

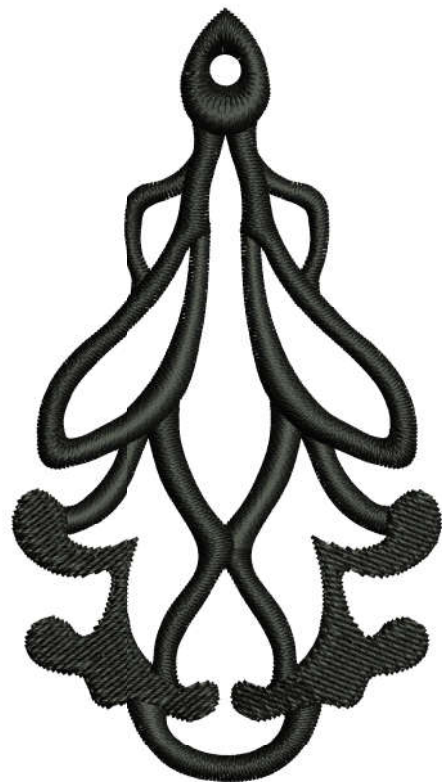
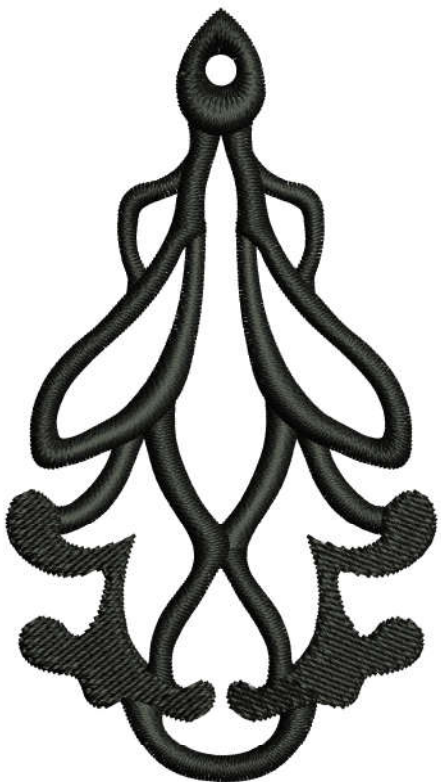
# Production Worksheet

Wilcom TrueSizer  
Design: E-20949 4x4  
Colorway: Madeira Classic 40

Stitches: 7228  
Colors: 1  
Height: 3.11 in  
Width: 3.80 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 39.5 mm  
Down: 39.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.82 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 125.57ft  
Total bobbin: 45.92ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7226	1000 Emerald Black	Madreia Classic 40

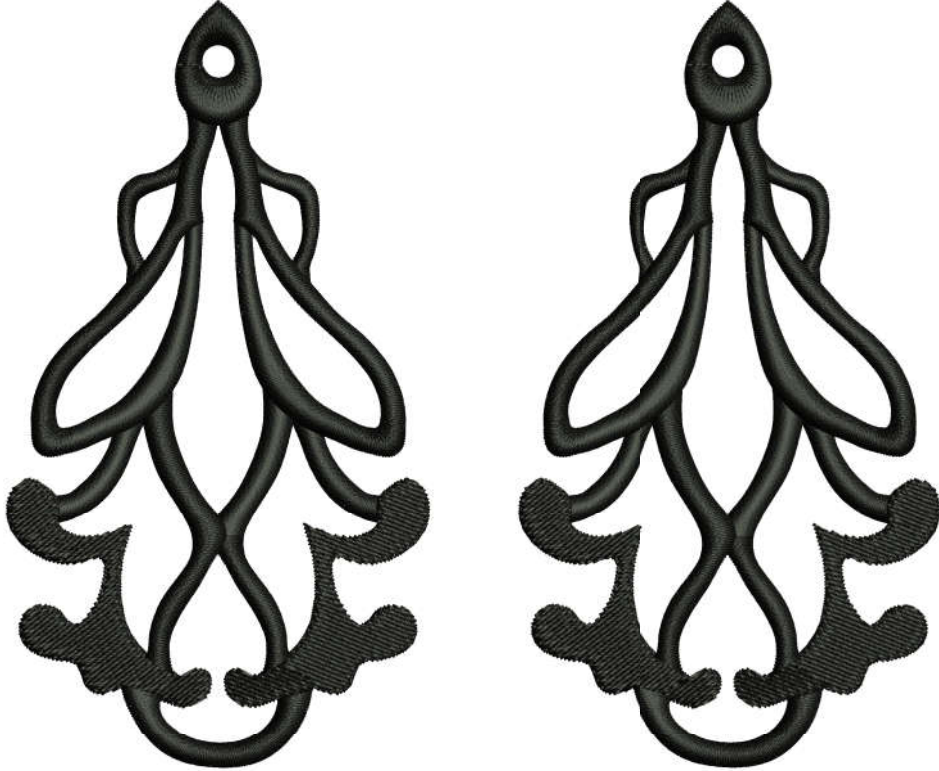
# Production Worksheet

Wilcom TrueSizer  
Design: E-20949 5x5  
Colorway: Madeira Classic 40

Stitches: 10961  
Colors: 1  
Height: 3.97 in  
Width: 4.82 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 50.5 mm  
Down: 50.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.14 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 204.27ft  
Total bobbin: 78.04ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10959	1000 Emerald Black	Madeira Classic 40

