width: 7.17 in  
Zoom: 0.68



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 91.0 mm  
Right: 91.0 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 55.91 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 512.68ft  
Total bobbin: 208.49ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	24412	1000 Emerald Black	Madeira Classic 40

