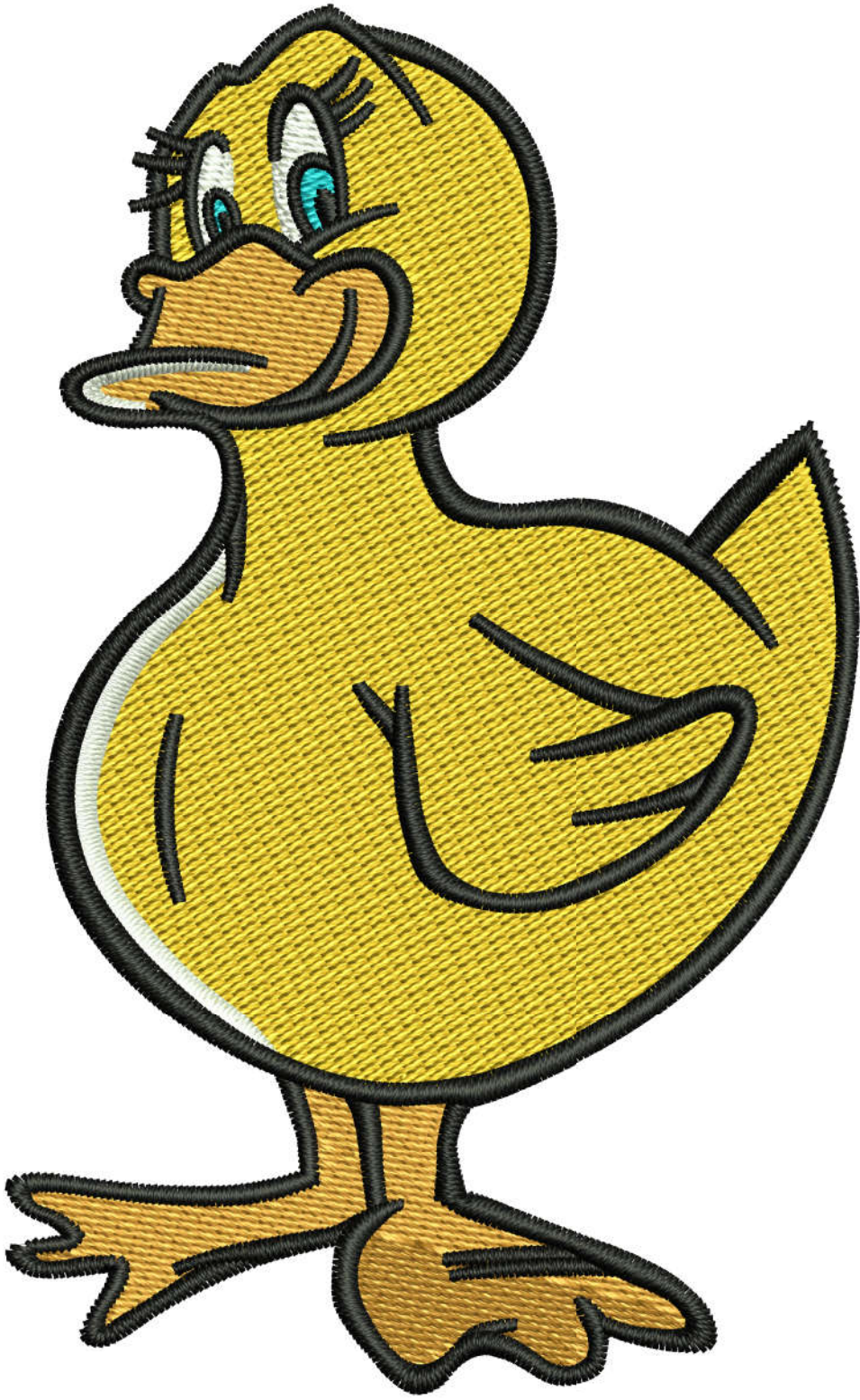


Production Worksheet

Wilcom TrueSizer
Design: E-20416 4x4
Colorway: Madeira Classic 40

Stitches: 11991
Colors: 5
Height: 3.79 in
Width: 2.32 in
Zoom: 2.12



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 29.5 mm
Right: 29.5 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.81 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 209.57ft
Total bobbin: 76.40ft

