

# Production Worksheet

Wilcom TrueSizer  
Design: E-20952 4x4  
Colorway: Madeira Classic 40

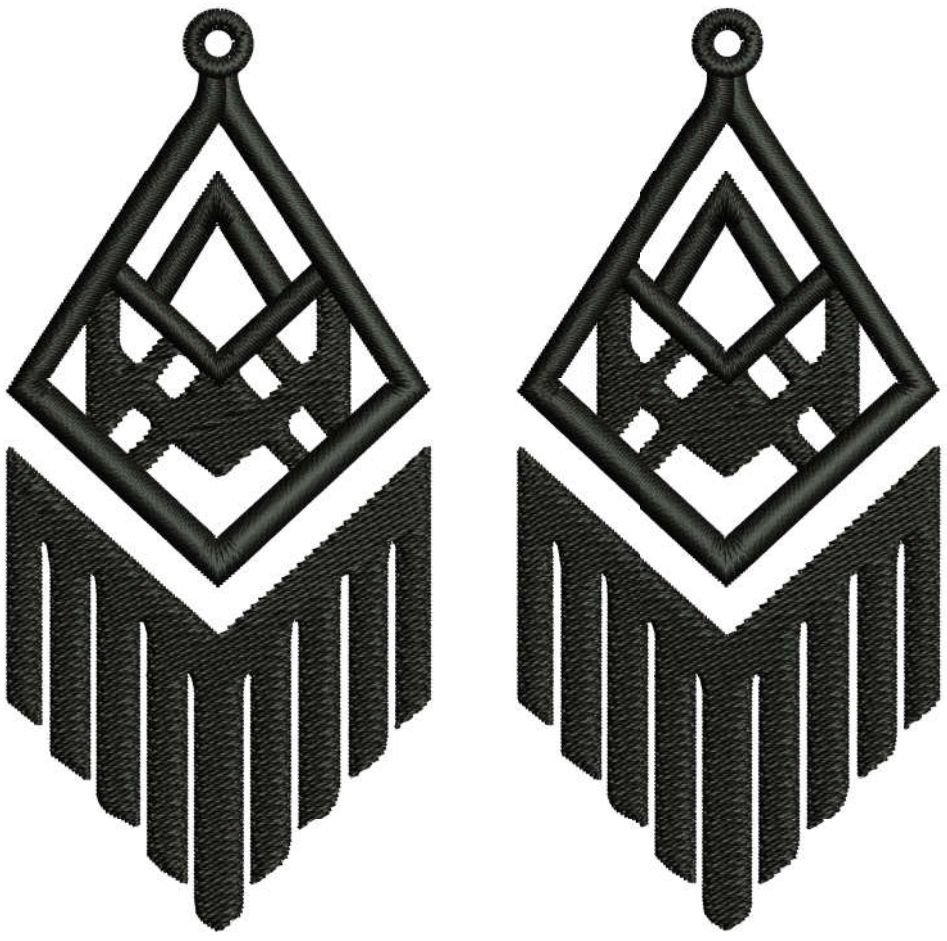
Stitches: 13539  
Colors: 1  
Height: 3.80 in  
Width: 3.83 in  
Zoom: 1.26



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.7 mm  
Right: 48.7 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.56 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 229.16ft  
Total bobbin: 82.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13537	1000 Emerald Black	Madeira Classic 40



