

Production Worksheet

Wilcom TrueSizer
Design: E-20262 4x4
Colorway: Madeira Classic 40

Stitches: 11204
Colors: 9
Height: 3.80 in
Width: 2.47 in
Zoom: 1.90



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 31.4 mm
Right: 31.4 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.39 in²
Max Stitch: 11.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 180.26ft
Total bobbin: 60.92ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	582	1172	Orange	Madreia Classic 40
2.	3	316	1146	Red	Madreia Classic 40
3.	4	4664	1064	golden	Madreia Classic 40
4.	26	235	1978	Light orange	Madreia PolyNeon 40
5.	10	2314	1172	Orange	Madreia Classic 40
6.	3	495	1146	Red	Madreia Classic 40
7.	13	1157	1001	Super White	Madreia Classic 40
8.	22	333	1239	Dark Grey	Madreia Classic 40
9.	14	998	1000	Emerald Black	Madreia Classic 40
10.	17	70	1045	Light Blue	Madreia Classic 40
11.	20	38	1275	Powder blue	Madreia Classic 40



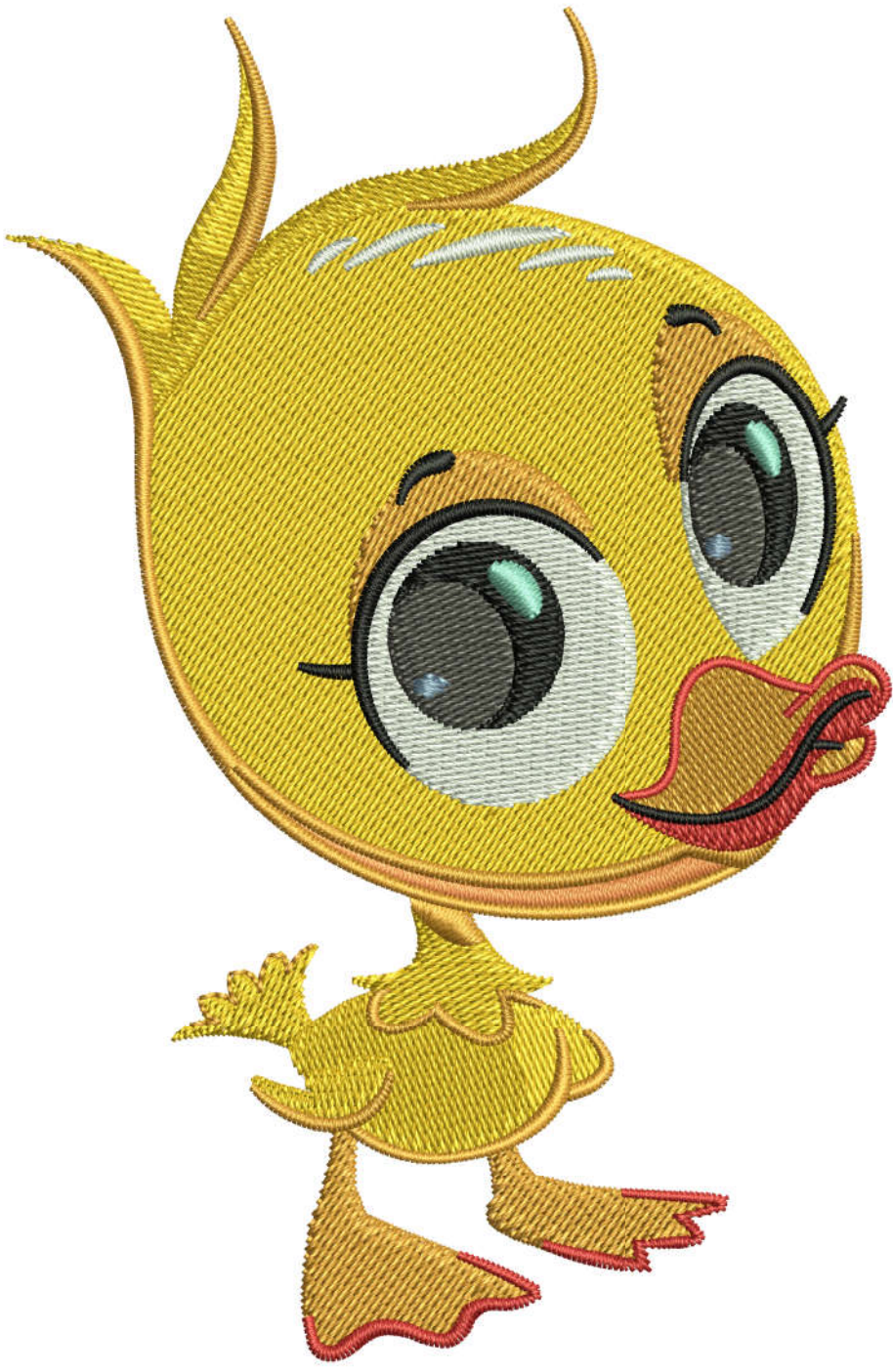
Production Worksheet

Wilcom TrueSizer
Design: E-20262 5x5
Colorway: Madeira Classic 40

Stitches: 16214
Colors: 9
Height: 4.80 in
Width: 3.13 in
Zoom: 1.50



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 33
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 39.8 mm
Right: 39.8 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.04 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 277.21ft
