

# Production Worksheet

Wilcom TrueSizer  
Design: E-20950 4x4  
Colorway: Madeira Classic 40

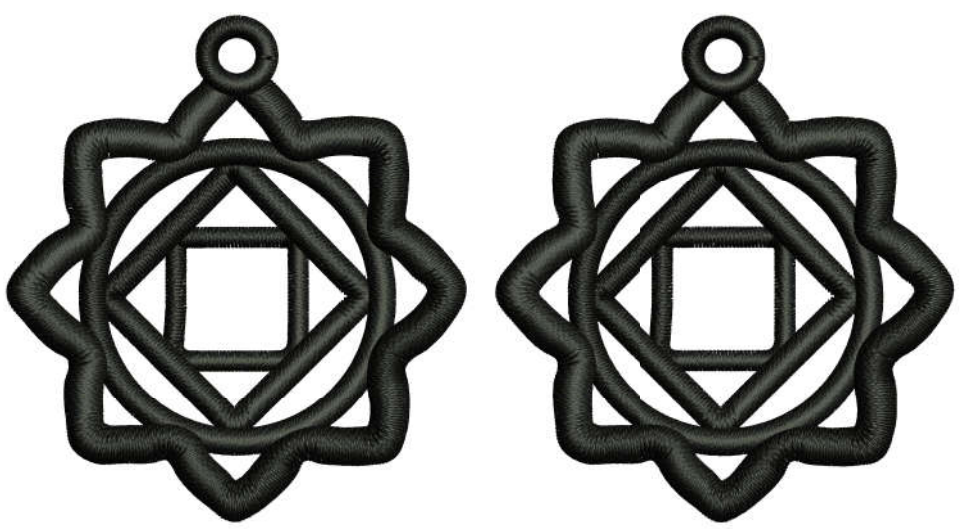
Stitches: 7106  
Colors: 1  
Height: 2.04 in  
Width: 3.82 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.6 mm  
Right: 48.6 mm  
Up: 26.0 mm  
Down: 25.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.81 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 132.80ft  
Total bobbin: 50.68ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7104	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20950 5x5  
Colorway: Madeira Classic 40

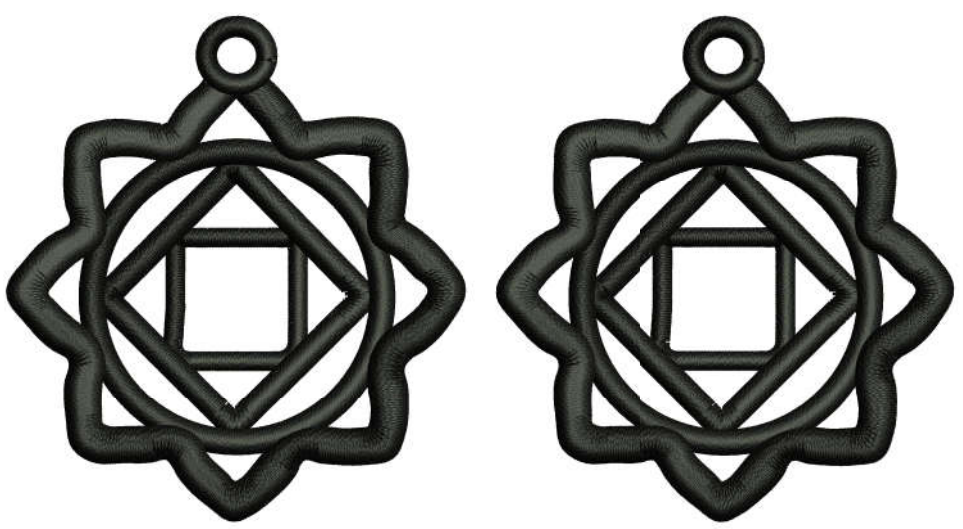
Stitches: 9458  
Colors: 1  
Height: 2.57 in  
Width: 4.82 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.3 mm  
Right: 61.3 mm  
Up: 32.7 mm  
Down: 32.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.41 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 196.63ft  
Total bobbin: 79.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9456	1000 Emerald Black	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20950 6x6  
Colorway: Madeira Classic 40

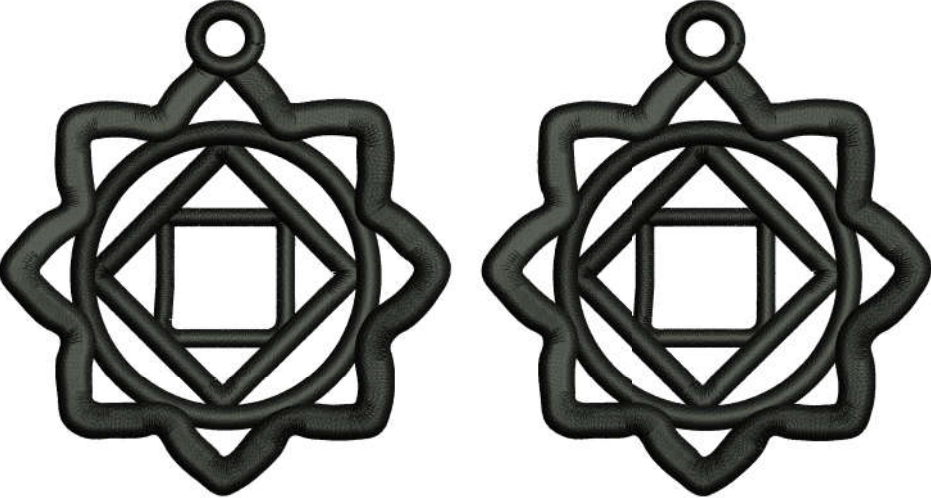
Stitches: 11872  
Colors: 1  
Height: 3.08 in  
Width: 5.80 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 39.2 mm  
Down: 39.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.89 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 271.89ft  
Total bobbin: 114.57ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11870	1000 Emerald Black	Madreia Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20950 8x8  
Colorway: Madeira Classic 40

Stitches: 21922  
Colors: 1  
Height: 4.15 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 52.8 mm  
Down: 52.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.41 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 451.40ft  
Total bobbin: 181.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21920	1000 Emerald Black	Madeira Classic 40