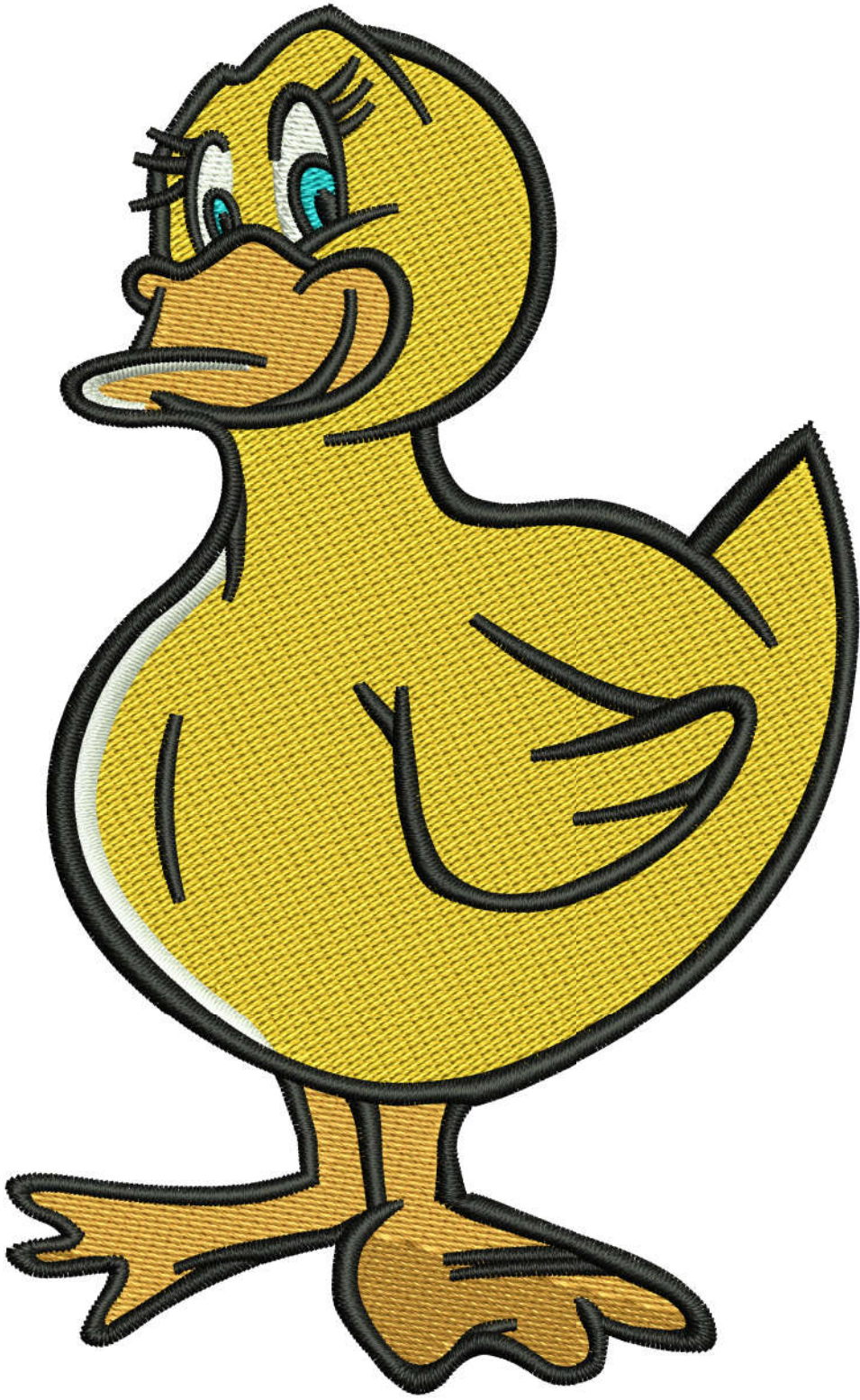
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	4660	1064	golden	Madeira Classic 40
2.	10	1652	1172	Orange	Madeira Classic 40
3.	13	721	1001	Super White	Madeira Classic 40
4.	5	133	1094	Sky	Madeira Classic 40
5.	14	4823	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20416 5x5
Colorway: Madeira Classic 40

Stitches: 16764
Colors: 5
Height: 4.80 in
Width: 2.94 in
Zoom: 1.68



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 37.3 mm
Right: 37.3 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.07 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 312.86ft
Total bobbin: 119.04ft