Total bobbin: 98.89ft



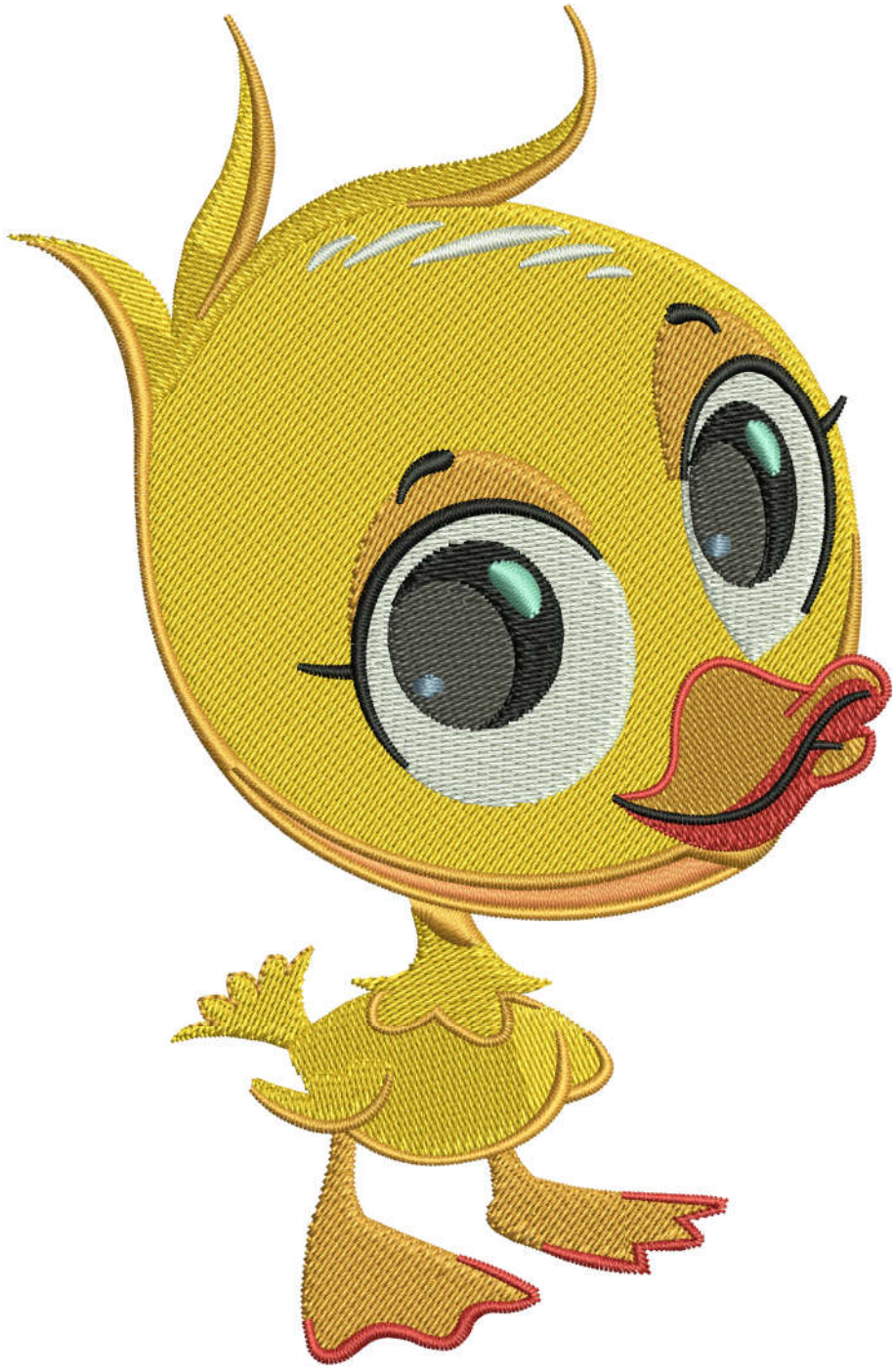
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	855	1172	Orange	Madeira Classic 40
2.	3	393	1146	Red	Madeira Classic 40
3.	4	7136	1064	golden	Madeira Classic 40
4.	26	319	1978	Light orange	Madeira PolyNeon 40
5.	10	3083	1172	Orange	Madeira Classic 40
6.	3	670	1146	Red	Madeira Classic 40
7.	13	1728	1001	Super White	Madeira Classic 40
8.	22	522	1239	Dark Grey	Madeira Classic 40
9.	14	1367	1000	Emerald Black	Madeira Classic 40
10.	17	91	1045	Light Blue	Madeira Classic 40
11.	20	48	1275	Powder blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20262 6x6
Colorway: Madeira Classic 40