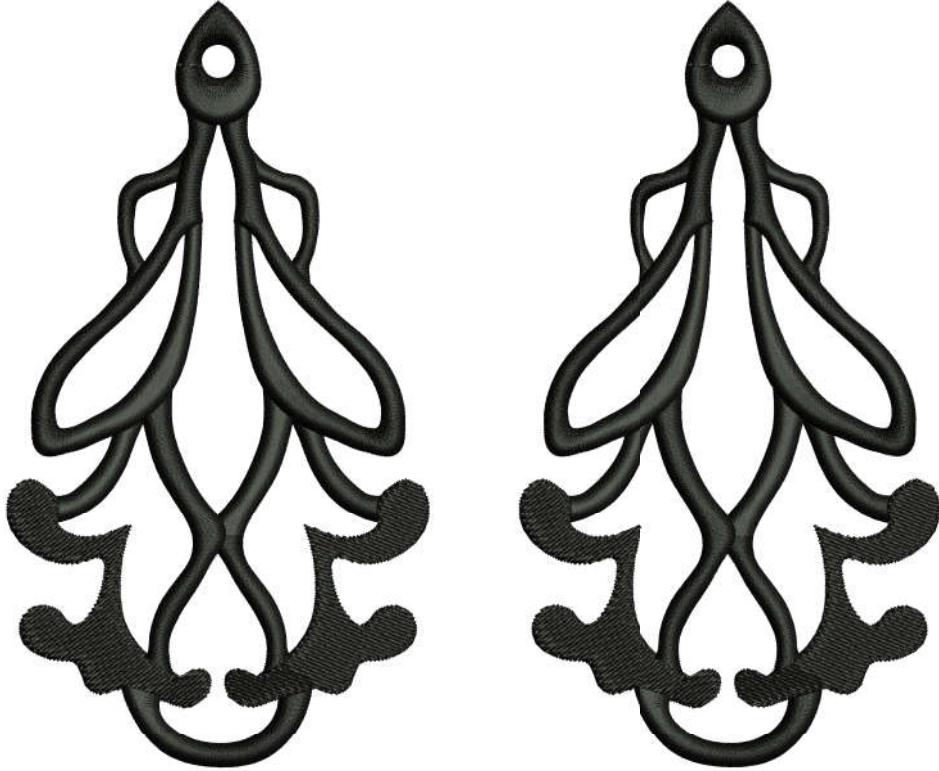
# Production Worksheet

Wilcom TrueSizer  
Design: E-20949 6x6  
Colorway: Madeira Classic 40

Stitches: 13773  
Colors: 1  
Height: 4.78 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 60.8 mm  
Down: 60.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 27.74 in<sup>2</sup>  
Max Stitch: 7.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 278.25ft  
Total bobbin: 110.94ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13771	1000 Emerald Black	Madeira Classic 40

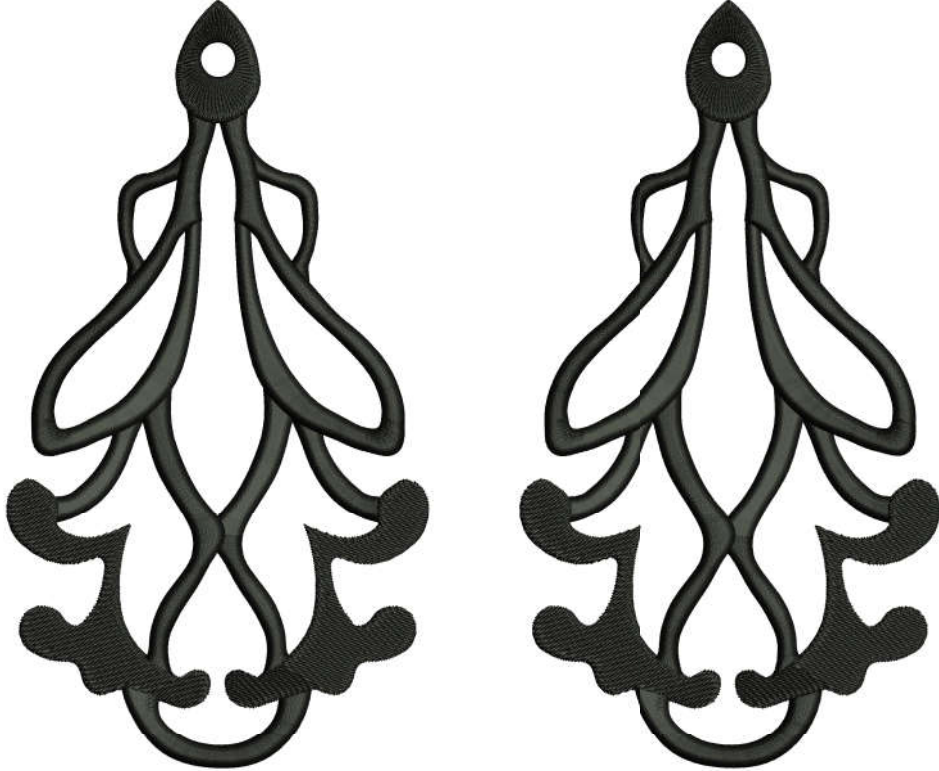
# Production Worksheet

Wilcom TrueSizer  
Design: E-20949 8x8  
Colorway: Madeira Classic 40

Stitches: 21690  
Colors: 1  
Height: 6.45 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 81.9 mm  
Down: 81.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 50.31 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 474.47ft  
Total bobbin: 196.44ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21688	1000 Emerald Black	Madeira Classic 40