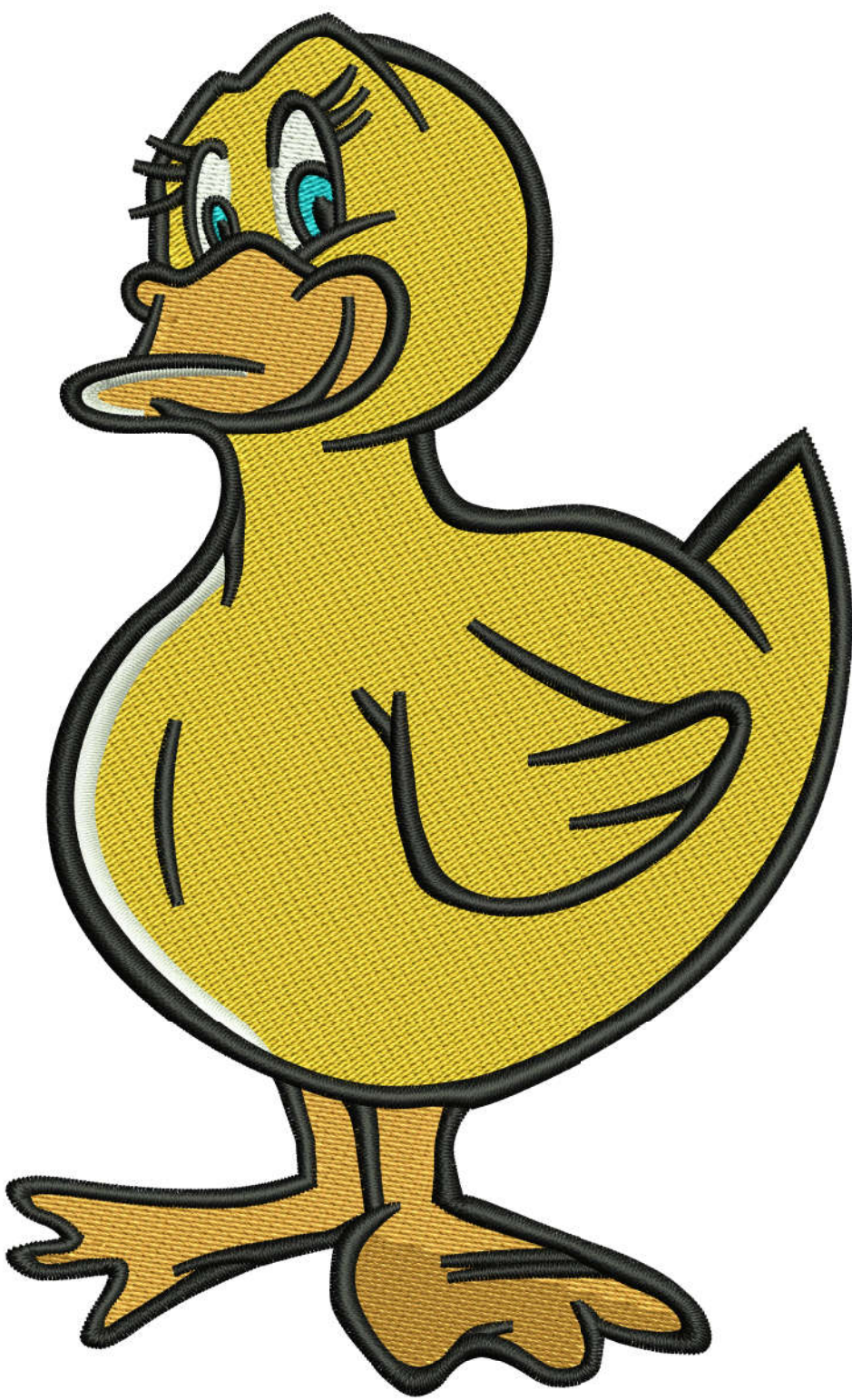
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	7149	1064	golden	Madeira Classic 40
2.	10	2391	1172	Orange	Madeira Classic 40
3.	13	918	1001	Super White	Madeira Classic 40
4.	5	162	1094	Sky	Madeira Classic 40
5.	14	6142	1000	Emerald Black	Madeira Classic 40

Production Worksheet






Wilcom TrueSizer
Design: E-20416 6x6
Colorway: Madeira Classic 40

Stitches: 22202
Colors: 5
Height: 5.80 in
Width: 3.54 in
Zoom: 1.37



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.9 mm
Right: 44.9 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.52 in²
Max Stitch: 8.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 437.81ft
Total bobbin: 171.95ft

