

# Production Worksheet

Wilcom TrueSizer  
Design: E-20850 4x4  
Colorway: Madeira Classic 40

Stitches: 3545  
Colors: 1  
Height: 2.92 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 37.0 mm  
Down: 37.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.08 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 59.64ft  
Total bobbin: 21.17ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3543	1000 Emerald Black	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20850 5x5  
Colorway: Madeira Classic 40

Stitches: 4954  
Colors: 1  
Height: 3.66 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 46.5 mm  
Down: 46.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.58 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 88.53ft  
Total bobbin: 32.81ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4952	1000 Emerald Black	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20850 6x6  
Colorway: Madeira Classic 40

Stitches: 6570  
Colors: 1  
Height: 4.41 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 56.0 mm  
Down: 56.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.58 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 123.10ft  
Total bobbin: 47.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6568	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20850 8x8  
Colorway: Madeira Classic 40

Stitches: 10535  
Colors: 1  
Height: 5.92 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 75.1 mm  
Down: 75.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 46.14 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 209.76ft  
Total bobbin: 82.95ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10533	1000 Emerald Black	Madeira Classic 40