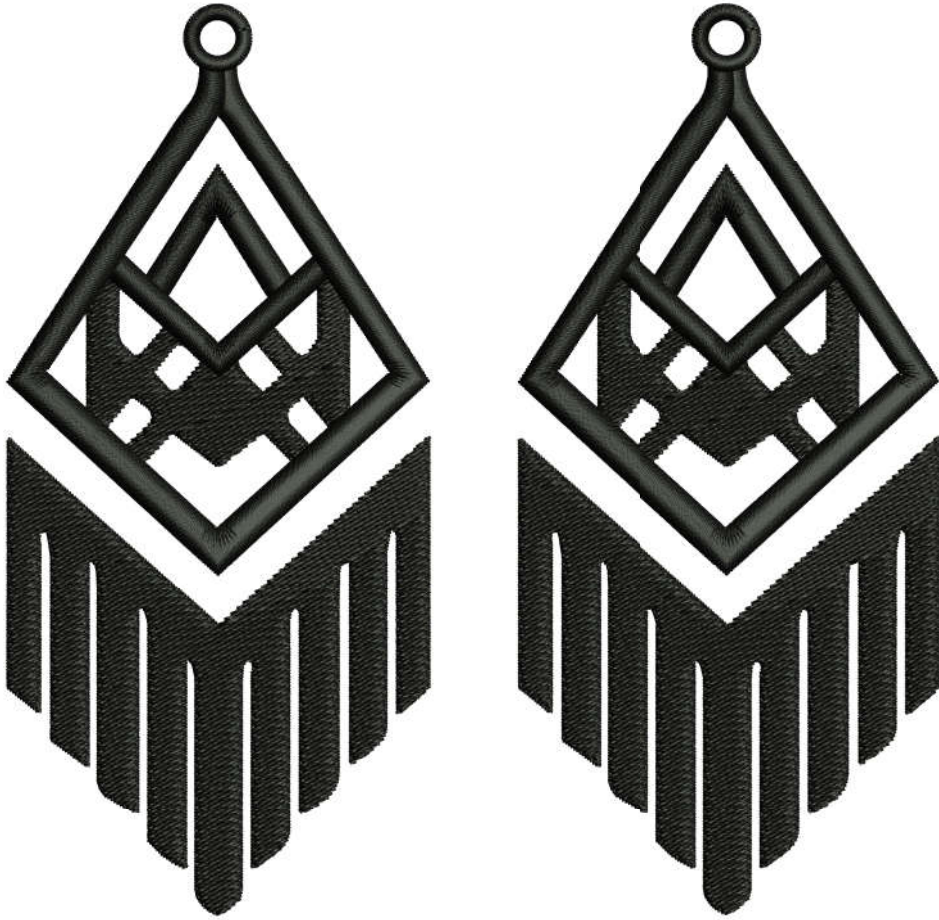
# Production Worksheet

Wilcom TrueSizer  
Design: E-20952 5x5  
Colorway: Madeira Classic 40

Stitches: 18623  
Colors: 1  
Height: 4.80 in  
Width: 4.90 in  
Zoom: 0.99



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 62.3 mm  
Right: 62.3 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.56 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 340.88ft  
Total bobbin: 129.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18621	1000 Emerald Black	Madeira Classic 40

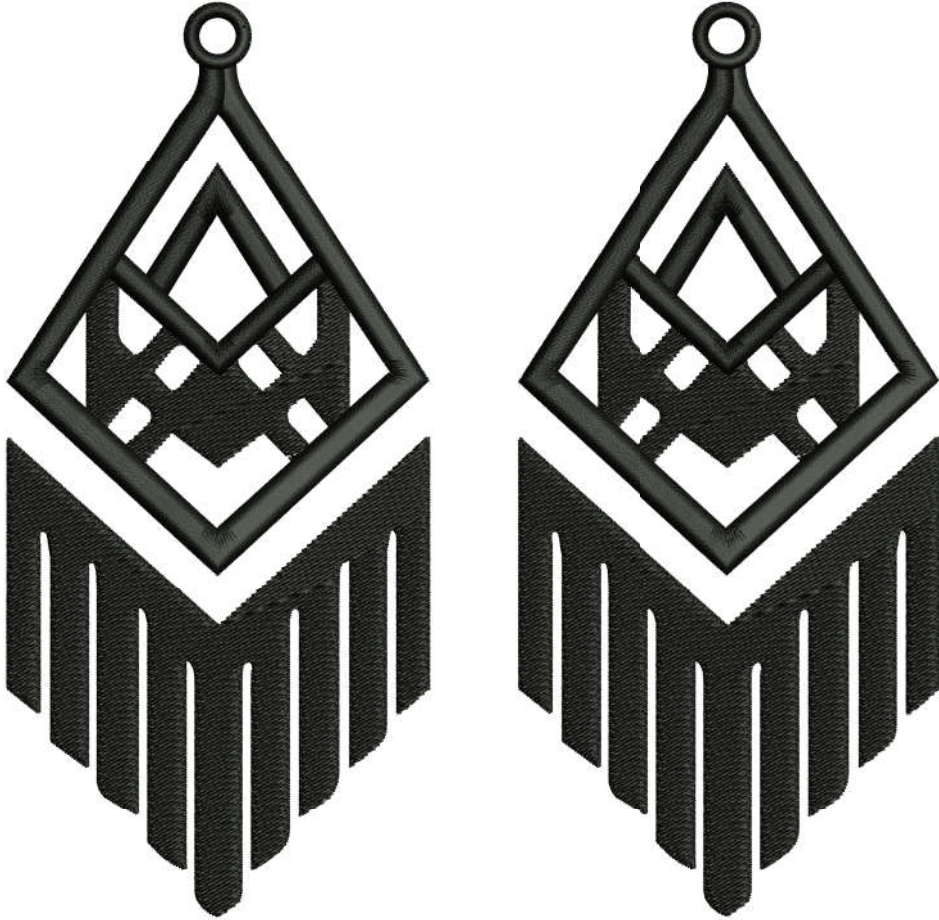
# Production Worksheet

Wilcom TrueSizer  
Design: E-20952 6x6  
Colorway: Madeira Classic 40

Stitches: 24380  
Colors: 1  
Height: 5.80 in  
Width: 5.91 in  
Zoom: 0.82



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 75.0 mm  
Right: 75.0 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 34.26 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 473.47ft  
Total bobbin: 185.39ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	24378	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20952 8x8  
Colorway: Madeira Classic 40

Stitches: 42936  
Colors: 1  
Height: 7.80 in  
Width: 7.96 in  
Zoom: 0.61



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 101.2 mm  
Right: 101.2 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 62.11 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 792.89ft  
Total bobbin: 302.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	42934	1000 Emerald Black	Madeira Classic 40

