

Production Worksheet

Wilcom TrueSizer

Design: E-22358 8x10

Colorway: Madeira Classic 40

Stitches: 102025

Colors: 10

Height: 9.78 in

Width: 6.03 in

Zoom: 0.77

DigitEMB

www.digitemb.com

Machine format: Tajima
 Color changes: 33
 Stops: 34
 Trims: 60
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 76.6 mm
 Right: 76.6 mm
 Up: 124.2 mm
 Down: 124.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 58.96 in²
 Max Stitch: 8.2 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1820.86ft
 Total bobbin: 675.51ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	19308	1094	Sky	Madeira Classic 40
2.	8	6047	1134	Dark blue	Madeira Classic 40
3.	7	7874	1249	Green	Madeira Classic 40
4.	18	817	1287	Mlde Grey	Madeira Classic 40
5.	13	1602	1001	Super White	Madeira Classic 40
6.	3	1384	1146	Red	Madeira Classic 40
7.	18	413	1287	Mlde Grey	Madeira Classic 40
8.	4	156	1995	yellow	Madeira PolyNeon 40
9.	10	1275	1172	Orange	Madeira Classic 40
10.	14	3148	1000	Emerald Black	Madeira Classic 40
11.	13	1536	1001	Super White	Madeira Classic 40
12.	4	1715	1995	yellow	Madeira PolyNeon 40
13.	3	484	1146	Red	Madeira Classic 40
14.	18	171	1287	Mlde Grey	Madeira Classic 40
15.	10	1270	1172	Orange	Madeira Classic 40
16.	14	3739	1000	Emerald Black	Madeira Classic 40
17.	13	1848	1001	Super White	Madeira Classic 40
18.	3	664	1146	Red	Madeira Classic 40
19.	18	1232	1287	Mlde Grey	Madeira Classic 40
20.	4	114	1995	yellow	Madeira PolyNeon 40
21.	10	1265	1172	Orange	Madeira Classic 40
22.	14	3471	1000	Emerald Black	Madeira Classic 40
23.	13	14251	1001	Super White	Madeira Classic 40
24.	18	16229	1287	Mlde Grey	Madeira Classic 40
25.	13	2281	1001	Super White	Madeira Classic 40
26.	3	232	1146	Red	Madeira Classic 40
27.	14	4570	1000	Emerald Black	Madeira Classic 40
28.	13	212	1001	Super White	Madeira Classic 40
29.	18	306	1287	Mlde Grey	Madeira Classic 40
30.	4	334	1995	yellow	Madeira PolyNeon 40
31.	3	285	1146	Red	Madeira Classic 40
32.	13	515	1001	Super White	Madeira Classic 40
33.	12	616	1191	Brown	Madeira Classic 40
34.	14	2659	1000	Emerald Black	Madeira Classic 40