Stitches: 21151
Colors: 9
Height: 5.80 in
Width: 3.75 in
Zoom: 1.25



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 34
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.7 mm
Right: 47.7 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.77 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 379.79ft
Total bobbin: 140.48ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	1134	1172	Orange	Madeira Classic 40
2.	3	470	1146	Red	Madeira Classic 40
3.	4	9668	1064	golden	Madeira Classic 40
4.	26	397	1978	Light orange	Madeira PolyNeon 40
5.	10	3856	1172	Orange	Madeira Classic 40
6.	3	823	1146	Red	Madeira Classic 40
7.	13	2261	1001	Super White	Madeira Classic 40
8.	22	704	1239	Dark Grey	Madeira Classic 40
9.	14	1675	1000	Emerald Black	Madeira Classic 40
10.	17	105	1045	Light Blue	Madeira Classic 40
11.	20	56	1275	Powder blue	Madeira Classic 40

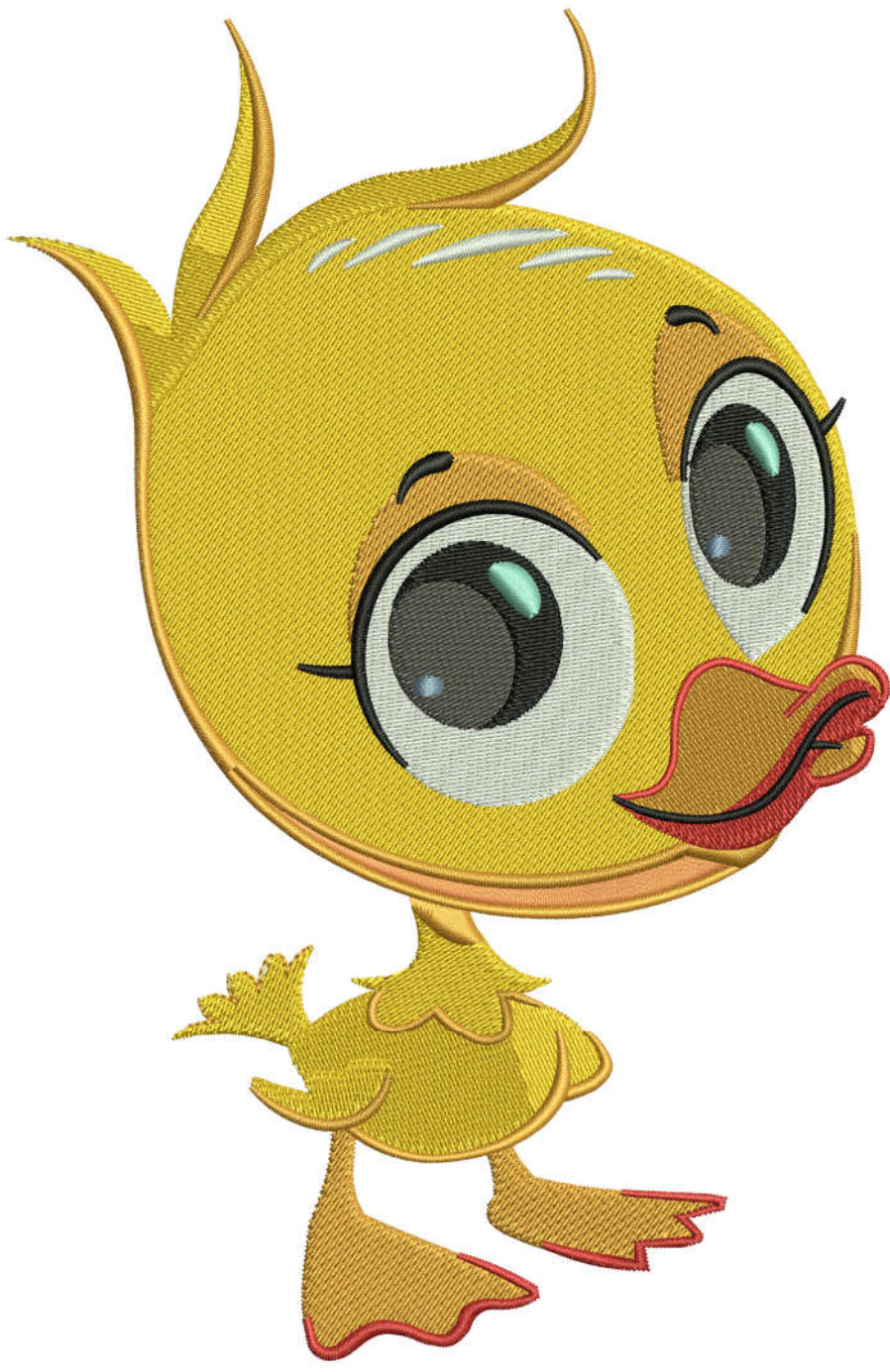
Production Worksheet

Wilcom TrueSizer
Design: E-20262 8x8
Colorway: Madeira Classic 40

Stitches: 33273
Colors: 9
Height: 7.80 in
Width: 5.07 in
Zoom: 0.91



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 64.3 mm
Right: 64.3 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 39.53 in²
Max Stitch: 11.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 639.58ft
Total bobbin: 247.30ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	1788	1172	Orange	Madeira Classic 40
2.	3	633	1146	Red	Madeira Classic 40
3.	4	16113	1064	golden	Madeira Classic 40
4.	26	599	1978	Light orange	Madeira PolyNeon 40
5.	10	5646	1172	Orange	Madeira Classic 40
6.	3	1191	1146	Red	Madeira Classic 40
7.	13	3533	1001	Super White	Madeira Classic 40
8.	22	1170	1239	Dark Grey	Madeira Classic 40
9.	14	2386	1000	Emerald Black	Madeira Classic 40
10.	17	139	1045	Light Blue	Madeira Classic 40
11.	20	73	1275	Powder blue	Madeira Classic 40