

Production Worksheet

Wilcom TrueSizer
Design: E-20527 4x4
Colorway: Madeira Classic 40

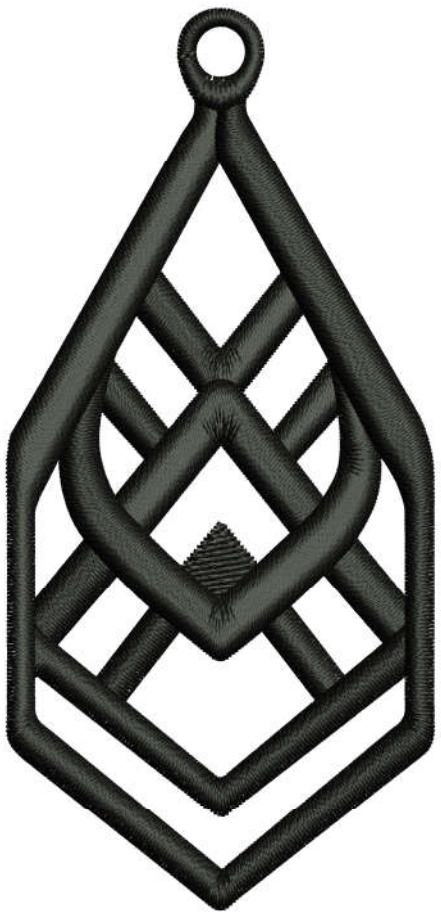
Stitches: 7489
Colors: 1
Height: 3.63 in
Width: 3.80 in
Zoom: 1.30



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 46.1 mm
Down: 46.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.78 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 172.13ft
Total bobbin: 72.49ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7487	1000 Emerald Black	Madreira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20527 5x5
Colorway: Madeira Classic 40

Stitches: 10284
Colors: 1
Height: 4.59 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 58.3 mm
Down: 58.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.01 in²
Max Stitch: 8.2 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 265.95ft
Total bobbin: 117.22ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10282	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20527 6x6
Colorway: Madeira Classic 40

Stitches: 26729
Colors: 1
Height: 5.53 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 70.2 mm
Down: 70.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.05 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 453.03ft
Total bobbin: 164.14ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	26727	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20527 8x8
Colorway: Madeira Classic 40

Stitches: 42116
Colors: 1
Height: 7.47 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 94.9 mm
Down: 94.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.23 in²
Max Stitch: 7.6 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 765.73ft
Total bobbin: 289.61ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	42114	1000 Emerald Black	Madeira Classic 40