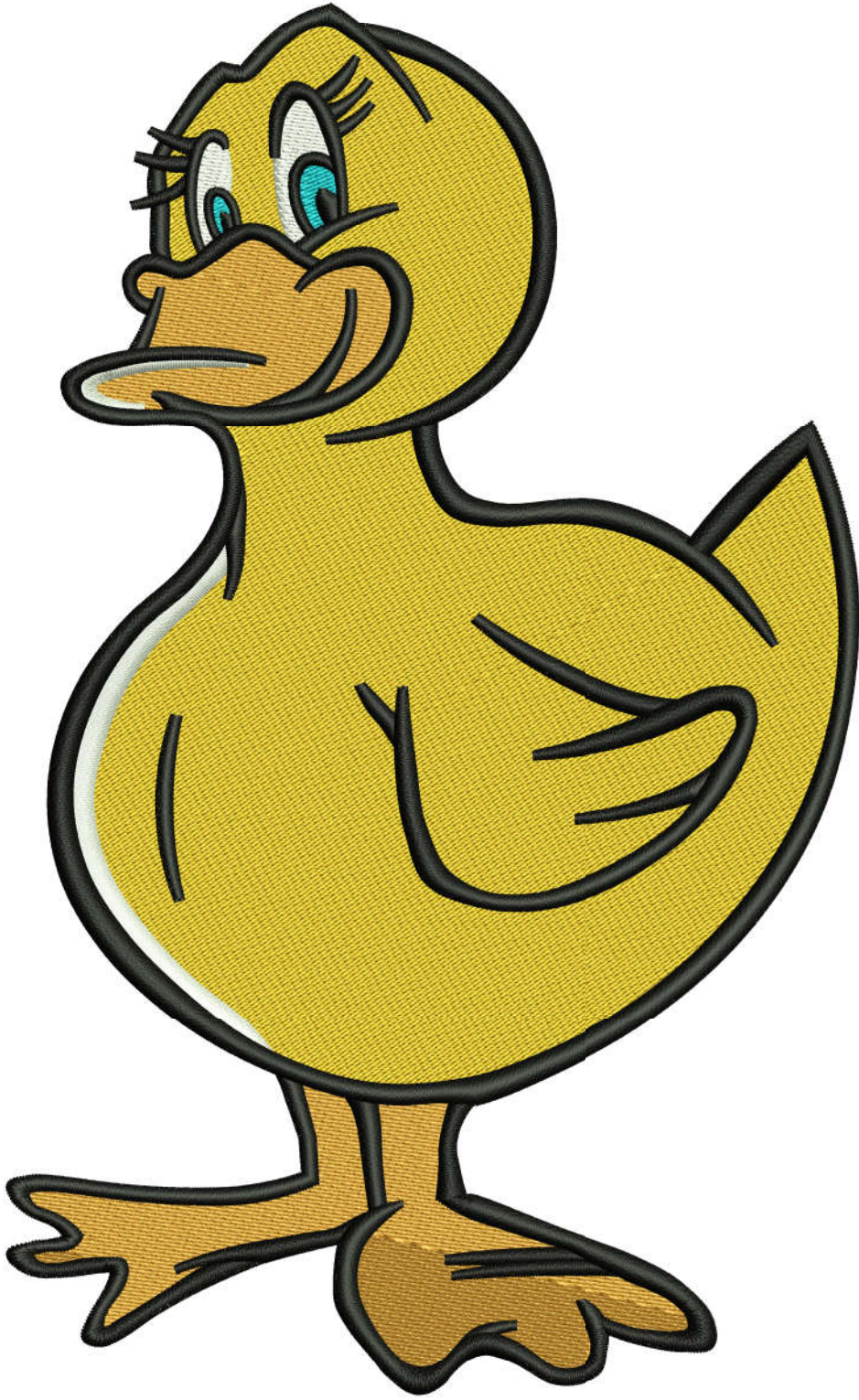
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		10093	1064 golden	Madeira Classic 40
2.	10		3202	1172 Orange	Madeira Classic 40
3.	13		1130	1001 Super White	Madeira Classic 40
4.	5		197	1094 Sky	Madeira Classic 40
5.	14		7578	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20416 8x8
Colorway: Madeira Classic 40

Stitches: 35588
Colors: 5
Height: 7.80 in
Width: 4.77 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.6 mm
Right: 60.6 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 37.19 in²
Max Stitch: 11.7 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 752.75ft
Total bobbin: 306.53ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	17754	1064 golden	Madeira Classic 40
2.	10	■	5386	1172 Orange	Madeira Classic 40
3.	13	■	1639	1001 Super White	Madeira Classic 40
4.	5	■	276	1094 Sky	Madeira Classic 40
5.	14	■	10531	1000 Emerald Black	Madeira Classic 40